



Sanjay Techno Products Pvt. Ltd.

(SURFACE COATED COMPONENT TESTING LABORATORY)

Unit - IV :- M-108/1, MIDC, Waluj, Aurangabad - 431 136. Telefax : (0240) 2564436, 2242973. Mob. 9158898073
e-mail to - sudhir.shiradkar@sanjaygroup.in, gajanan.inamdar@sanjaygroup.in
visit us at - www.sanjaygroup.in

TESTING REPORT OF POWDER COATED COMPONENT

Part Name :- Adjuster (RE - J1C)

Lab. Sr. No. :- 5057

Date :- 16 / 12 / 2021

Type :- Pretreatment + CED + Powder Coating

Part Number :-

Name of Main Supplier :- M/s. Saptagiri Industries

Name of Sub Supplier :-

Ref. :- Sample receipt Number and Date :- 122 , 09 / 11 / 2021

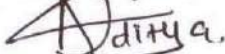
Test to be carried out on the component as per technical Doc. No. T0385 / 2

Sr. no.	Name of the test	Specifications & Acceptance Criteria	Observations	Remarks
1	Corrosion Test for 800 hrs.	Test at 35+/-2 deg.c. with 5 % NaCl in DM water. Fog collection 1-2 ml / hr. Tested sample to be cleaned,dried and checked within 1/2 hr. Use paint film remover like adhesive tape to evaluate. Test as per ASTM B117 Creepage along X mark to be 3 mm max. blister size Max 8 F & no adhesion failure beyond 3 mm from X mark check after 24 hrs. removal after 800 hrs.	Rust rcreepage observed 1--2 mm after 800 hrs. Adhesion observed 1--2 mm on X cut mark on other surface blistering not observed after 800 hrs. Passes	Passes


REMARKS :-

Component found to have Passed Salt Spray test for 800 hrs. as per Specifications.

Tested By :-


Mr. A. A. Amage

Authorised By :-


Mr. G.S Inamdar

Sanjay Technoproducts Pvt. Ltd
Unit-IV
Surface Coated Component
Testing Laboratory
M-108/1, MIDC Waluj
Aurangabad - 431 136.