	PROCESS CHANGE - APPROVAL REQUEST	SUPPLIER CODE: (Optional)
BBL DAIDO		--

PART NO.		PART NAME : Bushing		BBLD PCR REF
				BBLD/PCR/C -030
				Customer : M/S . Endurance Technologies Ltd

PART NO.		PART NAME : Bushing	
S2CZ00602B	18 X 15	530CZ00102	11 X 7.6
550FJ03602	30 X 10	520FJ01002	37 X 12
520CZ01402	18 X 12	520CZ00102	41 X 12
550FJ03302	31 X 12	550FJ02202 (2 mm)	43 X 12
520CZ01302	12.5 X 8	550FJ02302 (1.48)	43 X 12
550FJ02402	12 X 10	520FJ00402	33 X 12
S2CZ00502B	14 X 8	550FJ03202	35 X 12
538CZ00102	14 X 12	550FJ03602	30 X 10

REASON FOR REQUEST

COMMENTS:

CHECK APPLICABLE REASON (S):

ESTIMATED PRICE CHANGE

Nil__Piece

- ■ CONTINUAL IMPROVEMENT
- ☐ SUPPLIER PRODUCTIVITY IMPROVEMENT
- ☐ CUSTOMER'S PRODUCTIVITY IMPROVEMENT
- ☐ COST REDUCTION
- ■ OTHER (Describe) Eliminate hazardous process
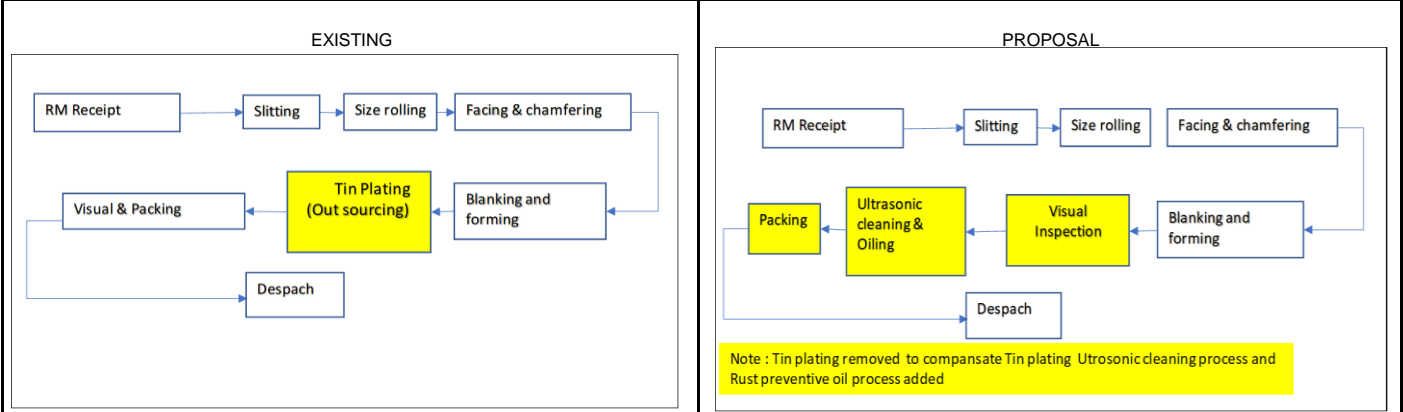
ESTIMATED PRICE CHANGE

NIL /Piece

CONTENTS OF CHANGE REQUEST (Please use additional page for providing detailed drawing and/or explanation)

EXISTING: RM Receipt → Slitting → Size rolling → Facing & chamfering → Blanking and forming → Tin Plating (Out sourcing) → Visual & Packing → Despach

PROPOSAL: RM Receipt → Slitting → Size rolling → Facing & chamfering → Blanking and forming → Visual Inspection → Ultrasonic cleaning & Oiling → Packing → Despach

Note : Tin plating removed to compansate Tin plating Utrosonic cleaning process and Rust preventive oil process added

THIS PROPOSAL HAS BEEN DISCUSSED WITH CUSTOMER
Customer Name & Dept. if Yes :

	SIGNATURE (S)	T. Rajamani	
DATE AUTHORIZED:	NAME IN TYPE	T.Rajamani	

For customer use only

TO:_____

CUSTOMER'S REPLY   ☐ INTERIM REPLY

☐ WE ACCEPT YOUR REQUEST No.   FINAL REPLY DISPATCHED BY:

☐ WE CANNOT ACCEPT YOUR REQUEST

IMPLEMENTATION CONDITION OR REASON :

APPROVAL BY

NAME	DESIGNATION & DEPT	SIGNATURE	COMPANY SEAL

ROUTING: SUPPLIER ——→ PURCHASE ——Approval——→ SUPPLIER