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THE WORLD'S  
FAVOURITE  
INDIAN

To  
**DECK INDIA ENGINEERING PVT. LTD.**  
S. No. 671, Kudalwadi (Chikhali),  
Pune - 411062

**Subject: Heat treatment Facility Approval**

Dear Sir,

This is ref. to above subject we have assessed your heat treatment facility & same is found adequate as per BAL requirements. Hence we are approving your HT facility for the period of next 3 years as below mentioned details:

1. Vender category: Tier 2
2. Vendor Code: -
3. Scope for approval: As per enclosed annexure
4. Approval valid till: 01/12/2025

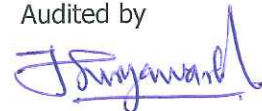
Please note that,

1. Approval is only for furnaces/ processes mentioned in scope of approval. In case of any change in scope of approval, re-assessment/ re-approval is required from BAL.
2. Whenever a new part is taken for heat treatment first time, you need to complete the validation study and get approval from BAL prior to start the mass production.
3. You need to do self-audit of all HT process {as per BAL format} & submit report to BAL on monthly basis.
4. You need to send Met. Test Report {as per BAL format} along with every batch in hard copy as well as in soft copy to QA in concern BAL plant.
5. Records of Process parameters and product checking results are to be retained for a period of 2 years & Metallurgical micro samples are to be preserved for a period of 6 month.
6. You need to continuously comply with the process parameters mentioned in the approved IPO sheet, In case any deviation found in process control or product quality, BAL may impose penalty as per guidelines & your HT approval may get cancelled.

Approved by

  
I Ravikumar  
(Div. Manager – Materials)

Audited by

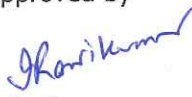
  
K.J. Suryawanshi  
(Manager- Materials)

*Encl: Scope of approval Annexure*

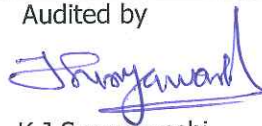
Annexure  
Scope of approval

Furnace type	Qty.	Capacity	Make	HT process
SQF	2	600 kgs- 2 nos	Unitherm	Carburizing, Carbonitriding, Hardening
Pit type	2	200 kgs-1 no 500 kgs-1 no	QTE	Tempering
Box type	3	600 kgs	Unitherm	Preheating/ Tempering
Pit type	1	200 kgs	Deck	Gas Nitriding
Pit type	2	100 kgs- 1no 200 kgs-1 no	Deck	Liquid Nitriding

Approved by

  
I Ravikumar  
(Div. Manager – Materials)

Audited by

  
K.J. Suryawanshi  
(Manager- Materials)