


4M MAPPING

1. Manpower
2. Material (RM)
3. Machine
4. Method (Process)

4M CHANGE DETAILS

4M	STATUS	REMARKS
Man	No	No Change, Existing trained Manpower will be used
Machine	Yes	<p>New Machine :- Current Machine: Make -Electronica, Capacity : 180 Ton New Machine : Make - MILACRON , Capacity : 200 Ton Reason for Change : To inhance Productivity</p> 
Material	No	No Change Same material will be in use
Method	No	No Change, Same method will be follow
Location	No	No Change, Supply location same.