




4M Comparison between Existing & Proposed source

Parent Part name	Clutch Assembly	Parent Part no	
Child Part name	GPH	Child Part No	AA101601
Process	Turning	Model	3W CARGO
Reason	New model of GPH started at existing supplier for Quality & Delivery improvement.		

4M	Process	Existing	Proposed	Remarks
<p>Part Phot</p>  <p>o</p>	-	 <p>No Identification on Part supplier name 1) M/s. Sai Pushpa Ind.</p>	 <p>Proposed :- H Identification mark for traceability</p> <p>1) Provided "H" identification mark on Gear face for Hariom Enterprises (Existing supplier) for supplier identification.</p>	<p>No Change In-Process & Process flow of Part.</p> <p>Horizontal Deployment of Existing Parts: 1. AZ551203 (GPH-AZ). & 2. AF101147 _ (GPH – BS-6)</p>
Assembly Part Location & Photo	-			
Man	All	NA	NA	
Sup Location	-	NA	NA	
Press Machine	-	NA	NA	
Method	-	NA	NA	
Material	-	NA	NA	
Tool	-	NA	NA	