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Prepared By: INDHU.J

Approved By: P.PUTHIYARAJ

Process Capability Data

Customer	ENDURANCE						
Material	DDK02						
Dwg No	BH-206						
Part Name	Guide Bush						
Part No	550FJ03602						
Item	Outer Diameter	Wall Thickness					
Standard	0.017/0.064	1.475 / 1.500					
UCL	0.064	1.500					
LCL	0.017	1.475					
1	0.037	1.490					
2	0.030	1.491					
3	0.034	1.491					
4	0.032	1.490					
5	0.032	1.491					
6	0.032	1.492					
7	0.032	1.490					
8	0.030	1.491					
9	0.030	1.492					
10	0.034	1.491					
11	0.032	1.492					
12	0.032	1.491					
13	0.032	1.492					
14	0.032	1.491					
15	0.030	1.492					
16	0.030	1.490					
17	0.034	1.491					
18	0.032	1.490					
19	0.032	1.485					
20	0.037	1.486					
21	0.030	1.491					
22	0.034	1.491					
23	0.032	1.492					
24	0.032	1.491					
25	0.037	1.492					
26	0.030	1.490					
27	0.030	1.491					
28	0.028	1.490					
29	0.030	1.490					
30	0.032	1.492					
31	0.032	1.486					
32	0.032	1.491					
33	0.032	1.492					
34	0.030	1.491					
35	0.030	1.492					

36	0.034	1.490					
37	0.032	1.491					
38	0.032	1.490					
39	0.032	1.491					
40	0.032	1.491					
41	0.032	1.490					
42	0.032	1.491					
43	0.030	1.492					
44	0.030	1.486					
45	0.028	1.491					
46	0.037	1.492					
47	0.031	1.491					
48	0.032	1.492					
49	0.032	1.490					
50	0.032	1.491					
51	0.032	1.490					
52	0.030	1.491					
53	0.030	1.492					
54	0.028	1.486					
55	0.030	1.491					
56	0.030	1.492					
57	0.028	1.491					
58	0.037	1.491					
59	0.031	1.492					
60	0.032	1.491					
61	0.032	1.490					
62	0.032	1.486					
63	0.032	1.491					
64	0.030	1.490					
65	0.028	1.492					
66	0.037	1.486					
67	0.031	1.491					
68	0.032	1.492					
69	0.032	1.491					
70	0.032	1.491					
71	0.032	1.492					
72	0.030	1.491					
73	0.028	1.491					
74	0.037	1.490					
75	0.031	1.491					
76	0.032	1.490					
77	0.030	1.492					
78	0.030	1.486					
79	0.028	1.491					
80	0.037	1.492					
81	0.031	1.486					
82	0.032	1.491					
83	0.031	1.492					
84	0.032	1.491					
85	0.032	1.492					
86	0.032	1.490					
87	0.032	1.491					
88	0.030	1.490					
89	0.028	1.485					
90	0.030	1.486					

91	0.034	1.491				
92	0.032	1.491				
93	0.031	1.491				
94	0.032	1.492				
95	0.032	1.491				
96	0.032	1.491				
97	0.032	1.492				
98	0.030	1.486				
99	0.028	1.491				
100	0.032	1.492				
101	0.032	1.491				
102	0.032	1.492				
103	0.031	1.491				
104	0.031	1.490				
105	0.032	1.491				
106	0.032	1.490				
107	0.032	1.492				
108	0.032	1.486				
109	0.030	1.491				
110	0.028	1.492				
111	0.030	1.491				
112	0.039	1.492				
113	0.037	1.490				
114	0.030	1.491				
115	0.030	1.490				
116	0.028	1.485				
117	0.031	1.486				
118	0.032	1.492				
119	0.032	1.486				
120	0.032	1.491				
121	0.032	1.492				
122	0.037	1.491				
123	0.030	1.492				
124	0.030	1.490				
125	0.028	1.492				
AVE	0.0316	1.4904				
Max	0.0390	1.4920				
Min	0.0280	1.4850				
σ	0.0022	0.0019				
Cp	3.487	2.191				
Cpk	2.168	1.680				

