PRODUCTION PART APPROVAL PROCESS

[PPAP REPORTS]

CUSTOMER NAME: SAI INDUSTRIES

PART NAME : CLUTCH SHAFT

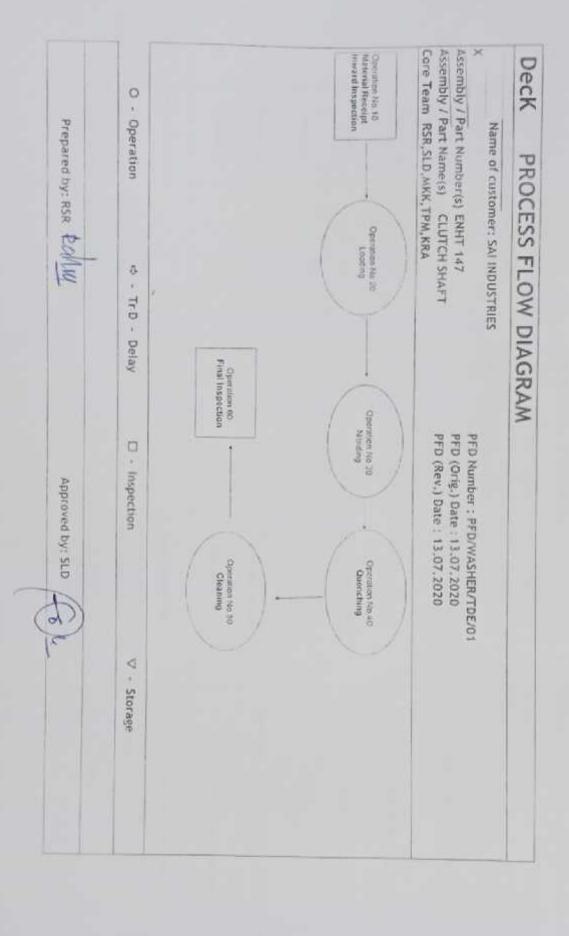
PART NUMBER ENHT 147

SUBMISSION LEVEL : 3

SUPPLIER DECK INDIA ENGINEERING PVT LTD

5.NO 671 KUDALWADI (CHIKHALI)

PUNE-412114



Part No: : CMIT147				tomer	Name	SALIN	DUSTRIES	Process flow chart No. PFC/LN/WASHER/TDE/01				
art Name: CLUTCH SHAFT				coss :	respon	sibility	RSR,SLD,MKK,TPM,KRA	Key Date Date (Orig) Date (Rev)				
Supplier: DECK INDIA ENGINEERING PVT.LTD.			110,500	Toan		PM,KR	ANSP		10.01.2020			
	PROCESS NAME/	PROCE	SS FLOW	1			2575					
PARTI PROCESS NO.	OPERATION DESCRIPTION	0	67	vi)		9	PRODUCT CHARACTERISTICS		PROCESS CHARACTERISTICS			
:10	Receiving Inspection		-01				Identification Tag	Visual Inspection				
20	Loading	Ō					As per capacity of furnace. (F11 -2000 Nos/44KG)	As per central plan				
30	Nitriding	0					As per control plan	As per control plan				
40	Quenching	Ŏ					As per control plan CP/ASA BODY/PARANJPE/00	Water Ter	np. 40 - 60 ° c; <70 Minimum 2 Hrs. water dipping;			
50	Cleaning	0					Cleaned Jobs		WATER DEEP CLEANING			
60	Final Inspection					e.	Identification Tag		As per quality plan			

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The Management of the County

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CONTROL PLAN COMMAND CONTRACTOR

Potential Failure Mode & Effects Analysis (Process FMEA)

PREPARED BY RSR DE-QAUGIOI	29 (ca		10 Reco	Forties Function cass to Requestment		Mett	Corn Teams	Purt Number:	Part Name	Continent Name
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				Recommended Actions						
				Riczporsibility & Tanget Completion Date						
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				2000 2000 00400	Action Results) THE LOSS	metal care at	MEN	INTERNATIONAL PROPERTY	Page No Or 2
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Potential Failure Made & Effects Analysis (Process FNEA)

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