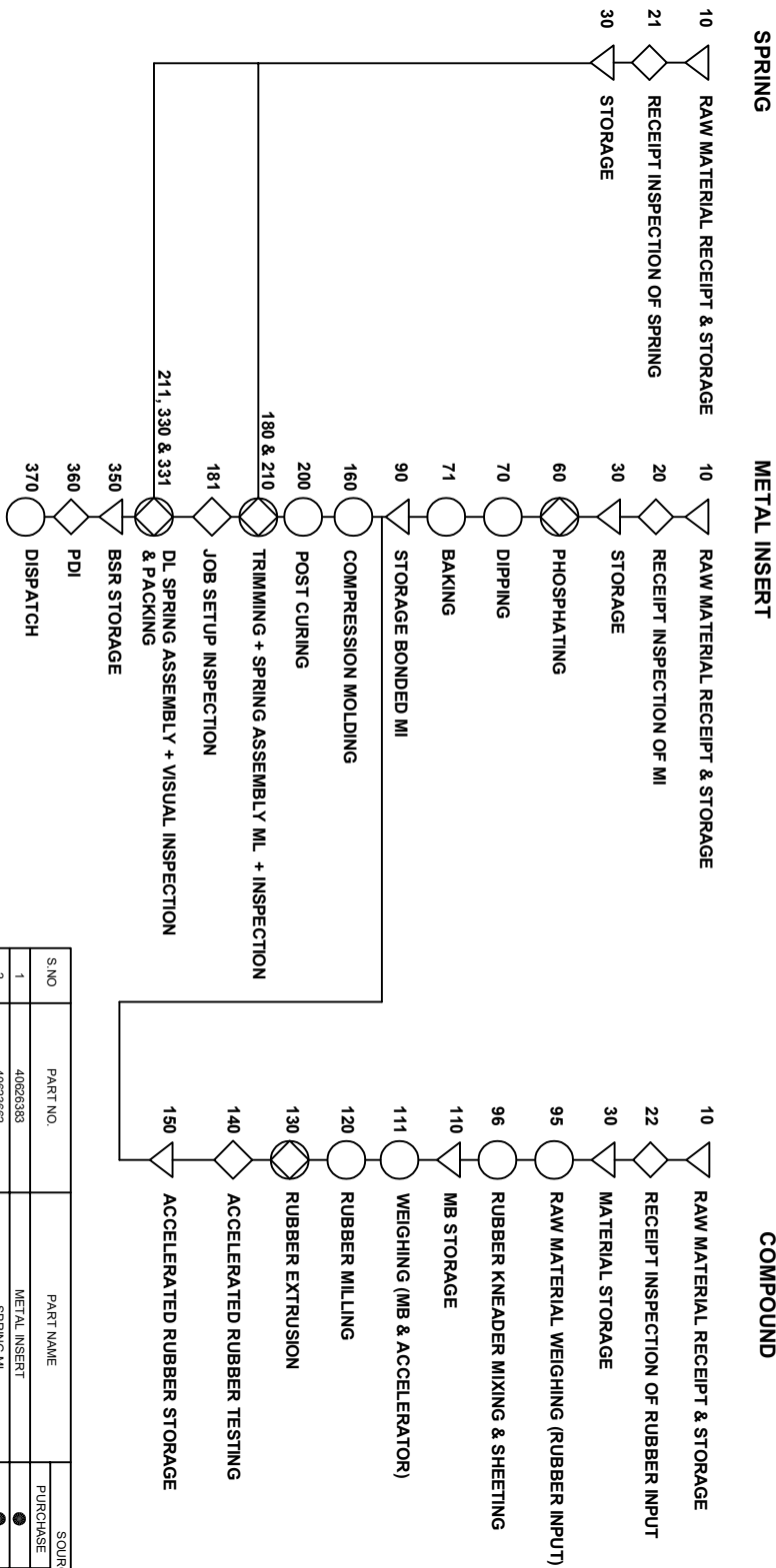


PROCESS FLOW DIAGRAM /
PROCESS QUALITY CONTROL TABLE (1)

MODEL	-	DESIGN RANK	S	P	F	N.F	ISSUING COMPANY (SUPPLIER)	CONFIRMATION CUSTOMER DEPARTMENT
PART NO.	40626755						ISSUING COMPANY (SUPPLIER) FREUDENBERG-NOK PVT LTD	ENDURANCE
PART NAME	OIL SEAL						APPR. BY SARAVANNAN	CHK. BY MATHIVANNAN
							APPR. BY N.A	CHK. BY N.A
							REC. BY N.A	

Process Diagram (Attach the A3-sized sheet for more space, if necessary)

PROCESS SEQUENCE



PROCESSING	TRANSFER	STORAGE	FLOW CHART SYMBOL (COMBINATION OF SYMBOLS CAN BE USED TO SHOW MULTIPLE OPERATION PROCESSES)	OPERATION ZONE	ISSUE NO	REV DATE	CONTENT OF REVISION	ISSUED BY	CHECKED BY	APPROVED BY	CHECKED BY	APPROVED BY
□	◇	▭	⊞	CROSSING LINES WITH NO INTERSECTION	01	02-04-2024	Post curing sequence changed PFD Updated as per the new format	MATHI	SARAVANNAN	PRAABHU	N.A	N.A
○	◇	▭	⊞	MULTIPLE OPERATION --- MAINLY PROCESSING PLUS QUANTITY CHECK	00	26-08-2013	New Release	N.A	N.A	PKV	N.A	N.A
▽	▭	▭	⊞	MULTIPLE OPERATION --- MAINLY QUALITY CHECK PLUS COUNTING								

DESIGN RANK CRITERIA TO BE FILLED AS PER THE COMPONENT NORMS...
S - SAFETY, **P** - PERFORMANCE, **F** - FUNCTIONAL, **N.F** - NON FUNCTIONAL.

S.NO	PART NO.	PART NAME	SOURCE		SUPPLIER NAME
			PURCHASE	INH-HOUSE	
1	40626383	METAL INSERT	●		LOCAL
2	40623662	SPRING ML	●		LOCAL
3	40623663	SPRING DL	●		LOCAL
4	A160 IND	MASTER BATCH		●	FNI