

TEST, CALIBRATION & CERTIFICATION SERVICES



TC-5982

TEST REPORT

ULR: TC598223000019418F

REPORT NO: S/2023/208960

ISSUE DATE: 18.11.2023

CUSTOMER: Panchkula Steel Pvt. Ltd.

Plot No-29, 32-33, Industrial Area

LSRF NO: 67366

SAMPLE NO(S): ONE

RECPT DATE: 16.11.2023

Phase-1, Panchkula (Haryana)

TEST DATE (S): 17.11.2023

CUST.REF. NO: Letter Dated: 14.11.2023

TEST METHOD: JIS G-1253-2002 (R.A:2017)

SAMPLE DRAWN BY: CUSTOMER SAMPLE CONDITION: Rectangular Test Piece

SAMPLING PROTOCOL: ----

SAMPLE DESC: Cut Piece: Sheet Thickness 0.80 mm, Heat Code-V 07789

PAGE NO(S): 01 OF 01

DISCIPLINE: Chemical Testing

Elements & Conc. %

GROUP: Metals & Alloys

Date 11/17/2023

SampleNo S-218401

Time: 14:55:51 Program Fe-10-M

Cu

Value

0.0481 Ni

% 0.0343 Cr

% 0.189 Mo

Mn

0.0105 Al

% 0.0085

<0.0200 Ti

Value

% <<mark>0.0</mark>200

W

% <0.0150 % <0.0200

% 0.0578 <0.0090

% <0.0100

Value

% <<mark>0.0</mark>100 Co % <0.0060 B % <0.0007 Sn % <0.0070 Nb % <0.0040

OK as per OK as per EN 10139 -1.0338 DC-04 LC

		Sı	pecified	Chemistr	y of EN	10139-2	2016 C	Grade-	DC 04	(1.033)	88)*				
Element	C	Si	Mn	P	S	Cu	Ni	Cr	Mo	Ti	V	Al	Nb	Sn	F
Min%		-		-	-///	-	-	-	1	-	-	-	-	-	
Max%	0.08	(- L)	0.40	0.030	0.030	1-5	-	-	_	-	-	\ *= "	-	1-	-
<i>Prod. Tol.</i> See Relevant S		-		115	-	-	-	_		(-	-	-	-	-	

REMARKS: The Sample Conforms to BS EN 10139-2016 (E) Grade-DC 04 (1.0338) w.r.t above analysis.

Tested By

Amnish Kumar

Analyst

Checked By
G.D.Singh/ A.P..Singh

T.M/ Q.M



Authorized Signatory

A.P.Singh/ G.D.Singh

C.E.O/ V.P

Sample Not Drawn by Lab. The Results apply to Sample as Received. Sample Description Given Is 'As Described by the Customer'

Note: 1. This report refers only to the tested sample and applicable parameter and result reported is valid at the time of and under the stated condition of measurement. 2. Any complaint about the report should be communicated in writing within 7 days of issue of this report. 3. The sample will be destroyed after one month unless instructed otherwise. 4. Laboratory standards are traceable to national/international standards. 5. This report is not be reproduced wholly or in part and cannot be used as evidence in a court of law and shall not be used in advertising media without the written permission of CEO. 6. The lability of our laboratory is finited to the invoiced amount. No isolablicy will be accepted after the sample is taken back. 7. The sample description is not verified in all cases and is given "as described" by the outsomer the sample not draw by us and analysis conducted on "As received basis." unless specified otherwise. 8. Endorsement of any product is neither interved nor interved nor interved nor interved and interved in the sample research. 9. While "INDIAMA" has made their best endeavors to provide accurate and reliable information. "INDIAMA" is not responsible for any financial liability due to any act of omission or error made.

Address: D-151, Phase VII, Industrial Area, Mohali (Near Chandigarh) - 160 055 Punjab (India) Tel.: +91-172-4668151, 5097151 Fax: +91-172-2236518 Email: indianaindia@gmail.com

website: www.indianaindia.com







TEST, CALIBRATION & CERTIFICATION SERVICES

TEST REPORT

ULR: TC598223000019426F

REPORT NO: T/2023/208968

ISSUE DATE: 18.11.2023

CUSTOMER: Panchkula Steel Pvt. Ltd.

Plot No-29, 32-33, Industrial Area

LSRF NO: 67366

SAMPLE NO(S): ONE

RECPT DATE: 16.11.2023

Phase-1, Panchkula (Haryana)

TEST DATE (S): 17.11.2023

CUST.REF. NO: Letter Dated: 14.11.2023

TEST METHOD: BS EN ISO: 6892-1-2019

SAMPLE DRAWN BY: CUSTOMER SAMPLE CONDITION: Rectangular Test Piece

SAMPLING PROTOCOL: ----

SAMPLE DESC: Cut Piece: Sheet Thickness 0.80 mm, Heat Code-V 07789

PAGE NO(S): 01 OF 01

DISCIPLINE: Mechanical Testing

GROUP: Mechanical Properties of Metals

TENSILE TEST RESULTS

	(1) (Feb.)	MCC		Input Data			1165	Observe	d Values	(((3)
S.No	Sample ID	170		Imput	Data (10		T.S	Y.S	Y.S Elong. Max	
		Width (mm)	Thickness (mm)	Area (sq.mm)	Initial Gauge Length (mm)	Final Gauge Length (mm)	(MPa)	(MPa)	(%)	Force (N)
01	T-218409	12.57	0.79	9.930	50.00	72.40	315.2	195.575	44.8	3130
		1		1/-	Meridian	The or	V	V	V	110

Parameter	T.S (MPa)	Y.S (MPa)	(%) Elong
Min	270		40
Max	350	210	-
Remarks: The Sa	mple Conforms to BS EN 10139-	2016 Grade-DC 04 (1.0338) w.r.	t above analysis

73

Tested By Satya Naam Analyst

Checked By T.M/Q.M G.D. Singh /A.P. Singh

Authorized Signatory
C.E.O
A.P. Singh

Sample Not Drawn By Lab. The Results Apply To Sample As Received. Sample Description Given Is 'As Described By the Customer.

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TEST, CALIBRATION & CERTIFICATION SERVICES

TEST REPORT

ULR: TC598223000019434F

REPORT NO: H/2023/208976

ISSUE DATE: 18.11.2023

CUSTOMER: Panchkula Steel Pvt. Ltd.

LSRF NO: 67366

RECPT DATE: 16.11.2023

Plot No-29, 32-33, Industrial Area Phase-1, Panchkula (Haryana)

SAMPLE NO(S): ONE

TEST DATE (S): 18.11.2023

CUST.REF. NO: Letter Dated: 14.11.2023

TEST METHOD: IS: 1501-1-2020

SAMPLE DRAWN BY: CUSTOMER SAMPLE CONDITION: Rectangular Test Piece

SAMPLING PROTOCOL: ----

SAMPLE DESC: Cut Piece: Sheet Thickness 0.80 mm, Heat Code-V 07789

PAGE NO(S): 01 OF 01

DISCIPLINE: Mechanical Testing

GROUP: Mechanical Properties of Alloys

HARDNESS HV-Scale

170	7000	Observed Value in (HV5)						
S.No	Sample-ID	Reading 1	Reading 2	Reading 3				
3	r(5)		1000 100	MAG				
(S1)	H-218417	102	103	102				
6 5/	10000	15/6 MM	PTRA GOL	Jan 16				

REMARKS: Nil

Jus45

OK as per EN 10139 -1.0338 DC-04 LC

Tested By
Amnish Kumar
Analyst

Checked By G.D. Singh/A.P. Singh T.M/Q.M Authorized Signatory A.P. Singh/G.D. Singh

C.E.O/V.P

Sample Not Drawn By Lab. The Results Apply To Sample As Received. Sample Description Given Is 'As Described By the Customer.

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COSMO ANALYTICAL LAB

BIS/Government Approved Laboratory) | An ISO 9001: 2015 Certified C-423, Sector - 10, Noida UP - 201301 Phone: 0120-4218852, 9212097495, 9818388925 E-mail: cosmolabs.noida@gmail.com Website: www.cosmoanalytical.com



TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-15	ULR No.	TC6379240	<i>00001700</i> F
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Da	ite:	27.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002		mber:	01 of 01
Sample , Description:	WIRE DIA - 0.30MM, MATERIAL GRADE - EN10270-1 DM (GALVANIZED WIRE), HEAT NO 2317844, BUNDLE NO 67850, SUPPLIER - SHREEJI	Sample I	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample 1	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metals	& Alloys

Lab Code

: CAL24A466-15

Testing Date : 19.01.2024 To 27.01.2024

	Chemical Composition					
S. No.	Elements	Results (%)	Specified value as per EN 10270-1:2011 Gr-DH	Test method		
1.	Carbon	0.66 🗸	0.45 – 1.00	IS:228 Part- 1		
2.	Silicon	0.26 ✓	0.10 - 0.30	IS:228 Part - 8		
3.	Manganese	. 0.65 🗸	0.40 - 1.20	IS:228 Part -2		
4.	Phosphorus	0.013 🗸	0.020 Max	IS: 228 Part -3		

Remarks: Chemical properties are confirming to EN 10270-1:2011 Gr-DH with respect to above test.

*** End of Report***

OK as per EN 10270-1, Grade - DM



Reviewed By Rajesh Kumar Sr Analyst



Authorized Signatory Narinder Kumar Khullar Technical Manager

Note: (1) The above results are related only to the tests performed on the sample. Endorsement of product is neither inferred nor implied. (2) This report is not to be reproduced wholly or in part & forbidden to be used as an evidence in the court of law & ought not to be used in any advertising media without our special permission in writing. (3) Samples will be destroyed after 90 days from the date of reporting unless otherwise specified. (4) Total liability of our laboratory is limited to the invoiced amount. (5) Report refers to the sample received by Cosmo Analytical Lab. unless mentioned otherwise.



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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-15		Report No.	00001700
Customer Name	NACAD INDI ADEA CHAZIADAD 201002		ite:	27.01.2024
& Address:			mber:	01 of 01
Sample Description:	WIRE DIA - 0.30MM, MATERIAL GRADE - EN10270-1 DM (GALVANIZED WIRE), HEAT NO 2317844, BUNDLE NO. - 67850, SUPPLIER - SHREEJI	Sample I	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample Drawn By:		Customer
Discipline:	Chemical Testing	Group:	Metals	& Alloys

Lab Code

: CAL24A466-15

Testing Date : 19.01.2024 To 27.01.2024

	Chemical Composition					
S. No.	Elements	Results (%)	Specified value as per EN 10270-1:2011 Gr-DM	Test method		
1.	Sulphur	0.016 ✓	0.025 Max	IS: 228 Part -9		
2.	Copper	0.007 🗸	0.12 Max	IS: 228 Part -15		

Remarks: Chemical properties are confirming to EN 10270-1 Gr-DM with respect to above test.

*** End of Report***

	ACCEPTED QA 'SPECTRA'
PECETA	(PLANT-II)
Bundle	No
Standar	028F3 b
Checker	ENIO270-1, DM d by Sign
Date	(A)
	05/02/2024
	ed by Sign
-ate.	65/02/24

Reviewed By Rajesh Kumar **\$**r. Analyst

Authorized Signatory Narinder Kumar Khullar **Technical Manager**



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Test Report

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job order No:	CAL24A466-15		Report No.	00001700
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Dat	e:	20.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002	Page Num	ber:	01 of 01
Sample Description:	WIRE DIA - 0.30MM, MATERIAL GRADE - EN10270-1 DM (GALVANIZED WIRE), HEAT NO 2317844, BUNDLE NO 67850, SUPPLIER - SHREEJI	Sample Re	eceipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample Di	awn By:	Customer
Discipline:	Mechanical Testing	Group	Mechanica	Properties of Metals

Mechanical Test Report

Specified Temp. 10°C to 35°C Testing Temp. 20°C

Lab Code Testing Date : 20.01.2024

: CAL24A466-15

Protocol Used: IS:1608(Pt-1)2022

<u>Parameter</u>	<u>Results</u>
Tensile Strength	2473.10 N/mm ²

STATE OF TAXABLE PARTY.	ACCEPTED QA 'SPECTRA'
-	Bundle No
	Standard
	Checked by Sign
	05/02/2024
	7221
	Standard ENIO270-J, DM Checked by Sign

End of Report

Anuj Kumar (Mechanical)Analyst

Authorized Signatory Deepak (Mechanical)Sr. Analyst

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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-1	ULR No.	TC6379240	00001686 F
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Do	ite:	27.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002		mber:	01 of 01
	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metals	s & Alloys

Lab Code

: CAL24A466-1

Testing Date : 19.01.2024 To 27.01.2024

	Chemical Composition					
S. No.	Elements	Results (%)	Specified value	Test method		
1.	Carbon	0.075 🗸 🗸	0.05 -0.15	IS:228 Part- 1		
2.	Silicon	0.42 🗸 🗸	2.00 Max	IS:228 Part - 8		
3.	Manganese	1.33 🗸	2.00 Max	IS:228 Part -2		
4.	Phosphorus	0.036	0.045 Max	IS: 228 Part -3		
5.	Chromium	18.52 🗸 🗸	16.0-19.0	IS: 228 Part -6		

Remarks: Chemical properties are confirming to as per EN10270-3 Grade X10CrNi18-8 with respect to above test.

*** End of Report***

OK as per EN 10270-3, Grade - 1.4310

ACCEPTED QA'SPECTRA'
(PLANT-II)
Bundle No
Standard
Checked by Sign
Date
Approved by Sign
Sate 00 02 24

Reviewed By



Authorized Signatory Narinder Kumar Khullar **Technical Manager**

Note: (1) The above results are related only to the tests performed on the sample. Endorsement of product is neither inferred nor implied. (2) This report is not to be reproduced wholly or in part & forbidden to be used as an evidence in the court of law & ought not to be used in any advertising media without our special permission in writing. (3) Samples will be destroyed after 90 days from the date of reporting unless otherwise specified. (4) Total liability of our laboratory is limited to the invoiced amount. (5) Report refers to the sample received by Cosmo Analytical Lab. unless mentioned otherwise.



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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-1		Report No.	00001686
Customer Name	NACAD INDI ADEA CHAZIADAD 204002		ate:	27.01.2024
& Address:			mber:	01 of 01
Sample Description:	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metal	& Alloys

Lab Code

: CAL24A466-1

Testing Date : 19.01.2024 To 27.01.2024

S. No.	Elements	Results (%)	Specified value	Test method
1.	Sulphur	0.0004 ✓ ✓ ′	0.015 Max	IS: 228 Part -9
2.	Nickel	8.25	6.0-9.5	IS: 228 Part -5
3.	Molybdenum	0.22 🗸	0.80 Max	IS: 228 Part -7

Remarks: Chemical properties are confirming to as per EN10270-3 Grade X10CrNi18-8 with respect to above test.

*** End of Report***

OK as per JIS G 4314 SUS 304 EN 10270-3, Grade - 1.4310

ACCEPTED QA 'SPECTRA'
SPECTAD (PLANT-II)
Bundle No
68317
Standard
ENIO 270-3, SW-302,204 Checked by Sign.
ALT.
Date
05/02/2024
Approved by Sign
Vale 05/02/26
Dan find for the first of the

Rajesh Kumar Sr. Analyst

Authorized Signatory Narinder Kumar Khullar **Technical Manager**



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Test Report

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job order No:	CAL24A466-1		Report No.	00001686
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Date	e:	20.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002	Page Number: 01		01 of 01
Sample Description:	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample Re	ceipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample Drawn By: Cus		Customer
Discipline:	Mechanical Testing	Group	Mechanical	Properties of Metals

Mechanical Test Report

Specified Temp. 10°C to 35°C Testing Temp. 20°C

Lab Code Testing Date : 20.01.2024

: CAL24A466-1

Protocol Used: IS:1608(Pt-1)2022

<u>Parameter</u>	<u>Results</u>
Tensile Strength	2310.26 N/mm ²

OK as per JIS G 4314 SUS 304 OK as per EN 10270-3, Grade - 1.4310

ACCEPTED QA 'SPECTRA' SPECERA (PLANT-II) Bundle No
Standard ENIO 270-3, SUS-302, 304 Checked by Sign
Approved by Sign

End of Report

Anuj Kumar (Mechanical)Analyst

Authorized Signatory Deepak (Mechanical)Sr. Analyst



AGRO MET LAB

46-A, Sanganoor Road, Ganapathy Podur, Near 10" Street, Combatore - 641 006. Phone : 0422 2333511, 90037 95625, 99941 79799



TEST REPORT

Page 1 of 1

Customer:	ULR	TC825723000017660F
M/S.CSPE Industries Private Limited,	Report No / Date	AML/N17660/23-24 ; Date : 29.09.2023
H.O: No.3-A,Annai Street, Seeman Nagar,Madurai - 625 020.	Sample ID / Date	TRF: 10562/7; Date: 27.09.2023
, , , , , , , , , , , , , , , , , , , ,	Your ref./Date	DC No: 134; Dt: 20.09.2023
	Nature of test	Optical Emission Spectrometer (OES)
	Test Method	IS 8811 - 2018
	Date of Receipt	29.09.2023
	Date of Testing	29.09.2023
	Location	Laboratory
Sample Drawn By : Customer Received Condition : Good Discipline : Chemical Product Group : Carbon & Alloy Steels	Sample Description (as given by customer)	MI-Sheet 0.80mm DC04 - EN10139 - 1.0338 Heat No: T84559 Qty: 1 No

Chemical Analysis:

Room Temprature: 22°C

Elements	Symbol	Specified Values in %	Measured Values in %
Carbon	С	0.08 (max)	0.035
Manganese	Mn	0.40 (max)	0.271
Phosphorus	Р	0.03 (max)	0.005
Sulphur	S	0.03 (max)	0.005

Remarks:

The above chemical composition meets grade DC04 In EN 10139:2016€

END OF THE REPORT

For AGRO MET LAN

AME/F/TH

R. Arun Kumar Technical Manager Authorized Signatury M

OK as per EN 10139 -1.0338 DC-04 LC

Note: • This report makes only in the particular sample elaborated for tent. • Semple rescription is pose to described by the customer: • Any companies about the report around be conformed as sering within 1 days from the Cultic of cause. • Any companies of lease unless effectively the report will be destroyed after 15 days from date of companies of lease unless effectively the customer. • Reportation of this report in fall or in part or sengitive report as an exchange in the court or setting in any adjusticing fraction should not be done without our prior written perchange.

• Sampling or our current and by the advancery reports the elements of conforming or restance specification as per Desagon fluid. Non-Conforming as per Desagon fluid.





AGRO MET LAB

ISO/IEC 17025 Accredited Testing Laboratory by NABL Vide Certificate Number TC-8257 46-A, Sanganoor Road, Ganapathy Pudur, Near 10" Street, Colmbatore - 641 006. Phone: 0422 2333511, 90037 95625, 99941 79799



TEST REPORT

Page 1 of 1

26°C

Ambient Temp:

Customer:	ULR	TC8257230000017661F
M/s. CSPE INDUSTRIES PRIVATE LIMITED	Report No / Date	AML/N17661/23-24 ; Dt : 29.09.2023
H.O:No.3-A, Annai Street, Seeman Nagar, Madurai-625 020.	Sample ID / Date	TRF: 10562/8; Dt: 27.09.2023
Madular 025 020.	Your ref./Date	DC No: 134; Dt: 20.09.2023
	Nature of test	Tensile Test
T	Test Method	IS 1608-1 : 2022
	Date of Receipt	27.09.2023
To the second	Date of Testing	28.09.2023
Sample Drawn By : Customer Received Condition : Good Discipline: Mechanical Product Group: Mechanical Properties of metals	Sample Description (as given by customer)	MI Sheet 0.80 mm DC04 - EN10139-1.338 Heat No: T84559 Qty: 01 No

Tensile Test:

S.No.	Parameters	Unit	Customer's Specified Values	Observed Values
1	Tensile Strength	Mpa	270-350	330.20 🗸
2	Yield strength	Mpa	210 Max	192.40
3	Elongation	%	40 Min.	44.15

Hardness test:

Nature	of test : Hardness Test			
Test M	lethod: IS 1501(Part-1):2020			400
S.No	Parameters	- Unit	Customer's Specified Values	Observed Values
4	Hardness	HV (1 kg)	105 Max	96.8

Remar k

The above Mechanical test results are conformed to Grade DC04 symbol LC In EN 10139:2016

END OF THE REPORT

For AGRO MET LAB

R Arun Kumar - Technical Manager Authorized Signatory AML/F/TR



OK as per EN 10139 -1.0338 DC-04 LC





COSMO ANALYTICAL LAF

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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-12	ULR No. TC6379240 00001697		00001697 F
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI NAGAR, INDL. AREA, GHAZIABAD-201002		ite:	27.01.2024
& Address:			mber:	01 of 01
Description:	WIRE DIA - 0.25MM, MATERIAL GRADE - EN10270-1 DH (GALVANIZED WIRE), HEAT NO B3060596, BUNDLE NO 68401, SUPPLIER - SHREEJI	Sample Receipt Date: 19.01.20		19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample I	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metals	s & Alloys

Lab Code

: CAL24A466-12

Testing Date : 19.01.2024 To 27.01.2024

	Chemical Composition							
S. No.	lo. Elements Results		Specified value as per EN 10270-1:2011 Gr-DH	Test method				
1.	Carbon	0.61 ✓	0.45 – 1.00	IS:228 Part- 1				
2.	Silicon	0.22 ✓	0.10 - 0.30	IS:228 Part - 8				
3.	Manganese	0.72 🗸	0.40 - 1.20	IS:228 Part -2				
4.	Phosphorus	0.011	0.020 Max	IS: 228 Part -3				

Remarks: Chemical properties are confirming to EN 10270-1:2011 Gr-DH with respect to above test.

OK as per EN 10270-1, Grade - DH



Reviewed By Rajesh Kumar Sr. Analyst



Authorized Signatory Narinder Kumar Khullar Technical Manager

Note: (1) The above results are related only to the tests performed on the sample. Endorsement of product is neither inferred nor implied. (2) This report is not to be reproduced wholly or in part & forbidden to be used as an evidence in the court of law & ought not to be used in any advertising media without our special permission in writing. (3) Samples will be destroyed after 90 days from the date of reporting unless otherwise specified. (4) Total liability of our laboratory is limited to the invoiced amount. (5) Report refers to the sample received by Cosmo Analytical Lab. unless mentioned otherwise.



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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-12		Report No. 0000169	
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI		ate:	27.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002	Page Number:		01 of 01
Sample Description:	WIRE DIA - 0.25MM, MATERIAL GRADE - EN10270-1 DH (GALVANIZED WIRE), HEAT NO B3060596, BUNDLE NO 68401, SUPPLIER - SHREEJI	Sample	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metals	s & Alloys

Lab Code

: CAL24A466-12

Testing Date : 19.01.2024 To 27.01.2024

Chemical Composition					
S. No.	Elements	Results (%)	Specified value as per EN 10270-1:2011 Gr-DH	Test method	
1.	Sulphur	0.007 🗸	0.025 Max	IS: 228 Part -9	
2.	Copper	0.006 ✓	0.12 Max	IS: 228 Part -15	

Remarks: Chemical properties are confirming to EN 10270-1:2011 Gr-DH with respect to above test.

*** End of Report***

OK as per

ACCEPTED QA'SPECTRA' Bundle No..... EN10270-1, DH

Rajesh/Kumar Sr. Analyst

Authorized Signatory Narinder Kumar Khullar **Technical Manager**



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Test Report

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job order No:	CAL24A466-12		Report No.	00001697
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Dat	e:	20.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002	Page Num	ber:	01 of 01
Description:	WIRE DIA - 0.25MM, MATERIAL GRADE - EN10270-1 DH (GALVANIZED WIRE), HEAT NO B3060596, BUNDLE NO 68401, SUPPLIER - SHREEJI	Sample Re	eceipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample Di	awn By:	Customer
Discipline:	Mechanical Testing	Group	Mechanical	Properties of Metals

Mechanical Test Report

Specified Temp. 10°C to 35°C Testing Temp. 20°C

Lab Code Testing Date : 20.01.2024

: CAL24A466-12

Protocol Used: IS:1608(Pt-1)2022

<u>Parameter</u>	Results
Tensi <mark>le Strength</mark>	2870.84 N/mm ²

EN 10270-1, Grade - DH

ACCEPTED QA'SPECTRA'
SPECETA (PLANT-II)
Bundle No
Standard EN10270-1, DH
Checked by Sign
Date
Approved by Sign
Date 0.57 7.27 240

End of Report

Reviewed By **Anni Kumar** (Mechanical) Analyst

Authorized Signatory Deepak (Mechanical)Sr. Analyst



COSMO ANALYTICAL LAB

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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-1 ULR No. TC6379240 0		00001686 F	
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI NAGAR, INDL. AREA, GHAZIABAD-201002		ite:	27.01.2024
& Address:			mber:	01 of 01
	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample l	Receipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample 1	Orawn By:	Customer
Discipline:	Chemical Testing	Group:	Metals	s & Alloys

Lab Code

: CAL24A466-1

Testing Date : 19.01.2024 To 27.01.2024

Chemical Composition							
S. No.	Elements	Results (%)	Specified value	Test method			
1.	Carbon	0.075 🗸 🗸	0.05 -0.15	IS:228 Part- 1			
2.	Silicon	0.42 🗸 🗸	2.00 Max	IS:228 Part - 8			
3.	Manganese	1.33 🗸	2.00 Max	IS:228 Part -2			
4.	Phosphorus	0.036	0.045 Max	IS: 228 Part -3			
5.	Chromium	18.52 🗸 🗸	16.0-19.0	IS: 228 Part -6			

Remarks: Chemical properties are confirming to as per EN10270-3 Grade X10CrNi18-8 with respect to above test.

*** End of Report ***

OK as per EN 10270-3, Grade - 1.4310

ACCEPTED QA 'SPECTRA' SPECERA (PLANT-II)
Bundle No.
68317 Standard ENIO276-3, SUS-302,369 Checked by Sign.
Checked by Sign
OS 02-2-02-4
Approved by Sign
Date 05/02/24

Reviewed By



Authorized Signatory Narinder Kumar Khullar **Technical Manager**

Note: (1) The above results are related only to the tests performed on the sample. Endorsement of product is neither inferred nor implied. (2) This report is not to be reproduced wholly or in part & forbidden to be used as an evidence in the court of law & ought not to be used in any advertising media without our special permission in writing. (3) Samples will be destroyed after 90 days from the date of reporting unless otherwise specified. (4) Total liability of our laboratory is limited to the invoiced amount. (5) Report refers to the sample received by Cosmo Analytical Lab. unless mentioned otherwise.



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TEST REPORT

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job Order No:	CAL24A466-1	Report No. 00001		00001686
Customer Name	of Delian I Mode ed to I VII Bibil O, SECTOR 17, MIVI		ate:	27.01.2024
& Address:			mber:	01 of 01
Sample Description:	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample Receipt Date:		19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample	Drawn By:	Customer
Discipline:	Chemical Testing	Group:	Metal	& Alloys

Lab Code

: CAL24A466-1

Testing Date : 19.01.2024 To 27.01.2024

Chemical Composition							
S. No.	Elements	Results (%)	Specified value	Test method			
1.	Sulphur	0.0004 ✓ ✓ ′	0.015 Max	IS: 228 Part -9			
2.	Nickel	8.25	6.0-9.5	IS: 228 Part -5			
3.	Molybdenum	0.22 🗸	0.80 Max	IS: 228 Part -7			

Remarks: Chemical properties are confirming to as per EN10270-3 Grade X10CrNi18-8 with respect to above test.

*** End of Report***

OK as per JIS G 4314 SUS 304 EN 10270-3, Grade - 1.4310

ACCEPTED QA 'SPECTRA'
SPECTAD (PLANT-II)
Bundle No
68317
Standard
ENIO 270-3, SW-302,204 Checked by Sign.
ALT.
Date
05/02/2024
Approved by Sign
Vale 05/02/26
Dan find for the first of the

Rajesh Kumar Sr. Analyst

Authorized Signatory Narinder Kumar Khullar **Technical Manager**



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Test Report

Format No. CAL/7.8F-01 (issue 01 dated 01.04.2019; Rev 00 dated --).

Job order No:	CAL24A466-1		Report No.	00001686
Customer Name	SPECTRA PRODUCTS PVT. LTD., F-6, SECTOR-17, KAVI	Issue Date	e:	20.01.2024
& Address:	NAGAR, INDL. AREA, GHAZIABAD-201002	Page Number:		01 of 01
Sample Description:	WIRE DIA - 0.20MM, MATERIAL GRADE - SUS304/EN10270-3 (STAINLESS STEEL WIRE), HEAT NO RX18195, BUNDLE NO 68317, SUPPLIER - RAAJ RATNA	Sample Re	ceipt Date:	19.01.2024
Customer Ref No./Dated:	17.01.2024	Sample Drawn By:		Customer
Discipline:	Mechanical Testing	Group	Mechanical	Properties of Metals

Mechanical Test Report

Specified Temp. 10°C to 35°C Testing Temp. 20°C

Lab Code Testing Date : 20.01.2024

: CAL24A466-1

Protocol Used: IS:1608(Pt-1)2022

<u>Parameter</u>	<u>Results</u>		
Tensile Strength	2310.26 N/mm ²		

OK as per JIS G 4314 SUS 304 OK as per EN 10270-3, Grade - 1.4310

ACCEPTED QA 'SPECTRA' SPECERA (PLANT-II) Bundle No
Standard ENIO 270-3, SUS-302, 304 Checked by Sign
Approved by Sign

End of Report

Anuj Kumar (Mechanical)Analyst

Authorized Signatory Deepak (Mechanical)Sr. Analyst



AGRO MET LAB

46-A, Sanganoor Road, Ganaputhy Pudur, Near 10" Street,

Combatore - 641 006. Phone : 0422 2333511, 90037 95625, 99941 79799



TEST REPORT

Page 1 of 1

Customer:	ULR	TC825723000017660F	
M/S.CSPE Industries Private Limited,	Report No / Date	AML/N17660/23-24 ; Date : 29.09.2023	
H.O: No.3-A,Annai Street, Seeman Nagar,Madurai - 625 020.	Sample ID / Date	TRF: 10562/7; Date: 27.09.2023	
	Your ref./Date	DC No: 134; Dt: 20.09.2023	
	Nature of test	Optical Emission Spectrometer (OES)	
-	Test Method	IS 8811 - 2018	
	Date of Receipt	29.09.2023	
	Date of Testing	29.09.2023	
	Location	Laboratory	
Sample Drawn By : Customer Received Condition : Good Discipline : Chemical Product Group : Carbon & Alloy Steels	Sample Description (as given by customer)	MI-Sheet 0.80mm DC04 - EN10139 - 1.0338 Heat No: T84559 Qty: 1 No	

Chemical Analysis:

Room Temprature: 22°C

Elements	Symbol	Specified Values in %	Measured Values in %
Carbon	С	0.08 (max)	0.035
Manganese	Mn	0.40 (max)	0.271
Phosphorus	Р	0.03 (max)	0.005
Sulphur	S	0.03 (max)	0.005

Remarks:

The above chemical composition meets grade DC04 In EN 10139:2016€

END OF THE REPORT

For AGRO MET LAN

R. Arun Kumar Technical Manager Authorized Signatury AMIL/F/TR M

OK as per EN 10139 -1.0338 DC-04 LC

Note: • This report makes only in the particular sample elaborated for tent. • Semple rescription is pose to described by the customer: • Any companies about the report around be conformed as sering within 1 days from the Cultic of cause. • Any companies of lease unless effectively the report will be destroyed after 15 days from date of companies of lease unless effectively the customer. • Reportation of this report in fall or in part or sengitive report as an exchange in the court or setting in any adjusticing fraction should not be done without our prior written perchange.

• Sampling or our current and by the advancery reports the elements of conforming or restance specification as per Desagon fluid. Non-Conforming as per Desagon fluid.





AGRO MET LAB

ISONEC 17025 Accredited Testing Laboratory by NABL Vide Certificate Number TC-8257 46-A. Sanganoor Road, Ganapathy Pudur, Near 10" Street, Coimbatore - 641 006. Phone : 0422 2333511, 90037 95625, 99941 79799



TEST REPORT

Page 1 of 1

26°C

Ambient Temp:

		Fage 10/1
Customer:	ULR	TC8257230000017661F
M/s. CSPE INDUSTRIES PRIVATE LIMITED	Report No / Date	AML/N17661/23-24 ; Dt : 29.09.2023
H.O:No.3-A, Annai Street, Seeman Nagar, Madurai-625 020.	Sample ID / Date	TRF: 10562/8; Dt: 27.09.2023
	Your ref./Date	DC No : 134 ; Dt : 20.09.2023
	Nature of test	Tensile Test –
T	Test Method	IS 1608-1 : 2022
	Date of Receipt	27.09.2023
	Date of Testing	28.09.2023
Sample Drawn By: Customer Received Condition: Good Discipline: Mechanical Product Group: Mechanical Properties of metals	Sample Description (as given by customer)	MI Sheet 0.80 mm DC04 - EN10139-1.338 Heat No: T84559 Qty: 01 No

Tensile Test:

S.No.	Parameters	Unit	Customer's Specified Values	Observed Values
1	Tensile Strength	Mpa	270-350	330.20 🗸
2	Yield strength	Mpa	210 Max	192.40
3	Elongation	%	40 Min.	44.15

Hardness test:

Nature of test : Hardness Test Test Method: IS 1501(Part-1):2020				
				400
S.No	Parameters	- Unit	Customer's Specified Values	Observed Values
4	Hardness	HV (1 kg)	105 Max	96.8

Remar k

The above Mechanical test results are conformed to Grade DC04 symbol LC In EN 10139:2016

END OF THE REPORT

For AGRO MET LAB

R Arun Kumar - Technical Manager Authorized Signatory AML/F/TR AMA.

OK as per EN 10139 -1.0338 DC-04 LC

Note:
This report relates only to the particular sample submitted for test.
Sample described in given as described by the customer.
Any complaints about this report should be communicated in writing within 1 days from the date of issue.
Any correction in the report will invatidate this report.
Samples will be destroyed after 15 days from date of completion of tests unless informed by the customer.
Perpoduction of the report ather in this or in part or using this report as an evidence in the court or using in any advertising media should not be done without our por writing input mission.
Sampling is not carried out by the laboratory.
Laboratory reports the statements of conformity to material specification as per Decision Rule 1, Non Conformity as per Decision Rule 2.8.
Sanskinger convictors feedback.







(NABL Accredited Laboratory) AN ISO 9001:2015 certified Laboratory

Plot No. 7, Anand Industrial Estate, Mohan Nagar, Ghaziabad-201 007 (U.P.)

Phone: 9205999321, 9205999328

E-mail: apexlabs_909@rediffmail.com www.apexassessmentlab.com

E-mail: apexlabs67@gmail.com

TEST CERTIFICATE

AAL 231208003 ULR -TC670123000001485F

Particulars of Sample :-

Page No. 1 of 2

Date: 12/12/2023

Customer's ID

: Citizen Press Components,

Ref No: - RGP No. 5535

E-599, Phase-7, Focal Point Ludhiana-141010 (Punjab)

Dated: -06/12/2023

Material

: GI Wire

Grade/Class/Size

: 0.25mm

Heat No.

B3069989

Date of Receipt

08/12/2023

Date of Completion

: 12/12/2023

B. Discipline : Chemical & Mechanical Testing

C. Group

: Metal

S. No D.	. TEST PARAMETER Chemical Test	TEST METHOD	STANDARD VALUE (As per Gr- DH of DIN-EN 10270-1)	TEST RESULTS (% by mass)	CONFORMITY
1.	Carbon, %	IS: 228 (part-1)-1987	0.45 - 1.00	0.72	Yes
2.	Manganese, %	IS: 228 (part-2)-1987	0.40 - 1.20	0.78	Yes
3.	Silicon, %	IS: 228 (part-8)-1989	0.10 - 0.30	0.19	Yes
4.	Sulphur, %	IS: 228 (part-9)-1989	0.025 Max.	0.017	Yes
5.	Phosphorus, %	IS: 228 (part-3)-1987	0.020 Max.	0.014	Yes
E.	Mechanical Test				v v v
1.	Tensile Strength, N/mm ²	IS:1608 (pt-1)-2022	2770 - 3010	2902	Yes

or vou fied

MANAGER

(R.K.Pathak) **Authorized Signatory**



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 - 4. Remnants of sample tested may be collected within 15 days from the date of issue of test report, after which it shall be disposed off.
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Plot No. 7, Anand Industrial Estate, Mohan Nagar, Ghaziabad-201 007 (U.P.)

Phone: 9205999328, 9205999321

E-mail: apexlabs_909@rediffmail.com

www.apexassessmentlab.com

E-mail: apexlabs67@gmail.com

AAL 231208003

Page No. 2 of 2

Date: 12/12/2023

Customer's ID

: Citizen Press Components,

Ref No: - RGP No. 5535

E-599, Phase-7, Focal Point

Dated: -06/12/2023

Ludhiana-141010 (Punjab)

A. Particulars of Sample :-

Material

: GI Wire

Grade/Class/Size

: 0.25mm

Heat No.

: B3069989

Date of Receipt

: 08/12/2023

Date of Completion

: 12/12/2023

B. Discipline

: Chemical Testing

C. Group

: Metal

S. No. TEST PARAMETER

TEST METHOD

STANDARD VALUE

TEST RESULTS CONFORMITY

D. Chemical Test

(As per Gr- DH of

As per Gr- DH of DIN-EN 10270-1)

(% by mass)

6. Copper, %

IS:228 (part-15)-1992

0.12 Max.

0.011

/es

OK as per

EN 10270-1, Grade - DH

or venified



R.K. PATHAK MANAGER TECH.

Authorized Signatory

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Plot No. 7, Anand Industrial Estate, Mohan Nagar, Ghaziabad-201 007 (U.P.)

Phone: 9205999321, 9205999328

E-mail: apexlabs_909@rediffmail.com www.apexassessmentlab.com

E-mail: apexlabs67@gmail.com

TEST CERTIFICATE

AAL 231208004 ULR -TC670123000001486F

Page No. 1 of 2

Date: 12/12/2023

Customer's ID

: Citizen Press Components,

Ref No: - RGP No. 5535

E-599, Phase-7, Focal Point Ludhiana-141010 (Punjab)

Dated: -06/12/2023

A. Particulars of Sample :-

Material

: S.S. Wire

Grade/Class/Size

: 0.20mm

Heat No.

: RX17825

Date of Receipt

08/12/2023

Date of Completion

: 12/12/2023

B. Discipline

: Chemical & Mechanical Testing

C. Group

: Metal

<u>S. No.</u> D.	TEST PARAMETER Chemical Test	TEST METHOD	STANDARD VALUE (As per Gr-1.4310 (SS) of DIN-EN-10270-3)	TEST RESULTS (% by mass)	CONFORMITY
1.	Carbon, %	IS: 228 (part-1)-1987	0.05 - 0.15	0.074	Yes
2.	Manganese, %	IS: 228 (part-2)-1987	2.00 Max.	1.53	Yes
3.	Silicon, %	IS: 228 (part-8)-1989	2.00 Max.	0.32	Yes
4.	Sulphur, %	IS: 228 (part-9)-1989	0.015 Max.	0.006	Yes
5.	Phosphorus, %	IS: 228 (part-3)-1987	0.045 Ma x.	0.019	Yes
6.	Nickel, %	IS: 228 (part-5)-1987	6.00 - 9.50	8.39	Yes
7.	Chromium, %	IS: 228 (part-6)-1987	16.00 - 19.00	17.88	Yes
E.	Mechanical Test				
1.	Tensile Strength, N/mm ²	IS:1608 (pt-1)-2022	2200 - 2530	2340	Yes

OK as per EN 10270-3, Grade - 1.4310 or vois fred

R.K. PATHAK MANAGER TECH.

(R.K.Pathak)
Authorized Signatory

Note: 1. Sampling is not done by the lab and the test results listed pertain to the sample tested.

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Phone: 9205999328, 9205999321

E-mail: apexlabs_909@rediffmail.com www.apexassessmentlab.com

E-mail: apexlabs67@gmail.com

AAL 231208004

Page No. 2 of 2

Date: 12/12/2023

Customer's ID

: Citizen Press Components,

Ref No: - RGP No. 5535 Dated: -06/12/2023

E-599, Phase-7, Focal Point

Ludhiana-141010 (Punjab)

A. Particulars of Sample :-

Material

: S.S. Wire

Grade/Class/Size

: 0.20mm

Heat No.

: RX17825

Date of Receipt

: 08/12/2023

Date of Completion

: 12/12/2023

B. Discipline

: Chemical Testing

C. Group

: Metal

S. No. TEST PARAMETER

TEST METHOD

STANDARD VALUE

TEST RESULTS

CONFORMITY

D. Chemical Test

(As per Gr-1.4310 (SS)

(% by mass)

of DIN-EN-10270-3)

8. Molybdenum, %

IS:228 (part-7)-1990

0.80 Max.

0.29

Yes

OK as per

OK as per EN 10270-3, Grade - 1.4310 or venified



R.K. PATHAK MANAGER TECH.

Authorized Signatory

Note: 1. Sampling is not done by the lab and the test results listed pertain to the sample tested.

2. Total liability of this lab is limited to invoice amount.

3. Any discrepancy found in the test report may be communicated within seven days from the date of issue of Test Report.

4. Remnants of Sample tested may be collected within 15 days from the date of issue of test report. After which it shall be disposed off.

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