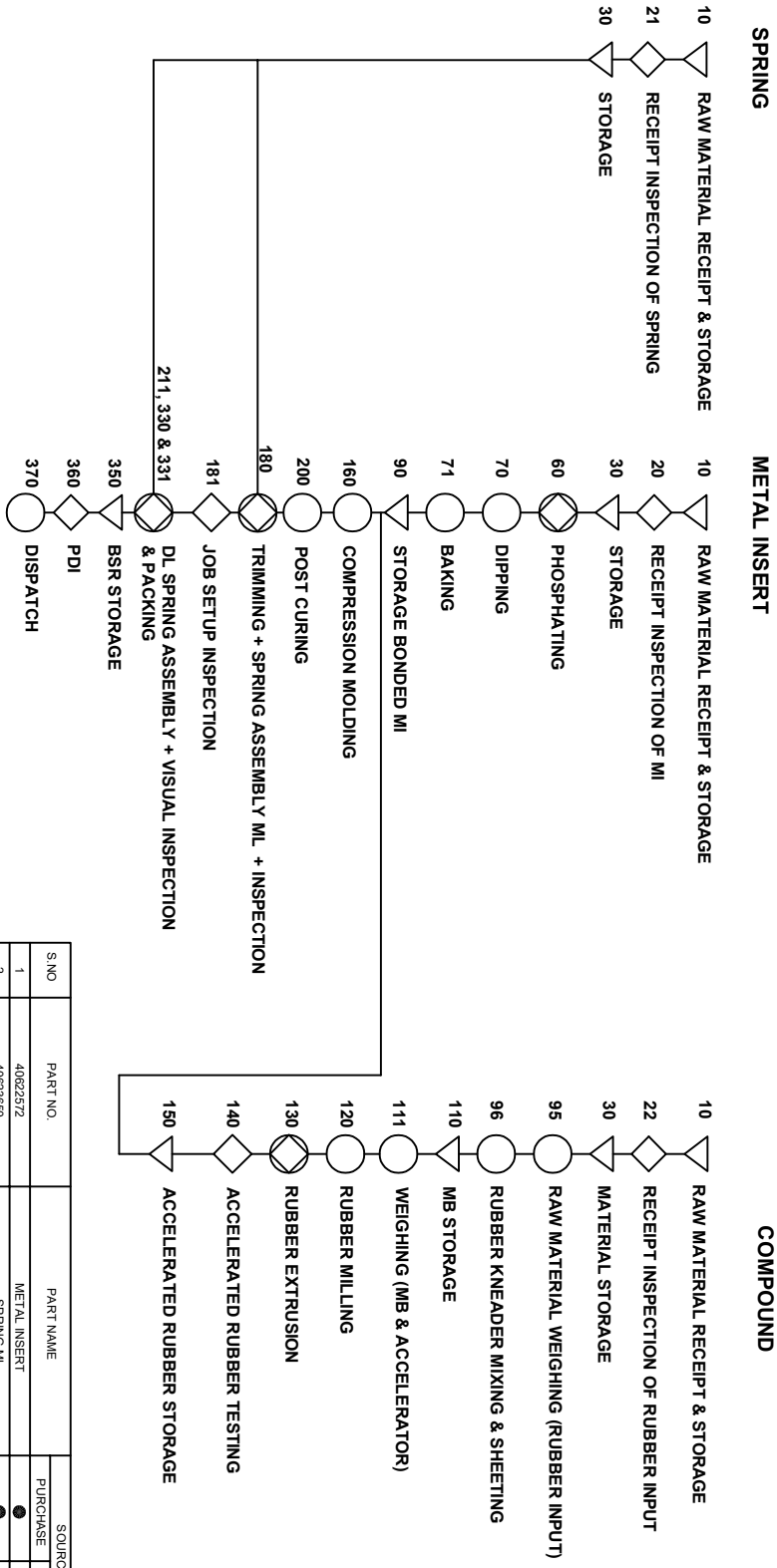


MODEL	-	DESIGN RANK	S	P	F	N.F	ISSUING COMPANY (SUPPLIER)	CONFIRMATION CUSTOMER DEPARTMENT	
PART NO.	40621107	PFD Ref No: PSI 181 CCP/PE/40621107					ISSUING COMPANY (SUPPLIER)	ENDURANCE	
PART NAME	OIL SEAL	DESIGN RANK					APPR. BY	CHK. BY	REC. BY
						APPR. BY	CHK. BY	REC. BY	
						PRABHU	SARAVANNAN	MATHIVANNAN	
						APPR. BY	CHK. BY	REC. BY	
						N.A	N.A	N.A	

Process Diagram (Attach the A3-sized sheet for more space, if necessary)

PROCESS SEQUENCE



FLOW CHART SYMBOL (COMBINATION OF SYMBOLS CAN BE USED TO SHOW MULTIPLE OPERATION PROCESSES)

○	PROCESSING	□	QUANTITY INSPECTION	⇄	CROSSING LINES WITH NO INTERSECTION	↔	OPERATION ZONE
○	TRANSFER	◇	QUALITY INSPECTION	⊖	MULTIPLE OPERATION --- MAINLY PROCESSING PLUS QUANTITY CHECK	↔	ISSUE NO
▽	STORAGE	—	PROCESS FLOW	⊕	MULTIPLE OPERATION --- MAINLY QUALITY CHECK PLUS COUNTING	↔	REV. DATE

DESIGN RANK CRITERIA TO BE FILLED AS PER THE COMPONENT NORMS...

S - SAFETY, P - PERFORMANCE, F - FUNCTIONAL, N.F - NON FUNCTIONAL.

S.NO	PART NO.	PART NAME	SOURCE	SUPPLIER NAME
1	40622572	METAL INSERT	●	LOCAL
2	40623690	SPRING ML	●	LOCAL
3	40623651	SPRING DL	●	LOCAL
4	A160 IND	MASTER BATCH	●	FNI

ISSUE NO	REV. DATE	CONTENT OF REVISION	ISSUED BY	CHECKED BY	APPROVED BY	CHECKED BY	APPROVED BY
01	02-04-2024	Post curing sequence changed PFD Updated as per the new format	MATHI	SARAVANNAN	PRABHU	N.A	N.A
00	25-06-2012	New Release	N.A	N.A	PKV	N.A	N.A