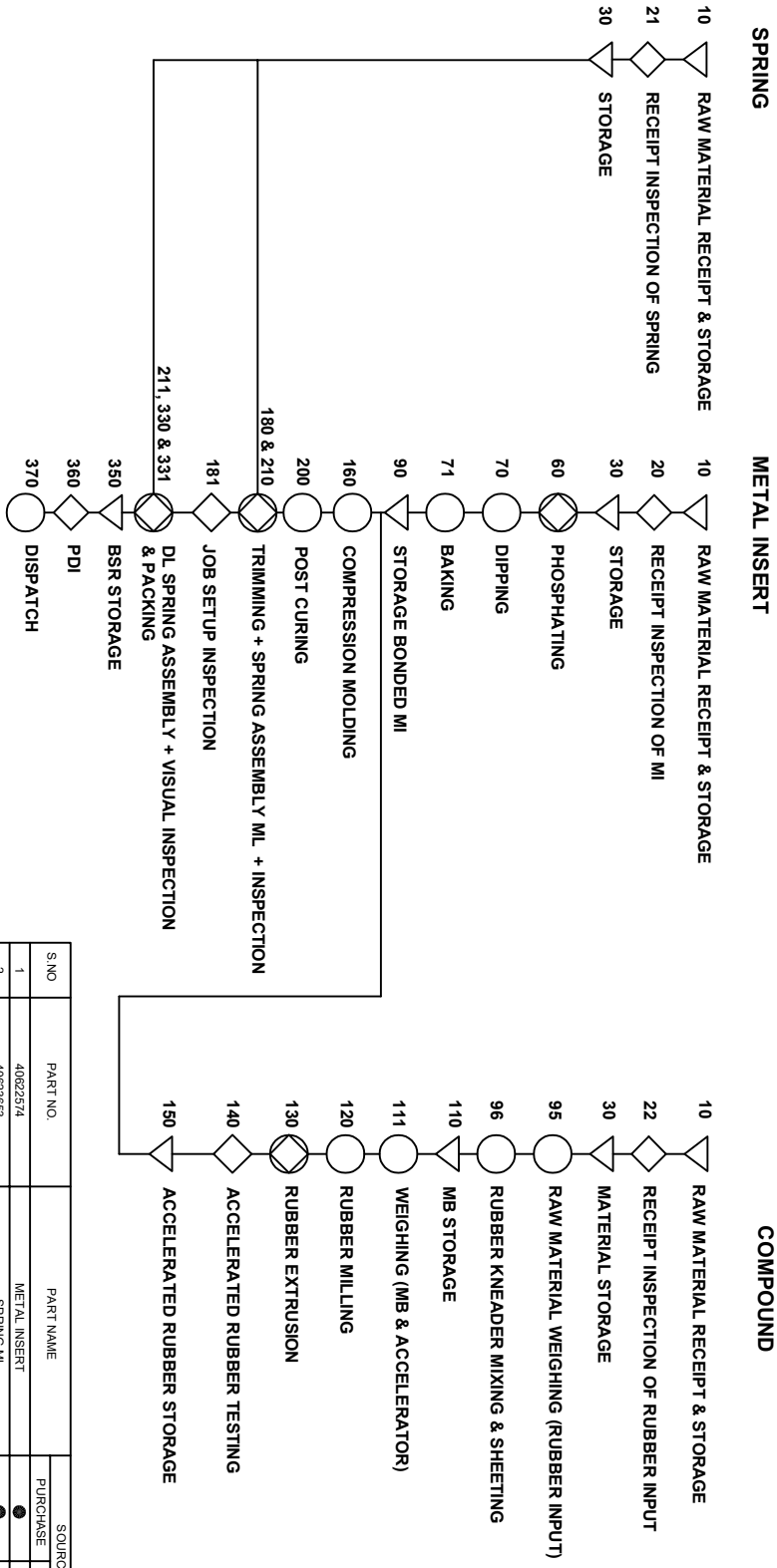


PROCESS FLOW DIAGRAM /
PROCESS QUALITY CONTROL TABLE (1)

MODEL	-	DESIGN RANK	S	P	F	N.F	ISSUING COMPANY (SUPPLIER)	CONFIRMATION CUSTOMER DEPARTMENT
PART NO.	40621109	PFID Ref No: PSI 181 CCP/PE/40621109					FREUDENBERG-NOK PVT LTD	ENDURANCE
PART NAME	OIL SEAL						APPR. BY: PRABHU CHK. BY: SARAVANAN ISSUE BY: MATHIVANAN	APPR. BY: N.A CHK. BY: N.A REC. BY: N.A

Process Diagram (Attach the A3-sized sheet for more space, if necessary)

PROCESS SEQUENCE



FLOW CHART SYMBOL (COMBINATION OF SYMBOLS CAN BE USED TO SHOW MULTIPLE OPERATION PROCESSES)	OPERATION ZONE	ISSUE NO	REV DATE	CONTENT OF REVISION	ISSUED BY	CHECKED BY	APPROVED BY	CHECKED BY	APPROVED BY
○	PROCESSING	01	02-04-2024	Post curing sequence changed PFID Updated as per the new format	MATHI	SARAVANAN	PRABHU	N.A	N.A
○	TRANSFER	00	30-09-2010	New Release	N.A	N.A	PKV	N.A	N.A
▽	STORAGE								

DESIGN RANK CRITERIA TO BE FILLED AS PER THE COMPONENT NORMS...
S - SAFETY, **P** - PERFORMANCE, **F** - FUNCTIONAL, **N.F** - NON FUNCTIONAL.