



Part Submission Warrant

10

Part Name	BUSH (12.5 X 08)	Cust. Part Number	520CZ01302
Shown on Drawing No.	BH-210	Org. Part Number	520CZ01302
Engineering Change Level	B	Dated	02.02.2024
Additional Engineering Changes		Dated	
Safety and/or Government Regulation	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Purchase Order No.	
Checking Aid No.	BBLD/BG/LAB/L/010	Checking Aid Engineering Change Level	05
		Weight (kg)	0.0029
		Dated	23.09.2022

ORGANIZATION MANUFACTURING INFORMATION
BBL DAIDO PRIVATE LIMITED
 Organization Name & Supplier/Vendor Code:
Rs.No. 19 Vandalur - Kelambakkam Road
 Street Address
Pudupakkam
 City Region Postal Code Country

CUSTOMER SUBMITTAL INFORMATION
ENDURANCE
 Customer Name/Division
 Buyer/Buyer Code
Automotive
 Application

MATERIALS REPORTING
 Has customer-required Substances of Concern information been reported? Yes No n/a
 Submitted by IMDS or other customer format:

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a
REASON FOR SUBMISSION (Check at least one)
 Initial Submission
 Engineering Change(s)
 Tooling: Transfer, Replacement, Refurbishment, or additional
 Correction of Discrepancy
 Tooling Inactive > than 1 year
 Change to Optional Construction or Material
 Supplier or Material Source Change
 Change in Part Processing
 Parts Produced at Additional Location
 Other - please specify below
 Process change (Ultrasonic cleaning & Auto oiling)

REQUESTED SUBMISSION LEVEL (Check one)
 Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
 Level 2 - Warrant with product samples and limited supporting data submitted to customer.
 Level 3 - Warrant with product samples and complete supporting data submitted to customer.
 Level 4 - Warrant and other requirements as defined by customer.
 Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS
 The results for: dimensional measurements material and functional tests appearance criteria statistical process package
 These results meet all drawing and specification requirements: Yes No (If "NO" - Explanation Required)
 Mold / Cavity / Production Process: Sizing, chamfering, pressing, coining & Ultrasonic cleaning & Auto oiling

DECLARATION
 I hereby affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of 14000 / 8 hours.
 I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from the declaration below.
EXPLANATION/COMMENTS:

Is each Customer Tool properly tagged and numbered? Yes No n/a
 Organization Authorized Signature: S. Gopinathan Date: 23.02.2024
 Print Name: **S.GOPINATHAN** Phone No: **044-67402828** Fax No:
 Title: **PLANT HEAD** E-mail: gopi@bbldaido.com

Part Warrant Disposition: Approved Rejected Other
 Customer Signature: [Signature] Date:
 Print Name: Laxmi Kant D K... Customer Tracking Number (Optional):



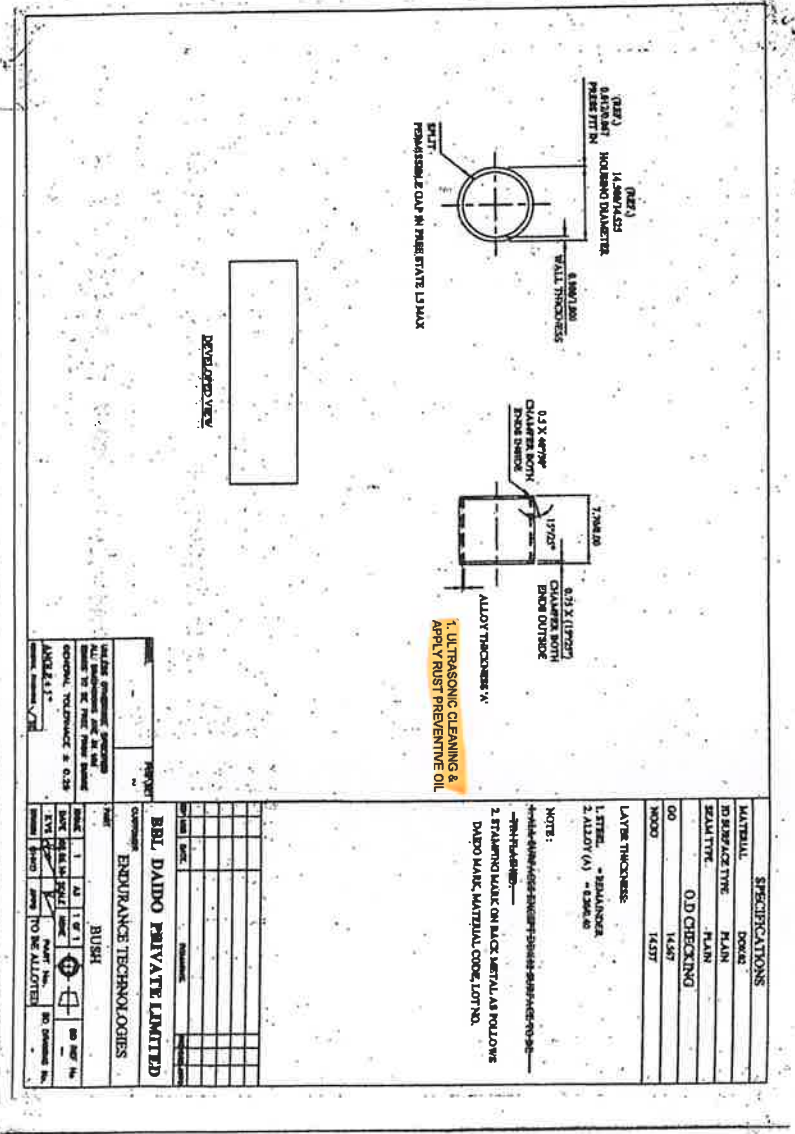
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ITEM CODES ENDING WITH 'O' REPRESENTS DRAWINGS. CORRESPONDING PART NOS/CODES WILL END WITH 'M' OR 'B' BASED ON COMPANY'S MAKE OR BUY DECISION.

ASK IF IN DOUBT ALL DIMENSIONS ARE IN mm (IF NOT SPECIFIED)



REV	DATE	DESCRIPTION
1	AS 1 OF 1	ISSUED FOR PRODUCTION
2	AS 1 OF 1	ISSUED FOR PRODUCTION
3	AS 1 OF 1	ISSUED FOR PRODUCTION
4	AS 1 OF 1	ISSUED FOR PRODUCTION
5	AS 1 OF 1	ISSUED FOR PRODUCTION
6	AS 1 OF 1	ISSUED FOR PRODUCTION
7	AS 1 OF 1	ISSUED FOR PRODUCTION
8	AS 1 OF 1	ISSUED FOR PRODUCTION
9	AS 1 OF 1	ISSUED FOR PRODUCTION
10	AS 1 OF 1	ISSUED FOR PRODUCTION

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8	AS 1 OF 1	ISSUED FOR PRODUCTION
9	AS 1 OF 1	ISSUED FOR PRODUCTION
10	AS 1 OF 1	ISSUED FOR PRODUCTION

SPECIFICATIONS	
MATERIAL	POOR
DIMENSIONAL PLAN	PLAN
SCALE	SCALE
Q.D. CHECKING	Q.D. CHECKING
Q.D.	14.57
MOOD	14.57
LAYER THICKNESS	1.5mm ± 0.05
1. STEEL	- BALANCE
2. ALLOY (A)	- 0.5% C

NOTE:
 1. ULTRASONIC CLEANING & APPLY RUST PREVENTIVE OIL
 2. STAMPING MARK ON BLACK METAL AS FOLLOWS DAEM MARK, MATERIAL CODE, LOT NO.

REV	DATE	DESCRIPTION	CO	CHKD
02.02.24	B	TIN FLASH COATING REMOVED IN ETL	2307	4036
23.11.13	A	RELEASE FOR PRODUCTION	900	5A2690

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02.02.24	B	TIN FLASH COATING REMOVED IN ETL	2307	4036
23.11.13	A	RELEASE FOR PRODUCTION	900	5A2690

ENDURANCE SUSPENSION DIVISION
 E-92, MIDC WARD, AURANGABAD (M. S.)-431155, INDIA
 Ph.: 91-240-2354902, 2354953; Fax.: 91-240-2354923

SAFETY CHARACTERS	0 = 0
SIGNIFICANT CHARACTERS	1 = 0

SEE SPECIFICATIONS

GUIDE BUSH - JZ & JL
 (Ø 12.5x8)

520CZ01302 REV A

ENDURANCE TECHNOLOGIES

BBL DAIDO PRIVATE LIMITED

DEVELOPED VIEW

520CZ01302