

Part Submission Warrant

Part Name	BUSH (11 X 7.6)	Cust. Part Number	530CZ00102
Shown on Drawing No.	BH-209	Org. Part Number	530CZ00102
Engineering Change Level	B	Dated	02.02.2024
Additional Engineering Changes		Dated	
Safety and/or Government Regulation	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No	Purchase Order No.	
Checking Aid No.	BBLD/BG/LAB/L/010	Weight (kg)	0.0025
Checking Aid Engineering Change Level	05	Dated	23.09.2022

ORGANIZATION MANUFACTURING INFORMATION
BBL DAIDO PRIVATE LIMITED
 Organization Name & Supplier/Vendor Code
Rs.No. 19 Vandalur - Kelambakkam Road
 Street Address
Pudupakkam
 City Region Postal Code Country

CUSTOMER SUBMITTAL INFORMATION
ENDURANCE
 Customer Name/Division
 Buyer/Buyer Code
Automotive
 Application

MATERIALS REPORTING
 Has customer-required Substances of Concern information been reported? Yes No n/a
 Submitted by IMDS or other customer format:

Are polymeric parts identified with appropriate ISO marking codes? Yes No n/a

REASON FOR SUBMISSION (Check at least one)

- Initial Submission
- Engineering Change(s)
- Tooling: Transfer, Replacement, Refurbishment, or additional
- Correction of Discrepancy
- Tooling Inactive > than 1 year
- Change to Optional Construction or Material
- Supplier or Material Source Change
- Change in Part Processing
- Parts Produced at Additional Location
- Other - please specify below
 Process change (Ultrasonic cleaning & Auto oiling)

REQUESTED SUBMISSION LEVEL (Check one)

- Level 1 - Warrant only (and for designated appearance items, an Appearance Approval Report) submitted to customer.
- Level 2 - Warrant with product samples and limited supporting data submitted to customer.
- Level 3 - Warrant with product samples and complete supporting data submitted to customer.
- Level 4 - Warrant and other requirements as defined by customer.
- Level 5 - Warrant with product samples and complete supporting data reviewed at organization's manufacturing location.

SUBMISSION RESULTS

The results for dimensional measurements material and functional tests appearance criteria statistical process package
 These results meet all drawing and specification requirements: Yes No (If "NO" - Explanation Required)
 Mold / Cavity / Production Process **Sizing, chamfering, pressing, coining & Ultrasonic cleaning & Auto oiling**

DECLARATION

I hereby affirm that the samples represented by this warrant are representative of our parts which were made by a process that meets all Production Part Approval Process Manual 4th Edition Requirements. I further affirm that these samples were produced at the production rate of **14000 / 8** hours. I also certify that documented evidence of such compliance is on file and available for review. I have noted any deviations from the declaration below.

EXPLANATION/COMMENTS:

Is each Customer Tool properly tagged and numbered? Yes No n/a Date **23.02.2024**

Organization Authorized Signature  Date **23.02.2024**

Print Name **S.GOPINATHAN** Phone No. **044-67402828** Fax No.

Title **PLANT HEAD** E-mail **gopi@bbldaido.com**

Part Warrant Disposition: Approved Rejected Other

Customer Signature  Date

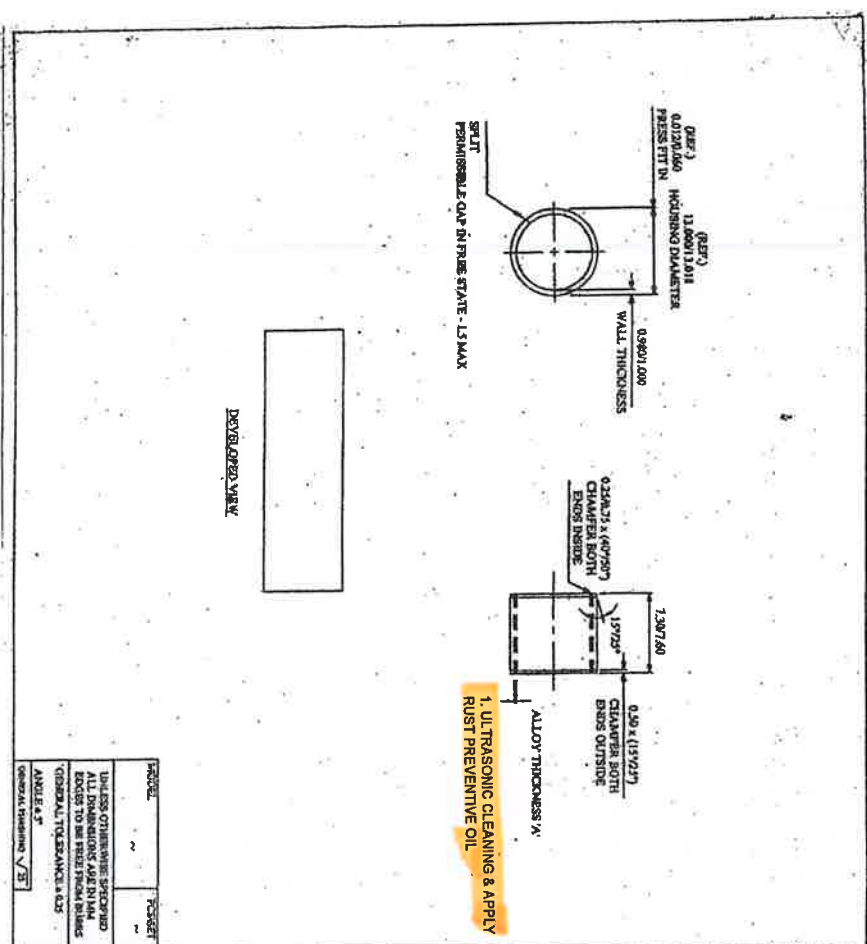
Print Name **Laxmi Kant D** Customer Tracking Number (Optional)



20100Z005
530CZ005C

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ITEM CODES ENDING WITH 'O' REPRESENTS DRAWINGS, CORRESPONDING PART NOS/CODES WILL END WITH 'M' OR 'B' BASED ON COMPANY'S MAKE OR BUY DECISION.

ASK IF IN DOUBT ALL DIMENSIONS ARE IN mm (IF NOT SPECIFIED)



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MM ROUND TO NEAREST FRACTION (GENERAL TOLERANCE & FIT ANGLE 4°)

MODEL	PACKET
~	2

Customer: **ENDURANCE SYSTEMS (PVT) LTD**
PART: **BUSH**

SPECIFICATIONS	
MATERIAL	STEEL
ID SURFACE TYPE	PLAIN
SEAL TYPE	PLAIN
PLATING	TIN PLASH
QD	11.000
NOGO	13.000
LAYER THICKNESS	1. STEEL - REMAINDER 2. ALLOY (A) - 0.200 ± 0.0

NOTE:
1. ALL DIMENSIONS EXCEPT DENOTE 0.001 ± 0.001 - SEE 3M PUBLISHED -
2. STRAIGHTEN MARK ON BACK METAL AS FOLLOWS
DADO MARK, MATERIAL CODE, LOT NO.

DATE	BY	REVISION	DESCRIPTION
02.02.24	A	1	TIN FLASH COATING REMOVED IN ETL
03.06.19	A	2	RELEASE FOR PRODUCTION
29.11.10	XB	3	RELEASE IN ETL TEMPLATE

DESCRIPTION	REV	SCALE	SHEET NO
GUIDE BUSH (Ø 11x7.6)	B	NTS	1 OF 1

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