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(R&P) (REF) PRESS FIT IN HOUSING DIAMETER WALL THICKNESS 0.375 / 1.000 ☆ SPLIT PERMISSIBLE GAP IN FREE STATE 1.5 MAX 0.50 X 40°/50° CHAMFER BOTH ENDS INSIDE 14.70 / 15.00 15°/25° CHAMFER BOTH ENDS OUTSIDE 0.75 X (15°/25°) ALLOY THICKNESS 'A' 1. ULTRASONIC CLEANING & APPLY RUST PREVENTIVE OIL	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="2">SPECIFICATIONS</th> </tr> <tr> <td>MATERIAL</td> <td>DDR92</td> </tr> <tr> <td>ID SURFACE TYPE</td> <td>PLAIN</td> </tr> <tr> <td>SPAM TYPE</td> <td>PLAIN</td> </tr> <tr> <td>PLATING</td> <td>TIN FLASH</td> </tr> <tr> <td colspan="2">O.D. CHECKING - (IN ZERO GAP CONDITION)</td> </tr> <tr> <td>GO</td> <td>28.081</td> </tr> <tr> <td>NO GO</td> <td>28.096</td> </tr> <tr> <td colspan="2">LAYER THICKNESS</td> </tr> <tr> <td>1. STRIKE</td> <td>- REMAINDER</td> </tr> <tr> <td>2. ALLOY (A)</td> <td>= 0.200-0.30</td> </tr> <tr> <td colspan="2">NOTE:</td> </tr> <tr> <td colspan="2">1. ALL SURFACES UNLESS OTHERWISE SPECIFIED TO BE TYP FLASHER</td> </tr> <tr> <td colspan="2">2. STAMPING MARK ON BACK METAL AS FOLLOWS DAIDO MARK, MATERIAL CODE, LOT NO.</td> </tr> <tr> <td colspan="2">3. SPECIAL CHARACTERISTICS WALL THICKNESS ☆</td> </tr> </table>										SPECIFICATIONS		MATERIAL	DDR92	ID SURFACE TYPE	PLAIN	SPAM TYPE	PLAIN	PLATING	TIN FLASH	O.D. CHECKING - (IN ZERO GAP CONDITION)		GO	28.081	NO GO	28.096	LAYER THICKNESS		1. STRIKE	- REMAINDER	2. ALLOY (A)	= 0.200-0.30	NOTE:		1. ALL SURFACES UNLESS OTHERWISE SPECIFIED TO BE TYP FLASHER		2. STAMPING MARK ON BACK METAL AS FOLLOWS DAIDO MARK, MATERIAL CODE, LOT NO.		3. SPECIAL CHARACTERISTICS WALL THICKNESS ☆																																																												
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