

Name of the Supplier	SANGKAJ STEEL LTD(100189)
Name of the Change Initiator	MAHESH MISHRA
Request Date	Sep 20, 2022
Proposal For	New Change
Proposed Changes	Addition/Deletion of process stage
Process Route Change Details	
Description of Proposed Change	We implement the auto line for end connector plating. We are doing plating with manual line but for the improvement of quality purpose we will implement the auto line with PLC controlled at M/s. Krishan industries

Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
1120,	BAL,	B20702500O,B20702700O,B20703700O,B2EH00202O,B2EH00302O,B2EH00402O,B2EH00502O,B2EH00602O,B2EH00802O,B2EH00902O,B2EH03502O,B2EH03702O,B2EH04102O,B2EH04202O,	NA

Current Details (Before)	We are plating end connector with manual line.
Trigger for the Change	We will need to implement auto line
Proposed Details (After)	For End connector we implement Auto line with PLC controlled.
Proposed Benefits of the Change	Quality Improvement
Current Status	Pending
Status Updated By	
Status Update Date	

Implementation Plan

Activity	Target Date	Responsibility	Status

Reference Files

File For	File Name
Proposed Details (After)	View File
Proposed Details (After)	View File
Proposed Details (After)	View File

Activities For Final Approval

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department

Approval Process History

Role	Employee	Request Status	Comments	Updated On	Status