### Change Request Details - CM/22-23/0410

Name of the Supplier	CAST 4 ALUMINIUM PVT LTD(101100)
Name of the Change Initiator	Appasaheb Jadhav
Request Date	Mar 03, 2023
Proposal For	New Change
<b>Proposed Changes</b>	Change in location
Process Route Change Details	
Description of Proposed Change	Primary lever and Secondary machining change from sub supplier to inhouse.

# Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
1120,	BAL,	B2BP01023O,B2BP01123O,	0

Current Details (Before)	Machining was at Advantech auto/Om Mahabali
Trigger for the Change	Reduce the material moment.
Proposed Details (After)	Machining and buffing at Cast 4 Aluminium Pvt Ltd All operations are in single setup to avoid the dimensions variation.
Proposed Benefits of the Change	Productivity Improvement, Material Handling Improvement
<b>Current Status</b>	Pending
Status Updated By	
Status Update Date	

#### Implementation Plan

-----

Activity	Target Date	Responsibility	Status
----------	-------------	----------------	--------

#### Reference Files

File For	File Name
Reference File	View File

#### Activities For Final Approval

\_\_\_\_\_

Activity Answer Responsibility ETL Remarks Supplier's Remarks	Final Remarks Status Plant Department
---	---------------------------------------

## Approval Process History

Role	Employee	Request Status	Comments	Updated On	Status
		Pending For			

PlantQA	854881 - Omprakash Sunkawar	Conceptual Approval		1120
PlantQA	855352 - Ravi Nawkar	Pending For Conceptual Approval		1120
Sourcing	301640 - Shrikant Muley	Pending For Conceptual Approval		
Sourcing	856030 - Prasad Upadhye	Pending For Conceptual Approval		
SQA	302090 - Atul Khoche	Pending For Conceptual Approval		
SQA	854396 - Amit Bhalerao	Pending For Conceptual Approval		