

## Change Request Details - CM/23-24/0468

<b>Name of the Supplier</b>	MAP ALLOYS(100986)
<b>Name of the Change Initiator</b>	Rajesh Pandey
<b>Request Date</b>	Sep 07, 2023
<b>Proposal For</b>	New Change
<b>Proposed Changes</b>	Introduction and modification of tools and gauges
<b>Process Route Change Details</b>	
<b>Description of Proposed Change</b>	Proposal to improve traceability in CARGO WHEEL CYLINDER(To resolve batch code punching latter depth issue and Cavity no. A17 to A24 at center.)

### Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
1159,1121,	PIAGGIO,	B3PQ004140,B3PQ024140,	

<b>Current Details (Before)</b>	There is no flat surface for Batch code punching. and Cavity number at upside corner.
<b>Trigger for the Change</b>	Flat surface will be provided and cavity number shift to center.
<b>Proposed Details (After)</b>	Flat surface on casting for Batch code punching will be provided and cavity number shift to center.
<b>Proposed Benefits of the Change</b>	System Improvement, Quality Improvement
<b>Current Status</b>	Concept Rejected
<b>Status Updated By</b>	851720
<b>Status Update Date</b>	Sep 30 2023 4:51PM

### Implementation Plan

-----

Activity	Target Date	Responsibility	Status

### Reference Files

File For	File Name
Reference File	<a href="#">View File</a>

### Activities For Final Approval

-----

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department

### Approval Process History

Role	Employee	Request Status	Comments	Updated On	Status

PlantQA	851720 - Pravin Kulkarni	Concept Rejected	Location to be discussed and change before raise CMR request	Sep 30 2023 4:51PM	1159
Sourcing	301640 - Shrikant Muley	Pending For Conceptual Approval			
Sourcing	856030 - Prasad Upadhye	Pending For Conceptual Approval			
SQA	302090 - Atul Khoche	Pending For Conceptual Approval			
SQA	854396 - Amit Bhalerao	Pending For Conceptual Approval			