

Change Request Details - CM/23-24/0564

Name of the Supplier	KRISHNA INDUSTRIES(101084)
Name of the Change Initiator	VAT line Automatic Plating Plant
Request Date	Mar 06, 2024
Proposal For	New Change
Proposed Changes	Change in location
Process Route Change Details	
Description of Proposed Change	VAT Zn-Nickel Automatic line will Initiated in 3 months

Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
1118,	BAL,REML,	S20323912M,	

Current Details (Before)	In Zn-Ni Manual plant various parts such as Washer, Steel Bush, Outer Tube item plating done as per control plan.
Trigger for the Change	We have to do auto passivation line in Auto plant .
Proposed Details (After)	Process flow as per control plan, All bath volume changed & Flow changed from manual to automatic system
Proposed Benefits of the Change	Quality Improvement, Productivity Improvement, Material Handling Improvement
Current Status	Inprocess
Status Updated By	301640
Status Update Date	Mar 7 2024 2:56PM

Implementation Plan

Activity	Target Date	Responsibility	Status
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Reference Files

File For	File Name
Reference File	View File

Activities For Final Approval

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department
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Approval Process History

Role	Employee	Request Status	Comments	Updated On	Status
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Sourcing	301640 - Shrikant Muley	Concept Approved	Concept is approved	Mar 7 2024 2:56PM	
SQA	302090 - Atul Khoche	Pending For Conceptual Approval			
SQA	854396 - Amit Bhalerao	Pending For Conceptual Approval			
PlantQA	852974 - Yash Pal Singh	Pending For Conceptual Approval			1118