Change Request Details - CM/24-25/0593

| Name of the Supplier | SANGKAJ ENGINEERING PVT LTD- UNIT I(101222) |
|-----------------------------------|--------------------------------------------------------------------------|
| Name of the Change Initiator | Mr.N.R.Pardeshi |
| Request Date | May 24, 2024 |
| Proposal For | New Change |
| Proposed Changes | Outsourcing /Sub Supplier Change |
| Process Route Change Details | |
| Description of Proposed Change | To eliminate risk and to add as contingency supplier for powder coating. |

Part Details related with change

| ETL Plant | Customer | Part No. | Proposed Saving |
|-----------|----------|-------------|-----------------|
| 1117, | BAL, | 520PC01607, | |

| Current Details (Before) | Kamadh machinetech pvt. ltd. |
|---------------------------------|------------------------------------------------------------------------------|
| Trigger for the Change | To eliminate risk and to add as contingency supplier for powder coating. |
| Proposed Details (After) | shree Samarth surface coat LLP(23-24) |
| Proposed Benefits of the Change | Quality Improvement, Productivity Improvement, Material Handling Improvement |
| Current Status | Concept Approved |
| Status Updated By | 855273 |
| Status Update Date | Aug 10 2024 3:03PM |

Implementation Plan

| Activity | Target Date | Responsibility | Status |
|----------|-------------|----------------|--------|

Reference Files

| File For | File Name |
|----------------|-----------|
| Reference File | View File |

Activities For Final Approval

| Activity | Answer | Responsibility | ETL Remarks | Supplier's Remarks | Final Remarks | Status | Plant | Department |
|---------------------------------|--------|----------------|-------------|-----------------------|---------------|---------|-------|------------|
| Samples required | Yes | Supplier | | | | Pending | 1117 | PlantQA |
| Assembly trial required | Yes | ETL | | | | Pending | 1117 | PlantQA |
| Testing and validation required | Yes | ETL | | | | Pending | 1117 | PlantQA |

| PPAP documents required | Yes | Supplier | | Pending | 1117 | PlantQA | |
|----------------------------------|-----|----------|--|---------|------|---------|--|
| Customer approval required | Yes | ETL | | Pending | 1117 | PlantQA | |

Approval Process History

| Role | Employee | Request Status | Comments | Updated On | Status |
|----------|------------------------------|---------------------|------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------|
| SQA | 302090 - Atul Khoche | Concept Approved | Conceptually approved subjected to sample testing and approval from ETL R & D and qualifying all BAL requirement`s. | May 31 2024 4:11PM | |
| Sourcing | 856030 - Prasad Upadhye | Concept Approved | Conceptually approved subject to Customer, Plant QA & SQA approval. | Jul 22 2024 5:18PM | |
| PlantQA | 855273 - Rajkumar Maindarkar | Concept Approved | Conceptually approved subject to fulfillment of test and validation | Aug 10 2024 3:03PM | 1117 |