Change Request Details - CM/24-25/0600

Name of the Supplier	ACHAL INDUSTRIES(100491)
Name of the Change Initiator	SAGAR
Request Date	Jun 21, 2024
Proposal For	New Change
Proposed Changes	Outsourcing /Sub Supplier Change
Process Route Change Details	
Description of Proposed Change	As my Bandsaw Machine is Breakdown due to high taper issue we are starting RM Cutting by using new technology on circular Saw at Ketan Enterprises. It will avoid our material wastage and improve the Forging Quality.

Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
1132,	M&M,	1610400201,1610400701,520LZ04802,	

Current Details (Before)	Current we were cutting on Bandsaw
Trigger for the Change	As the Machine is under maintenance because of high taper issue and blade broken within a 300-400 Qty
Proposed Details (After)	Now we will do it Outsource at Ketan Enterprises . Now by using New technology we are starting Rm cutting on circular saw. it will avoid Material wastage as well as improve in forging Quality.
Proposed Benefits of the Change	Quality Improvement, Productivity Improvement, Mfg.Loss Reduction
Current Status	Concept Approved
Status Updated By	841004
Status Update Date	Jan 3 2025 6:49AM

Implementation Plan

Activity	Target Date	Responsibility	Status

Reference Files

File For	File Name
Proposed Details (After)	View File

Activities For Final Approval

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department
Samples required	Yes	Supplier				Pending	1132	PlantQA
PPAP documents required	Yes	Supplier				Pending	1132	PlantQA

Approval Process History

Role	Employee	Request Status	Comments	Updated On	Status
Sourcing	301640 - Shrikant Muley	Concept Approved	Conceptually approved - subjected to ETL approval	Oct 8 2024 5:13PM	
PlantQA	841004 - Sandeep Garud	Concept Approved	If change is Permanant then sample submission and PPAP Document required for Final Approval	Jan 3 2025 6:49AM	1132