

## Change Request Details - FT/PUR-SQL/301

<b>Name of the Supplier</b>	NICE STEEL INDUSTRIES(100782)
<b>Name of the Change Initiator</b>	NICE STEEL INDUSTRIES
<b>Request Date</b>	Apr 05, 2022
<b>Proposal For</b>	01
<b>Proposed Changes</b>	Addition/Deletion of process stage
<b>Process Route Change Details</b>	
<b>Description of Proposed Change</b>	CNC OPERATION ADDED FOR EXCESS WELDING BEAD REMOVAL

### Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
		S1AB00612O	NA

<b>Current Details (Before)</b>	ID SIZING DONE FOR PART ID MAINTAIN
<b>Trigger for the Change</b>	ID OVER SIZE PROBLEM OBSERVED IN PART
<b>Proposed Details (After)</b>	CNC OPERATION ADDED AFTER ID SIZING FOR EXCESS WELDING BEAD REMOVAL
<b>Proposed Benefits of the Change</b>	Quality Improvement
<b>Current Status</b>	Approved & Closed
<b>Status Updated By</b>	
<b>Status Update Date</b>	

### Implementation Plan

-----

Activity	Target Date	Responsibility	Status
----------	-------------	----------------	--------

### Reference Files

File For	File Name
Feasibility Study	<a href="#">View File</a>
Proposed Details (After)	<a href="#">View File</a>

### Activities For Final Approval

-----

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department
----------	--------	----------------	-------------	--------------------	---------------	--------	-------	------------

### Approval Process History

-----

Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department
----------	--------	----------------	-------------	--------------------	---------------	--------	-------	------------

Role	Employee	Request Status	Comments	Updated On	Status
------	----------	----------------	----------	------------	--------