

## Change Request Details - FT/PUR-SQL/339

<b>Name of the Supplier</b>	HI TECH ARAI PVT LTD UNIT XI(100865)
<b>Name of the Change Initiator</b>	Canister machining process CNC to VMC
<b>Request Date</b>	Jul 06, 2022
<b>Proposal For</b>	1
<b>Proposed Changes</b>	Fixture change, Change of machine
<b>Process Route Change Details</b>	
<b>Description of Proposed Change</b>	Part change one process to another process orientation change so part handling issue avoid. Missing process identified in house. So implemented one step all Machining process.

### Part Details related with change

ETL Plant	Customer	Part No.	Proposed Saving
		S21100507O	

<b>Current Details (Before)</b>	CNC OP #10 - Turning CNC OP#20- Grooving OP#30- Auto drilling & Pin pressing machining OP#40-Leak testing
<b>Trigger for the Change</b>	Miss operation found in PDI Thread Ovality controlled Ovality observed Drilling & Reaming process
<b>Proposed Details (After)</b>	OP#10- Grooving, Threading, Drilling,reaming
<b>Proposed Benefits of the Change</b>	Quality Improvement, Manpower Reduction
<b>Current Status</b>	Approved & Closed
<b>Status Updated By</b>	
<b>Status Update Date</b>	

### Implementation Plan

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Activity	Target Date	Responsibility	Status

### Reference Files

File For	File Name
Reference File	<a href="#">View File</a>

### Activities For Final Approval

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Activity	Answer	Responsibility	ETL Remarks	Supplier's Remarks	Final Remarks	Status	Plant	Department

### Approval Process History

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Role	Employee	Request Status	Comments	Updated On	Status

