

Defect Details

NC No.	7000835118
NC Date	06/05/2022
NC Submission Date	
Part No.	C3FW01733B
Part Name	HOUSING CLUTCH M&M BS 6
Supplier Name & Code	100598-SADGURU AUTOCOMPONENTS PVT LTD
ETL Plant	1132-ETL K-226/1 TRANSMISSION
Defect Details	DIAMETER OVER SIZE-BOSS OD O/S UP TO 32.672MM

1. Problem Description

Defect Description	Boss OD Oversize up to 32.672 mm as against 32.6+0.059/+0.043
Detection Stage	Receipt
Problem Severity	Function
NG Quantity	240
Is Defect Repeatative?	Yes
Defect Sketch / Photo	

Supplier Communication Details

Quality Head Email ID	
Plant Head/CEO Email ID	
MD Email ID	

2. Stock Details & action taken for NG parts

Location	ETL End	Warehouse	Transit	Supplier FG	Supplier WIP	Total
Total Qty	--	--	--	--	--	--
Check Qty	--	--	--	--	--	--
NG Qty	--	--	--	--	--	--

Action taken on NG part

Scrap	
Rework	
Under Deviation	

Containment Action

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3. Process Flow

Process Flow Description

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4. Process Details

Process / Operation	
Outsource	
Machine / Cell	
Machine / Cell No.	

5. Problem Analysis

Type	Possible Cause	Fact Verification	Jud
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6. Inspection Method Analysis (Current)

Inspection Method	
Other Inspection Method	
Check Point at Final Inspection	
Checking Freq.	
Sampling	
Sample Size	

7. Root Cause Analysis (Occurance)

Why 1	
Why 2	
Why 3	
Why 4	
Why 5	
Root Cause (Occurance)	

Root Cause Analysis (Outflow)

Why 1	
Why 2	
Why 3	
Why 4	
Why 5	
Root Cause (Outflow)	

8. Countermeasure (Occurrence , Outflow & System side Actions)

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9. Inspection Method After Customer Complaint

Change In Inspection System	
Change Details	
Inspection Method	
Other Inspection Method	
Check Point at Final Inspection	
Checking Freq.	
Sampling	
Sample Size	

10. Evidance of Countermeasure

Occurance (Before)	
Occurance (After)	
Outflow (Before)	
Outflow (After)	

11. Horizontal Deployment

Horizontal Deployment Required	
Applicable Machine / Model / Plant	

12. Document Review

Documents	
Specify Other Document	

13. Effectiveness Of Action

Reviewed Quantity	
Reason for submission	