



**TAMIL NADU POLLUTION CONTROL BOARD**

Category of the Industry :

**ORANGE**

**CONSENT ORDER NO. 2007226866302 DATED: 14/09/2020.**

**PROCEEDINGS NO.F.0033HSR/OL/DEE/TNPCB/HSR/A/2020 DATED: 14/09/2020**

**SUB:** Tamil Nadu Pollution Control Board –CONSENT TO OPERATE FOR EXPANSION-II -M/s. HARITA FEHRER LTD , S.F.No. 28/1,28/2A,29/1A,29/2A,30/1,30/2 pt,31/1 pt,38/1A pt,38/1B,38/2,39/1A2,39/1B2,39/2B,39/2C1,, BELAGONDAPALLI villageDenkanikottai Taluk and Krishnagiri District - Consent for operation of the plant and discharge of emissions under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) –Issued- Reg.

- REF:** 1. CTO Proc. No. F.0033HSR/OL/DEE/TNPCB/HSR/W&A/2015, Dated: 12.11.2015.  
2. CTE's Exp.Procs. No.F.0033HSR/OL/DEE/TNPCB/HSR/W&A/2018, Dated:1.2.2018.  
3. Latest RCO's Proc. No: F.0033 HSR/OL/DEE/TNPCB/HSR/W&A/2018, Dated:15.03.2018.  
4. Unit's OCMMS application No. 26866302 for CTO-Expansion, Dated: 27.3.2020.  
5. IR.No.F.0033 HSR/OL/AE/HSR/2020, Dated: 10.09.2020.  
6. Minutes of the 76th ZLCCC Meeting held on 11.9.2020 (Item No: VLR-ZLCCC-76-4).

CONSENT TO OPERATE FOR EXPANSION is hereby granted under Section 21 of the Air (Prevention and Control of Pollution) Act, 1981 as amended in 1987 (Central Act 14 of 1981) (hereinafter referred to as "The Act") and the rules and orders made there under to

The Director,  
M/s . HARITA FEHRER LTD  
S.F No.28/1,28/2A,29/1A,29/2A,30/1,30/2 pt,31/1 pt,38/1A pt,38/1B,38/2,39/1A2,39/1B2,39/2B,39/2C1,,  
BELAGONDAPALLI Village,  
Denkanikottai Taluk,  
Krishnagiri District.

Authorizing the occupier to operate the industrial plant in the Air Pollution Control Area as notified by the Government and to make discharge of emission from the stacks/chimneys.

This is subject to the provisions of the Act, the rules and the orders made there under and the terms and conditions incorporated under the Special and General conditions stipulated in the Consent Order issued earlier and subject to the special conditions annexed.

This CONSENT is valid for the period ending March 31, 2022

**District Environmental Engineer,  
Tamil Nadu Pollution Control Board,  
HOSUR**

To  
The Director,  
M/s.HARITA FEHRER LTD ,

No.24, (Old No.8), Haddows Road, Chennai,

Pin: 600006

**Copy to:**

- 1.The Commissioner, THALI-Panchayat Union, Denkanikottai Taluk, Krishnagiri District .
2. Copy submitted to the Member Secretary, Tamil Nadu Pollution Control Board, Chennai for favour of kind information.
3. Copy submitted to the JCEE-Monitoring, Tamil Nadu Pollution Control Board, Vellore for favour of kind information.
4. File

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**SPECIAL CONDITIONS**

1. This consent to operate for Expansion is valid for operating the facility for the manufacture of products (Col. 2) at the rate (Col. 3) mentioned below. Any change in the products and its quantity has to be brought to the notice of the Board and fresh consent has to be obtained.

<b>Sl. No.</b>	<b>Description</b>	<b>Quantity</b>	<b>Unit</b>
<b>Product Details</b>			
1.	Seats for automotive components and physical fitness equipments	7500000	Numbers/Year
2.	Polyurethane composite parts (LFI)	1500	Tons/Year
3.	Microcellular urethane (MCU)	200	Tons/Year
4.	Foam pads for automotive industrial applications	7250	Tons/Year
<b>By-Product Details</b>			
1.	Nil	0.0	
<b>Intermediate Product Details</b>			
1.	Nil	0.0	

2. This consent to operate for Expansion is valid for operating the facility with the below mentioned emission/noise sources along with the control measures and/or stack. Any change in the emission source/control measures/change in stack height has to be brought to the notice of the Board and fresh consent/Amendment has to be obtained.

<b>I Point source emission with stack :</b>				
<b>Stack No.</b>	<b>Point Emission Source</b>	<b>Air pollution Control measures</b>	<b>Stack height from Ground Level in m</b>	<b>Gaseous Discharge in Nm3/hr</b>
1	GMA Foaming Shop	Dry scrubber with ACF and stack	10.5	
2	HK Foaming Shop	Dry scrubber with ACF and stack	10.5	
3	EMB Foaming Shop	Dry scrubber with ACF and stack	10.5	
4	KUKA Foaming Shop	Dry scrubber with ACF and stack	10.5	
5	HSS/270 Foaming Shop	Common dry scrubber with ACF and stack	10.5	
6	Integral Skin and Stationary Table	Common dry scrubber with ACF and stack	10.5	
7	Spray Skin Technology	Dry scrubber with stack	10.5	
8	Long Fiber Injection (LFI-I)	Wet scrubber with stack	10.5	
9	Long Fiber Injection (LFI-II)	Wet scrubber with stack	10.5	
10	Long Fiber Injection (LFI-III)	Wet scrubber with stack	10.5	
11	Microcellular urethane	Dry scrubber with ACF and stack	10.5	
12	DG Set 100 KVA	Acoustic enclosures with stack	8	
13	DG Set 500 KVA	Acoustic enclosures with stack	8	
14	DG Set 500 KVA	Acoustic enclosures with stack	8	
15	DG Set 500 KVA	Acoustic enclosures with stack	8	
<b>II Fugitive/Noise emission :</b>				
<b>Sl. No.</b>	<b>Fugitive or Noise Emission sources</b>	<b>Type of emission</b>	<b>Control measures</b>	
1.	DG Sets	Noise	Acoustic enclosures	
2.	LFI Trimming Cell 1	Fugitive	Inbuilt Dust Collector	
3.	LFI Trimming Cell 2	Fugitive	Inbuilt Dust Collector	
4.	LFI Trimming Cell 3	Fugitive	Inbuilt Dust Collector	

3(a). The emission shall not contain constituents in excess of the tolerance limits as laid down hereunder :

<b>Sl. No.</b>	<b>Parameter</b>	<b>Unit</b>	<b>Tolerance limits</b>	<b>(1) (2) (3) (4) (5) (6)</b>

3.(b) The Ambient Air in the industrial plant area shall not contain constituents in excess of the tolerance limits prescribed below.

Sl. No.	Pollutant	Time Weighted Average	Unit	Tolerance Limits	
				Industrial, Residential, Rural and other area	Ecologically Sensitive Area (notified by Central Govt.)
1.	Sulphur Dioxide (SO <sub>2</sub> )	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	50 80	20 80
2.	Nitrogen Dioxide (NO <sub>2</sub> )	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	40 80	30 80
3.	Particulate Matter (Size Less than 10 micro M) or PM <sub>10</sub>	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	60 100	60 100
4.	Particulate Matter (Size Less than 2.5 micro M) or PM <sub>2.5</sub>	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	40 60	40 60
5.	Ozone (O <sub>3</sub> )	Annual 24 hours	8 Hours 1 Hour	100 180	100 180
Sl. No.	Pollutant	Time Weighted Average	Unit	Tolerance Limits	Industrial, Residential, Rural and other area
					Ecologically Sensitive Area (notified by Central Govt.)
6.	Lead (Pb)	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	0.5 1.0	0.5 1.0
7.	Carbon Monoxide (CO)	8 Hours 1 Hour	miligram/m <sup>3</sup> miligram/m <sup>3</sup>	02 04	02 04
8.	Ammonia (NH <sub>3</sub> )	Annual 24 hours	microgram/m <sup>3</sup> microgram/m <sup>3</sup>	100 400	100 400
9.	Benzene (C <sub>6</sub> H <sub>6</sub> )	Annual	microgram/m <sup>3</sup>	5	5
10.	Benzo(O) Pyrene (BaP) –particulate phase only	Annual	nanogram/m <sup>3</sup>	01	01
11.	Arsenic (As)	Annual	nanogram/m <sup>3</sup>	06	06
12.	Nickel (Ni)	Annual	nanogram/m <sup>3</sup>	20	20

3(c) The Ambient Noise Level in the industrial plant area shall not exceed the limits prescribed below:

Limits in L.eq.-dB(A)	Day Time	Night Time
Industrial Area	75	70

- All units of the Air pollution control measures shall be operated efficiently and continuously so as to achieve the standards prescribed in Sl. No.3 above.
- The occupier shall not change or alter quality or quantity or the rate of emission or replace or alter the air pollution control equipment or change the raw material or manufacturing process resulting in change in quality and/or quantity of emissions without the previous written permission of the Board.
- The occupier shall maintain log book regarding the stack monitoring system or operation of the plant or any other particulars for each of the unit operations of air pollution control systems to reflect the working condition which shall be furnished for verification of the Board officials during inspection.
- The occupier shall at his own cost get the samples of emission/air/noise levels collected and analyzed by the TNPC Board Laboratory once in every 6 months/once in a year/periodically for the parameters as prescribed.
- Any upset condition in any of the plants of the factory which is likely to result in increased emissions and result in violation of the standards mentioned in Sl.No.3 shall be reported to the Member Secretary / Joint Chief Environmental Engineer-Monitoring and the concerned District/Assistant Environmental Engineer of the Board by e-mail immediately and subsequently by Post with full details of such upset condition.

9. The occupier shall always comply and carryout the order/directions issued by the Board in this Consent Order and from time to time without any negligence. The occupier shall be liable for action as per provisions of the Act in case of non compliance of any order/directions issued.

**Special Additional Conditions:**

The unit shall install the approved retrofit emission control device/equipment with at least 70% Particulate matter reduction efficiency on all DG sets with capacity of 125 KVA and above or otherwise the unit shall be shift to gas based generators within the time frame prescribed in the notification No. TNPCB/Labs/DD(L)02151/2019 dated 10.06.2020 issued by TNPCB.

**Additional Conditions:**

1. The unit shall operate and maintain the Air Pollution Control measures effectively and continuously so as to achieve the NAAQ / Emission standards prescribed by the Board.
2. The unit shall provide dry scrubber followed by wet scrubber to the Long Fiber Injection Section (3 nos.,) within three months of time.
3. The unit shall adhere the Ambient Noise Level standards prescribed by the Board.
4. The unit shall continue to develop more greenbelt within the unit's premises.
5. The unit shall not use 'Use and throwaway plastics' such as plastic sheets used for food wrapping, spreading on dining table etc, plastic plates, plastic coated tea cups, plastic tumbler, water pouches and packets, plastic straw, plastic carry bag and plastics flags irrespective of thickness, within the industry premises. Instead unit shall encourage use of eco friendly alternative such as banana leaf, areca nut palm plate, stainless steel, glass, porcelain plates/cups, cloth bag, jute bag etc.,
6. In case of revision of consent fee by the Government, the unit shall remit the difference in amount within one month from the date of notification. Failing to remit the consent fee, this consent order will be withdrawn without any notice and further action will be initiated against the unit as per law.

**District Environmental Engineer,  
Tamil Nadu Pollution Control Board,  
HOSUR**

## GENERAL CONDITIONS

1. The occupier shall make an application along with the prescribed consent fee for grant of renewal of consent at least 60 days before the date of expiry of this Consent Order along with all the required particulars ensuring that there is no change in production quantity and emission.
2. This Consent is given by the Board in consideration of the particulars given in the application. Any change or alteration or deviation made in actual practice from the particulars furnished, in the application will also be ground for review/variation/revocation of the Consent Order under Section 21 of the Act.
3. The conditions imposed shall continue in force until revoked under Section 21 of the Act.
4. After the issue of this order, all the 'Consent to Operate' orders issued previously under Air (Prevention and Control of Pollution) Act, 1981 as amended stands defunct.
5. The occupier shall maintain an Inspection Register in the factory so that the inspecting officer shall record the details of the observations and instructions issued to the unit at the time of inspection for adherence.
6. The occupier shall provide and maintain an alternate power supply along with separate energy meter for the Air Pollution Control measures sufficient to ensure continuous operation of all pollution control equipments to ensure compliance.
7. The occupier shall provide all facilities to the Board officials for collection of samples in and around the factory at any time.
8. The applicant shall display the flow diagram of the sources of emission and pollution control systems provided at the site.
9. The liquid effluent arising out of the operation of the air pollution control equipment shall also be treated in a manner and to the satisfaction of standards prescribed by the Board in accordance with the provisions of Water (Prevention and Control of Pollution) Act, 1974 as amended.
10. The air pollution control equipments, location of inspection chambers and sampling port holes shall be made easily accessible at all time.
11. In case of any episodal discharge of emission, the industry shall take immediate action to bring down the emission within the limits prescribed by the Board.
12. If applicable, the occupier has to comply with the provisions of Public Liability Insurance Act, 1991 to provide immediate relief in the event of any hazard to human beings, other living creatures/plants and properties while handling and storage of hazardous substances.
13. The issuance of this consent does not authorize or approve the construction of any physical structures or facilities or the undertaking of any work in any natural watercourse or in Government Poromboke lands.
14. The issuance of this Consent does not convey any property right in either real personal property or any exclusive privileges, nor does it authorize any injury to private property or Government property or any invasion of personal rights nor any infringement of Central, State laws or regulation.
15. The occupier shall forth with keep the Board informed of any accident of unforeseen act or event of any poisonous, noxious or polluting matter or emissions are being discharged into stream or well or air as a result of such discharge, water or air is being polluted.
16. If due to any technological improvements or otherwise the Board is of opinion that all or any of the conditions referred to above requires variation (including the change of any treatment system, either in whole or in part) the Board shall, after giving the applicant an opportunity of being heard, vary all or any of such conditions and thereupon the applicant shall be bound to comply with the conditions as so varied.
17. In case there is any change in the constitution of the management, the occupier of the new management shall file fresh application under Air (Prevention and Control of Pollution) Act, 1981, as amended in Form-I alongwith relevant documents of change of management immediately and get the necessary amendment with renewal of consent order.
18. In case there is any change in the name of the company alone, the occupier shall inform the same with relevant documents immediately and get the necessary amendments for the change of name from the Board.
19. The occupier shall display this consent order granted to him in a prominent place for perusal of the inspecting Officers of this Board.

**District Environmental Engineer,  
Tamil Nadu Pollution Control Board,  
HOSUR**

\*\* This consent order is computer generated by OCMMS of TNPCB and no signature is needed\*\*