Table 1 Hazard Severity

	Scale	Severity	Description
	1	Insignificant	Normal work can be resumed after basic first aid (time loss is less than one working day).
Severity Ranking	2	Minor(Slightly harmful)	Time loss is more than one working day and less than 48hrs. Not reportable to regulatory body.
erity F	3	Moderate	Time loss more than 48hrs. Injury / disease reportable to Regulatory body.
Sev	4	Serious / Very serious(Very harmful)	Major injury / Occupational Disease. Reportable to Regulatory body.
	5	Very Critical(Extrem elv harmful)	Fatality. Reportable to Regulatory body.

Table 2 Likelihood of Occurance of Hazard

Ξ	Scale	Likelihood	Description
Likelihood Ranking(L)	1	Improbable	Hazardous event or exposure may occur in exceptional circumstances. (Very remote chance). So unlikely, it can be assumed it will not occur.
l poodi	2	Remote	Hazardous event or exposure is unlikely to occur but possible (Rare chance).
Likeli	3	Occasional	Hazardous event or exposure is likely to occur sometime.
	4	Probable	Hazardous event or exposure has a significant chance to occur. Will occur several times.
	5	Frequent	Hazardous event or exposure is certain to occur.

### Table3 Risk Rating Matrix

Risk Ratir Low: 1-6	ng = L X S (Green zone)	LIKELIHOOD (PROBABILITY) (L)									
	7-12 (Yellow zone)	1	2	3	4	5					
High: 14-	20 (Red zone)	Improbable	Remote	Occasional	Probable	Frequen t					
	5										
	Very Critical (Extremely harmful)	5	10	15	20	25					
ing(S)	Serious / Very serious (Very harmful)	4	8	12	16	20					
Severity Ranking(S)	3 Moderate	3	6	9	12	15					
Sever	2 Minor (Slightly harmful)	2	4	6	8	10					
	1 Insignificant	1	2	3	4	5					

1-6 Low	May be acceptable; however, due care should be employed and task reviewed to see if risk can be reduced further.
7-14 Med	Task should only proceed with appropriate authorisation. Where possible the task should be redefined and/or measures employed to reduce the residual risk.
15-25 High	Task must not proceed. It should be redefined or further control measures put in place to reduce risk. Controls should be re-assessed prior to the task commencing.

Thanking you,

For Nesara Instruments & Services.

### Hazard Reference

Competence

Confined Spaces

Damaged/Faulty Equipment

Dimensions/Weight

Emergency Arrangements

Equipment Failure

Explosive

Flamable

Hazardous Substances

Inadequate Communications

Inadequate Planning

Incorrect Procedures

Insufficient Numbers

lack of air

Lack of Information/Instruction/Training

Lack of Training

Lighting

Maintenance

New/Inexperienced personnel

Noise

Radioactive Substances

Scaffold/Ladders

Stability/Collapse of Equipment

Temperature

Use of Tools

Ventilation

Vibration

Visitors/Unauthorised personnel

Waste

Weather

Work at Height

Fall From Height

Hand/Power Tools

Handling

Machinery

Fixed/Flying/Falling Objects

Transport

Electricity

Lone Working Repetitive Working

nce A

#### Effect Reference

HAZARD, RISK REFERENCE

Asphyxia

Burns

Carcinogenic

Contamination

Corrosive

Crushing

Cuts/Abrasions

Drowning

Electrocution

Entanglement Entrapment

Explosion

Exposure to Hazourdous Substances

Exposure to Ionising Radiation

Exposure to Noise

Financial Liability

Fire

Impact

Irritant Shock

Slips, Trips, Falls

Stress

#### Control Reference

Additional lighting

Area barried off

Breathing apparatus

Use of PPE(i.e.Dust maskSafety Helmet, gloves, glasses overalls boots etc.)

Forced ventilation

Fume mask

Use of Lifejacket

Locked isolation (electrical)

Locked isolation (mechanical)

Permit to work

Personal distress alarm

PPE

Safety harness

Watchman

Supervisior

Thanking you,

For Nesara Instruments & Services,

## HAZARD IDENTIFICATION & RISK ASSESSMENT

HIRA Number: NIS/HIRA-OFCWRK-01

Notes: Activities:- Office works

Activity: Office Work

Assessment team:

Date of Assessment: 02/01/2023

Mr. Avinash S, Mr. Subramanya S

		Date of Assessment. 02/01/202	-												
		Ha	zard			Base Ris	k		∞ _	Controls		Residu	al Risk		
Job Steps	Type of activity	Hazard Description	Risk	Persons at risk	Hazard Severity (S <sub>B</sub> )	Likelihood (L <sub>B</sub> )	Base Risk Rating (S <sub>B</sub> XL <sub>B</sub> )	& other ants are ble?	of Legal iremen	List Controls Required	Hazard Severity (S <sub>R</sub> )	Likelihood (L <sub>R</sub> )	Risk Rating (S <sub>R</sub> XL <sub>R</sub> )	Risk Acceptability	
Separate the job into individual tasks and record in sequence.	Routine Non-routine Emergency	Describe all hazards for aech task based on observations and experience. Note: Additional hazards may be caused by interaction with other work.	Describe all effects that may be realised if hazard was to occur.	Whether task is affecting other agency employees, visitors?	Identify severity with no controls in place for each	Identify likelihood with no controls in place for each hazard.	Classify risk rating from matrix for each hazard	Any Legal & other Requirements an applicable? (Yes/No)	Discription of Legal ( Other Requirement	Describe fully all controls applicable for each hazard.  All controls must reduce severity, likelihood or both	Identify severity with controls in place for each hazard.	Identify likelihood with controls in place for each hazard.	Classify risk rating from matrix for each hazard	Check whether residual risk is acceptable.	
Filing Cabinets / Cupboards	Routine	Over filling of the cabinet	strain	Employes	3	2	6	No	NA	Cupboards provided instead of cabinets	2	1	2	Acceptable	
		Finger caught in drawer ,door	Finger injury	Employes	3	3	9	NO	NA	Self awareness	2	2	4	Acceptable	
									NA						
Office computers	Routine	computer screen is too high	strain in neck	Employes	3	2	6	NO	NA	monitor kept at eye level	2	1	2	Acceptable	
		glare from screen	eye strain	Employes	3	3	g	NO	NA	monitor kept at a position so that there is no glare. Flat screens provided	2	1	2	Acceptable	
		reflection on monitor	eye strain	Employes	3	3	g	NO	NA	monitor position such tha there is no reflection on it	2	1		Acceptable	
		monitor too close to eyes	eye strain	Employes	3	2	6	NO	NA	monitor kept at eye level	2	1	2	Acceptable	
		keyboard kept at wrong height	wrist strain	Employes	3	2	. 6	NO	NA	keep keyboard at ht. where the arms are parallel to the ground	2	1	2	Acceptable	
		refering to document while typing	strain in neck	Employes	3	3	9	NO	NA	Stretching Exercise	2	2	4	Acceptable	
									NA						
Office seating	Routine	Improper back support on chair	Back pain	Employes	3	4	12	NO	NA	proper posture chairs used	2	1	2	Acceptable	
		Chair arm rest can jam the finger between them and the table edge	injury	Employes	3	3	9	NO	NA	Self awareness	2	2		Acceptable	
	ļ.,	Fall from chair	injury	Employes	3	3	9	140	NA	Self awareness	2	2	4	Acceptable	
Office Illumination	Routine	Improper Light	Eye Strain	Employes	1	2	. 2	NO	NA	Ensure proper Light	2	1	2	Significant/a cceptable	
	<u> </u>								NA						
Telephone	Routine	No proper location, so have to stretch to receive a call.	Strain in arms	Employes	1	3	3	NO	NA	keep phone accessible	2	1	2	Acceptable	
									NA						
Office Entrance	Routine	failure to notice glass doors	Injury	Employes	3	4		NO	NA NA	Frosted Glass doors provided	2			Acceptable	
Office floor	Routine	Fall due to slipery floor	injury	Employes	3	3		NO NO	NA NA	Self awareness Self awareness	2			Acceptable Acceptable	
Tea serving	Routine	fall of tea on body dashing with pantry person	injury	Employes Employes	3			NO	NA NA	Self awareness	2			Acceptable	
		falling of broken cup on body	injury	Employes	3	3	9		NA NA	Self awareness	2			Acceptable	
Office area	Emergency	fre hazard	fatality	Employes,visitor	1	5		Yes	1)Fire extinguish equipment sufficient to extinguish any probable fire 2) trained persons required to operate the fire extinguishing equipment 3)fire extinguishing equipment provided s properly maintained and inspected at regular intervals of not less than once in a year by the responsible person and a record of such inspections is maintained	On site emergency plan	1	3		Significant/ cceptable	

Thanking you,

For Nesara Instruments & Services,

Document Number: IND.OH&S.F01.00

Approved By Subramanya S

## HAZARD IDENTIFICATION & RISK ASSESSMENT

Document Number: IND.OH&S.F01.00

Activity: Behavioral Aspects HIRA Number: NIS/HIRA/BA-01

Assessment team: Mr.Avinash S, Mr. Subramanya S Approved By: Mr. Subramanya S

Notes: Activities:- Behavioral Aspects

Date of Assessment:02/01/2023

		Date 017100000111011110270172020												
	Type of	Ha	zard			Base Ris	k		-ან	Controls		Residua	al Risk	
Job Steps 1996 01 activity	Hazard Description	Risk	Persons at risk	Hazard Severity (S <sub>B</sub> )	Likelihood (L <sub>B</sub> )	Base Risk Rating ( S <sub>B</sub> XL <sub>B</sub> )	& other ants are ble? Vo)	of Legal iiremen	List Controls Required	Hazard Severity (S <sub>R</sub> )	Likelihood (L <sub>R</sub> )	Risk Rating (S <sub>R</sub> XL <sub>R</sub> )	Risk Acceptability	
Separate the job into individual tasks and record in sequence.	Routine Non-routine Emergency	Describe all hazards for aech task based on observations and experience. Note: Additional hazards may be caused by interaction with other work.	that may be realised	Whether task is affecting other agency employees, visitors?	Identify severity with no controls in place for each hazard	Identify likelihood with no controls in place for each hazard.	Classify risk rating from matrix for each hazard	Any Legal Requireme applica (Yes/h	Discription of Legal	Describe fully all controls applicable for each hazard.	with controls in	Identify likelihood with controls in place for each hazard.	Classify risk rating from matrix for each hazard	Check whether residual risk is acceptable.
Interpersonal Conflict between Employees	Routine	Verbal & Physical Abuse	Mental Stress,Physical Injury to body	Employees	2	2	4	No	NA	Isolation whereever possible in case of specialised activities.Impartial behavioural towards both parties	1	1	1	Acceptabl e
Working in Team to achieve desired output as per plan.	Routine	Neglect caused due to isolation in group	Mental Stress	Employees	3	2	6	NO	NA	Promote team building, Annual Rewards, Weekly team building activities	2	1	2	Acceptabl e
Long working hours on customer site	Routine	Mental stress	Depression/Men tal Imbalance	Employee/ Customer representative	1	2	2	NO	NA	Customer to avoid overworking of the employee while on field.	1	1	1	Acceptabl e
				•						•	•	•		

Thanking you,

For Nesara Instruments & Services,

		<u> </u>			HAZAR	D IDENTIFICA		Document Numb	er: IND.OH&S.F01.00								
Activity: Business tr	Business travelling & Site travelling  HIRA Numb											NIS/HIRA/BT&ST- 01					
Assessment team:	essment team: Mr. Avinash S, Mr. Subramanya S											Approved By: Subramanya S					
Notes:	Activities - Travelling site (To & From)																
	Date of Assessment: 02/01/2023																
	Type of	Hazard			Base Risk				~ 늘	Controls		Resi	Residual Risk				
Job Steps	activity	Hazard Description	Risk	Persons at risk	Hazard Severity (S <sub>B</sub> )	Likelihood (La)	Base Risk Rating (S <sub>B</sub> XL <sub>B</sub> )	& othernis are ble?	f Legal iremer	List Controls Required	Hazard Severity (S <sub>R</sub> )	Likelihood (L <sub>R</sub> )	Risk Rating (S <sub>R</sub> XL <sub>R</sub> )	Risk Acceptability			
Separate the job into individual tasks and record in sequence.	Routine Non-routine Emergency	Describe all hazards for each task based on observations and experience. Note: Additional hazards may be caused by interaction with other work.	Describe all effects that may be realised if hazard	agency employees,	Identify severity with no controls in place for each hazard	Identify likelihood with no controls in place for each hazard.	Classify risk rating from matrix for each hazard	Any Legal & other Requirements are applicable? (Yes/No)	荒臺		Identify severity with controls in place for each hazard.	Identify likelihood with controls in place for each hazard.	Classify risk rating from matrix for each hazard	Check whether residual risk is acceptable.			
Travel of site	Routine	standing on door step while travelling via vehicle.		Employee, public	5	3	15	yes	Admin team with help of customer support	Nesara WHS & Safe work procedure instructions has to be followed.	5	1	low	Acceptable			
personal (to & from)	Routine	crossing of roads.	hit by vehicles causing loss of body parts or fatality	Employee, public	5	3	15	yes	Admin team with help of customer support	Nesara WHS & Safe work procedure instructions has to be followed.	5	1	low	Acceptable			

Thanking you,

For Nesara Instruments & Services.

# HAZARD IDENTIFICATION & RISK ASSESSMENT

Activity: INSTALLATION, SERVICE OF EQUIPMENT HIRA Number: NIS/HIRA/IS WRK-01

Assessment team: Mr. Avinash S, Mr. Subramanya S
Approved By: Subramanya S

Notes: Activities: Installation and service of Spectrometers, Gas analyzers, XRF analyzers, GC/LC/HPLC/ICPOES.

Date of Assessment: 02-01-2023

	Date of Assessment: 02-01-2023  Hazard						k		of _	Controls	Residual Risk			
Job Steps	Type of	Пах	ai u		Hazard	Base Ris	Base Risk	her	gal ⊱	Controls	Hazard	Likelihood	Risk Rating	Risk
	activity	Hazard Description	Risk	Persons at risk	Severity (S <sub>B</sub> )	(L <sub>B</sub> )	Rating (S <sub>B</sub> XL <sub>B</sub> )	& oth ments Vo)	of Leg	List Controls Required	Severity (S <sub>R</sub> )	(L <sub>R</sub> )	(S <sub>R</sub> XL <sub>R</sub> )	Risk Acceptability
Separate the job into individual tasks and record in sequence.	Routine Non-routine Emergency	Describe all hazards for aech task based on observations and experience. Note: Additional hazards may be caused by interaction with other work.	that may be realised	Name all types of persons at risk. Persons not related to the task may also be effected.	Identify severity with no controls in place for each hazard.	Identify likelihood with no controls in place for each hazard.	Classify risk rating from matrix for each hazard	Any Legal & other Requirements (Yes/No)	Description of Legal Other Requirement	Describe fully all controls applicable for each hazard eg. If PPE is used it must be specifically described. If a control can only be verified by documentation then it must be available. All controls must reduce severity, likelihood or both	severity with	Identify likelihood with controls in place for each hazard.	Classify risk rating from matrix for each hazard	Check whether residual risk is acceptable.
Deployment of workmen	R	Electric shock due to open wires	Fatal/ Jolt	Employees	3	3	9	yes	NA	harness (work positioning belt), helmet (chin strap is tied properly), cotton gloves & safety shoes shall be used.  2. Job specific training shall be imparted by the supervisor in presence of site in charge and site safety officer before start of activity.  3. Identified hazards and control measures shall be explained to erection team/work men through tool box talks every day in the morning before the start of the activity till the completion of job.4.Proper supervision, 5.0n job training,  6.Eliminating the certain jobs.  7.All workmen planned for this work shall be screened for medical fitness.  8. JSA / Risk assessment shall be done well in advance by site engineer/supervisor and the same shall be reviewed & approved by Safety officer, Site in charge / Client.	1	1	1	Acceptable
Deployment of tools & tackles	R	Using improper tools	Cut / burs	employees	3	3	9	yes	NA	1. Verification/ Inspection of tools as per the tools list. 2. Check for "safe for use" tag in case of power tools. 3. Eliminate the certain things like giving direct power to m/c, providing male female connection for the joints and using the m/c with proper guard, 4. Proper supervision, training and the existing measures.	2	1	2	Acceptable
Loading ,Unloading & Transportation	R	Improper floor , Inexperienced and uncertified operator , defective and unfit lifting tools and tackles	Amputation / fatal / property loss / ergonomics risk	employees	4	3	12	yes	NA	1. Operation Control Procedure for Loading/Unloading. 2. Use of proper PPE. 3. Follow-up of Instruction for the safe manual handling procedure. 4. Follow-up of Instruction for the safe material handling procedure. 5. proper training of the workers . 6. Proper training of the workers , 7. Load chart to be familiarized by the erection engineer , operator and singling person, 8. Only one person shall signal . 9. Certificate of crane , tools tackles shall be available at site and sino shall be punched on the aluminum timbale .	2	1	2	Acceptable

Installation of Equipment	R	Fall of Material , toppling of equipment Toppling of hydra / crane	Physical injury Amputation	employees	2	2	4	yes	NA	Proper trained and competent person shall be deployed.     Site shall be provided with adequate light during the installation.     Follow-up of Instruction for the safe material handling procedure.     Follow Installation Manuals	1	1	1	Acceptable
				·										
			·											
				·										

Thanking you,

For Nesara Instruments & Services.