



MAXION AUTOMATION

MOM

Customer Name - CIE ALUMINIUM CASTING LIMITED

Date: 10.11.2023

Project : MAX008-2324 RUNNER CUTTING MACHINE

Visit Agenda - : Inspection of Runner cutting machine

MAXION AUTOMATION

AURANGABAD ELECTRICAL LIMITED

Sr. No	Name	sign	Sr. No	Name	sign
1	Mr. Harshad Markad		1	Mr. Mahesh kanse sir	
2	Mr. prakash ugale		2	Mr. sandip divekar	
3	mr. shubham kirne		3		

Visit Summary Report: CIE ALUMINIUM CASTING LTD team visited Maxion automation facility for FAT runner cutting machine , All elements in the machine observed & inspected on date 10.11.23

Sr. No.	Perticular	REMARK	STATUS
1	clamp signal provision needed & show on HMI with clamp for red & green for declamp		
2	cutter continuously on till job will return to his home position .		
3	door not open properly		
4	ss conduit for robot cables		
5	bellow add in rcm		
6	stand for hydraulic power pack		
7	cable tray for hydraulic power pack cables		
8	1300TN automation cell conveyor need to be replace by maxion automation. Currently belt conveyor is not suitable need to be Change with cooling conveyor		

Maxion

Remark :-

1. Runner Cutting Mc is ready at Maxion Please kindly Clear Balance payment to enable dispatch

2. 1300TN automation cell conveyor need to be replace by maxion automation. Currently belt conveyor is not suitable. Need to be change with cooling conveyor

SUBJECT : HPOC-60 & 61 Poka-yoke Implementation
 PART NO. / ITEM CODE : MODEL :
 PART / ITEM NAME :
 SUPPLIER / CUSTOMER NAME : Maxion Automation (A-bad)

PARTICIPANTS

(SIGN.)

Mr. Sandsh yedae : [Signature] 19/03/23
 Mr. Kamaladise : [Signature] 20/03/23

PARTICIPANTS

(SIGN.)

Mr. Harish Krishna : [Signature]

Contents of the meeting

S.No.	Subject	Responsibility	Target
1.	HPOC-60. 850704 MIC Trimming and rigidity MIC ready done	Harish	done
2.	Trimming mic and robot Interlocking done.	Harish	done
3.	HMI & PLC program Poka-yoke @ done and for two days its observation.	Harish	observation now done.
4.	HPOC-61. 850704 MIC. HMI Poka yoke program done.	Harish	done.
5.	MC handover to Production		done



MAXION AUTOMATION

MOM

Customer Name - CIE ALUMINIUM CASTING LIMITED

Date: 10.11.2023

Project : MAX008-2324 RUNNER CUTTING MACHINE

Visit Agenda - : Inspection of Runner cutting machine

MAXION AUTOMATION			AURANGABAD ELECTRICAL LIMITED		
Sr. No	Name	sign	Sr. No	Name	sign
1	Mr. Harshad Markad		1	Mr. Mahesh kanse sir	
2	Mr. prakash ugale		2	Mr. sandip divekar	
3	mr. shubham kirne		3		

Visit Summary Report: CIE ALUMINIUM CASTING LTD team visited Maxion automation facility for FAT runner cutting machine , All elements in the machine observed & inspected on date 10.11.23

Sr. No.	Perticular	REMARK	STATUS
1	clamp signal provision needed & show on HMI with clamp for red & green for declamp		
2	cutter continuously on till job will return to his home position .		
3	door not open properly		
4	ss conduit for robot cables		
5	bellow add in rcm		
6	stand for hydraulic power pack		
7	cable tray for hydraulic power pack cables		
8	1300TN automation cell conveyor need to be replace by maxion automation. Currently belt conveyor is not suitable need to be Change with cooling conveyor		

Maxion
Remark :-

1. Runner Cutting Mc is ready at Maxion Please kindly Clear Balance payment to enable dispatch
2. 1300TN automation cell conveyor need to be replace by maxion automation. Currently belt conveyor is not suitable. Need to be change with cooling coneyor



MAXION AUTOMATION

MOM

Customer Name - MAXOP ENGINEERING COMPANY PVT.LTD

Date: 05.08.2023

Project : MAX002 ROBOTIC CELL FOR HPDC EXTRACTION ON UBE 850TON-1(HPDC #060)

Visit Agenda - : Installation of HDPC extraction robotic cell 1

MAXION AUTOMATION

MAXOP ENGINEERING COMPANY PVT.LTD

Sr. No	Name	sign	Sr. No	Name	sign
1	Mr. Virat Bhakare		1	Mihir kumare Sahoo.	
2			2	Santosh Yadav.	
3			3	Mr. Karmal Dev.	

Visit Summery Report: Maxion Automation

Sr. No.	Perticular	REMARK	STATUS
1	Robot Programing for cell 2 has been completed for Decklit RH	HPDC AND M/C with Decklit-RH, Robot run Ok.	
2	Succesfull Auto cycles taken for Decklit Decklit RH	Robot trial has done.	
3	All safety interlocks has Checked	All safety sensor working healthy.	
4	Robot program to Trimming m/c has not done due to unavailability of trimming m/c.	Maxop will share the further plan to execute the trimming prog.	
5	Maxion Team has to support further during trimming m/c program for Decklid LH & RH.		
6	* Initial Shot pokayoke programme for both Robot cell has not done till now	Maxion are trying to find Logic possibilities to Pokayoke.	
7	Maxop Requested to mount Safety door. Scope - Maxop		
8	please Release Payment as early as possible.		
9	wiring drasing pending.		
10	Maxion Team has to complete the routine of all cable & wires in proper manner for both robot cell		