

Accurate Calibration & Testing Center

Regd. Office & Lab: 168, 1st Floor, Jai Ganesh Vision. Akurdi, Pune - 411 035, Maharashtra, India.

Phone: +91 20 46779163, Email: sales.actc@gmail.com

CALIBRATION CERTIFICATE

ULR

Work Order No.

: ACTC/23-24/WO-5082

Receipt Date Page No.

: 17/05/2023 : 1 of 3

Certificate No.

: 2023/05/321

Issue Date Date of Calibration : 18/05/2023 : 17/05/2023

Next Calibration Due on : 16/05/2024



Calibration Item

DIGITAL INCLINOMETER

Customer

: ElectroMech Material Handling Systems (India) Pvt. Ltd.

Address

: Plot No.1, Gat No.316, At Post Kasar Amboli, Tal-Mulshi, Dist.- Pune.

Calibration Location : Accurate, PUNE-411035

| Specification of device under calibration | | | Standard equipment used for calibration (Metrological Traceability) | |
|---|--------------|------|---|--|
| 1) Make | : Bosch | | 1) Gauge Block Set (M88), ACTC-EQP-08 | |
| 2) Model | : | | Certificate. No.: 2021/07/023 | |
| 3) Base Length | : 600 | mm | Calibration Validity upto 06-Jul-2023 | |
| 4) Range | : 0 to ±1000 | mm/m | 2) Long Gauge Blocks, ACTC-EQP-11 | |
| 5) Cal Range | : 0 to ±500 | mm/m | Certificate. No.: 2021/07/050 | |
| 6) Least Count | :1 | mm/m | Calibration Validity upto 09-Jul-2023 | |
| 7) Sr. No. | : 129002348 | | | |
| 8) ID No. : EMLT/DIM/01 | | | All measurement results are traceable to the international | |
| 9) Condition of Item : OK | | | system of units (SI), ensured by comparison, directly | |
| upon receipt | | | or indirectly with National or International standards | |
| 10) ACTC Inward No : 23-24/5082/14 | | | through unbroken chain of calibration | |
| Environmental Conditions : | | | Calibration Method: | |
| Temperature : 19.8 to 19.9°C | | | Calibration Procedure: ACTC/WI/34, | |
| | | | Calibration Method : Comparison | |
| | | | Discipline: Mechanical | |
| | | | Group: Dimension (Precision Instruments) | |

Calibration Results

The results are reported on page no. 2 onward (s) of this calibration certificate.

Measurement Uncertainty

: ± 0.300 mm/m

The uncertainty stated is the expanded uncertainty of measurement obtained by multiplying the standard uncertainty by the coverage factor k=2 correspondes to confidence level of 95.45%.

NOTES:

- 1. Next Calibration due date is reported as per customer request.
- 2. This certificate refers only to the particular item submitted for calibration.
- 3. This certificate shall not be reproduced, except in full, unless written permission for a publication of an approved abstract has been obtained from the Technical Director-Accurate Calibration & Testing Center.
- 4. The calibration results reported in this certificate are valid at the time of and under stated conditions of measurement.
- 5. This calibration certificate relates only to quantities & the results of measurments. No statement of conformity with any specification is made in this calibration certificate.

6. Above parameter is not covered under NABL Accreditation 5

Ms.Priti Suryawanshi

Calibrated By Format No. AF-312, Rev. 00, Rev. Date: 01.03.2020 Sr.Cal.Engg.:Ms.Priti Suryawanshi

Authorized by



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CALIBRATION CERTIFICATE

ULR: ID No.: NA

EMLT/DIM/01

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Certificate No.:

2023/05/321

Date of Calibration:

17/05/2023

CALIBRATION RESULTS

1. INSTRUMENTAL ERROR (LHS):

| Sr.No. | Reading of Inclinometer | Observed Calibration Standard Reading | Error Observed |
|--------|-------------------------|---|----------------|
| | (mm/m) | (mm/m) | (mm/m) |
| 1 | 10.000 | 10.258 | -0.258 |
| 2 | 50.000 | 50.310 | -0.310 |
| 3 | 100.000 | 100.352 | -0.352 |
| 4 | 200.000 | 200.410 | -0.410 |
| 5 | 300.000 | 300.450 | -0.450 |
| 6 | 400.000 | 400.485 | -0.485 |
| 7 | 500.000 | 500.525 | -0.525 |

Above parameter is not covered under NABL Accreditation Scope.

Calibrated by

Format No. AF-312, Rev. 00, Rev. Date: 01.03.2020

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ULR:

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CALIBRATION RESULTS

2. INSTRUMENTAL ERROR (RHS):

| Sr.No. | Reading of Inclinometer | Observed Calibration Standard Reading | Error Observed |
|--------|-------------------------|---|----------------|
| | (mm/m) | (mm/m) | (mm/m) |
| 1 | 10.000 | 10.250 | -0.250 |
| 2 | 50.000 | 50.302 | -0.302 |
| 3 | 100.000 | 100.342 | -0.342 |
| . 4 | 200.000 | 200.403 | -0.403 |
| 5 | 300.000 | 300.445 | -0.445 |
| 6 | 400.000 | 400.478 | -0.478 |
| 7 | 500.000 | 500.518 | -0.518 |

--- "End of Certificate" ---

Note: Above parameter is not covered under NABL Accreditation Scope.

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