## M/s Bhumi Associates

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## Hazard Identification, Rlsk Assessment And Rfsk Control Register (HIRA)

**DEPARTMENT: Effluent/Sewage Treatment Plant** 

|                           |   | R/ |  |                     | Legal requirement &  |   | Is Control |
|---------------------------|---|----|--|---------------------|--|---|------------|
| Activity                  | Sub-Activities                                    | NR | Hazard                                     | Harm                | Controls required  | Present control   | Adequate   |
| 1) Receipt of<br>Material | Receiving of chemicals in liquid or powdered form | R  | 1) lifting the<br>heavy weight             | Body pain<br>strain | Not to lift weight more<br>than limit for Adult male-<br>55 kg.                                    | 1. Engg Control Trollies provided2. Admn. Control:3. PPE: Safety Shoes 3. PPE: Safety Shoes             | Yes        |
|                           |   | R  | 2) Handling of<br>Corrosive<br>Chemicals   | III Health          | Brief decription of the measures to be taken to minimize the risk & information in local language  | 1. Engg Control Nill 2. Admn Control OCP, Health check up 3 PPE Hand gloves, mask, apron 4. MSDS        | Yes        |
|                           |   | R  | leakage of tank                            | III Health          | Brief description of the measures to be taken to minimize the risk & information in local language | 1. engg Control FRP coated tanks providedAdmn. Control P PPE: Safety Shoes                              | Yes        |
| 2) Neutralisati<br>on     | Receiving of effluent from plant                  | R  | Handling of<br>different pH<br>waste water | III Health          | Brief description of the measures to be taken to minimize the risk & information in local language | Engg Control Pumps and pipes provided Admn. Control OCP PPE: Hand gloves, mask, apron, Gum shoe. 4 MSDS | Yes        |
| 3) Flocculation           | Addition of flocculants and                       | NR | 1) Leakage                                 | III Health          | Brief description of the   | 1. Engg Control:  | Yes        |

| & sludge<br>handling | sludge removal  |    |   |            | measures to be taken to<br>minimize the risk &<br>information in local<br>language  | Dosing pumps<br>provided Admn.<br>Control: OCP PPE:<br>Mask, hand<br>gloves, apron                                      |     |
|----------------------|---|----|---|------------|---|---|-----|
|                      |   | NR | 2) Gravity (Fall<br>Slip Trip of<br>person)               | Injury     | Fencing of machine, Kept<br>free from obstructions &<br>substances & to ensure<br>safety, steps, stairs,<br>passages and gangways be<br>provided with substantial | Engg Control Railing/Ladder Platform provided, pumps are with guards 2. Admn. Control: Internal audit PPE: Safety shoes | Yes |
|                      |   | R  | 3) Handling of<br>hazardous<br>sludge, waste,<br>Effluent | Ill Health | Brief description of the measures to be taken to minimize the risk & information in local language  | 1. Engg Control :Nill 2. Admn. Control: OCP 3. PPE: Mask, hand gloves. apron, gum shoe MSDS                             | Yes |
| 8) Filtration        |   | R  | Handling of<br>Valve                                      | Injury     | Brief decription of the measures to be taken to minimize the nsk & Information in local language  | 1. Engg Control :Nill Admn. Control: On job training 3. PPE Hand gloves   | Yes |
| o) Filtration        | It separates fine sludge.<br>Effluent pumped and passed<br>through<br>packed filter | R  | Repair<br>maintenance.Cl<br>eaning of pump,<br>valves     | Injury     | Brief decription of the measures to be taken to minimize the risk & information in local language   | Engg Control: Nill 2. Admn Control: On job training 2. Admn Control: On job training                                    | Yes |





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