



HISTORY CARD

VI - FRM - 006

HISTORY CARD

Equipment Name: Electronic Dial Calibration Tester	Equipment ID. No. (Lab ID): VI/ME/005
Make/ Model: KIPL	Mfr.'s Serial No.: Probe:914175, DRO:10063008
Range/Size: 0 - 25mm	L.C / Resolution: 0.0001 mm
Accuracy / Acceptance: $\pm 5\mu\text{m}$	Date of Purchase: 26.07.2010
Location: Lab 2 (Mechanical Laboratory)	Date of placement in service: Aug 2010
Operational Manual: Available / Not Available	Frequency of Calibration: Once in a Year
Software Details: -NA-	

Approved By: 
 (Technical Manager / Quality Manager)

Acceptance Criteria = Error should be less than the accuracy claimed by the manufacturer

Calibration Details

S. No.	Year of Calibration	Calibrated By	Cal. Date	Next Cal. Date	Cal Cert. No.	Uncertainty	Error	Remarks
1	2021	VZ	30/01/2021	29/01/2022	VZ/20-21/ PNT-04	$\pm 1.3\mu\text{m}$	0.0021mm	found ok
2	2022	VZ	29/01/2022	28/01/2023	VZ/21-22/ PNT-04	$\pm 1.3\mu\text{m}$	0.0018mm	found ok
3	2023	VZ (Inhouse)	28/01/2023	27/01/2024	VZ/22-23/ PNT-04	$\pm 1.3\mu\text{m}$	-0.0015mm	found ok
4								
5								
6								
7								
8								
9								
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Accuracy / Acceptance: $\pm 5\mu\text{m}$	Date of Purchase: 26.07.2010
Location: Lab 2 (Mechanical Laboratory)	Date of placement in service: Aug 2010
Operational Manual: Available / Not Available	Frequency of Calibration: Once in a Year
Software Details:	

Approved By:
Gangadhar C K
(Quality Manager)

Acceptance Criteria = Error should be less than the accuracy claimed by the manufacturer

Calibration Details

S. No.	Year of Calibration	Calibrated By	Cal. Date	Next Cal. Date	Cal Cert. No.	Uncertainty	Error	Remarks
1	2011	Kudale	30-07-2011	29-07-2012	0546/15/2009/ 2011-2012	$\pm 1.7 \mu\text{m}$	1.8 mm	found OK
2	2012	Kudale	21-08-2012	20-08-2013	0796/15/3313 12012-2013	$\pm 1.7 \mu\text{m}$	1.7 mm	found OK.
3	2013	Unique	01-08-2013	31-07-2014	UIMPL/CAL/ 13/0877-C	$\pm 2.4 \mu\text{m}$	1.0 mm	found ok
4	2014	Kudale	27-08-2014	26-08-2015	0834/15/4059 12014-2015	$\pm 2.1 \mu\text{m}$	1.3 mm	found ok
5	2015	Kudale	07-02-2015	06-02-2016	0834/15/7515 12014-2015	$\pm 1.7 \mu\text{m}$	1.4 mm	found ok
6	2016	Kudale	04-02-2016	03-02-2017	1842/60/8249 12015-2016	$\pm 1.7 \mu\text{m}$	1.5 mm	found ok
7	2017	In house	04-02-2017	03-02-2018	VI/16-17/INT-04	$\pm 1.7 \mu\text{m}$	1.9 mm	found OK
8	2018	In house	03-02-2018	02-02-2019	VI/17-18/INT-04	$\pm 2.0 \mu\text{m}$	1.8 mm	found ok.
9	2019	Inhouse	02-02-2019	01-02-2020	VI/18-19/INT-04	$\pm 2.0 \mu\text{m}$	1.9 mm	found ok.
10	2020	Inhouse	01-02-2020	31-01-2021	VI/19-20/INT-04	$\pm 1.3 \mu\text{m}$	1.9 mm	found ok



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S. Electronic

Equipments Maintenance Record

Digital Dial Calibration Tester

SI No.	Date	Physical Check	Functional Check	Signature Of TM	Remarks
01	20-10-2011	OK	Good	<i>[Signature]</i>	OK
02	20-01-2012	OK	Good	<i>[Signature]</i>	OK
03	19-04-2012	OK	Good	<i>[Signature]</i>	OK
04	20-07-2012	OK	Good	<i>[Signature]</i>	OK
05	19-10-2012	OK	Good	<i>[Signature]</i>	OK
06	18-01-2013	OK	Good	<i>[Signature]</i>	OK
07	20-04-2013	OK	Good	<i>[Signature]</i>	OK
08	19-07-2013	OK	Good	<i>[Signature]</i>	OK
09	15-10-2013	OK	Good	<i>[Signature]</i>	OK
10	16-01-2014	OK	Good	<i>[Signature]</i>	OK
11	26-04-2014	OK	Good	<i>[Signature]</i>	OK
12	19-07-2014	OK	Good	<i>[Signature]</i>	OK
13	18-10-2014	OK	Good	<i>[Signature]</i>	OK
14	16-01-2015	OK	Good	<i>[Signature]</i>	OK
15	02-04-2015	OK	OK	<i>[Signature]</i>	Found OK
16	04-07-2015	OK	Good	<i>[Signature]</i>	OK
17	3-10-2015	OK	Good	<i>[Signature]</i>	OK
18	2-01-2016	OK	Good	<i>[Signature]</i>	OK
19	02-04-2016	OK	Good	<i>[Signature]</i>	OK
20	01-07-2016	OK	Good	<i>[Signature]</i>	OK
21	01-10-2016	OK	Good	<i>[Signature]</i>	OK
22	02-01-2017	OK	Good	<i>[Signature]</i>	OK
23	01-07-2017	OK	Good	<i>[Signature]</i>	OK
24	03-10-2017	OK	Good	<i>[Signature]</i>	OK
25	02-01-2018	OK	Good	<i>[Signature]</i>	OK
27	02-04-2018	OK	Good	<i>[Signature]</i>	OK
28	02/07/18	OK	Good	<i>[Signature]</i>	OK
29	03/10/18	OK	Good	<i>[Signature]</i>	OK
30	02/01/19	OK	Good	<i>[Signature]</i>	OK
31	02/04/19	OK	Found OK	<i>[Signature]</i>	Found OK
32	02/07/19	OK	Found OK	<i>[Signature]</i>	OK



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Electronic Dial calibration tester.

Equipments Maintenance Record

SI No.	Date	Physical Check	Functional Check	Signature Of TM/AM	Remarks
33	01/10/2019	OK	Found ok		OK
34	01/01/2020	OK	Found ok		Found ok
35	11/05/2020	OK	Found ok		Found ok
36	11/08/2020	OK	Found ok		OK
37	11/11/2020	OK	OK		Found ok
38	11/02/2021	OK	found ok		found ok
39	11/05/2021	OK	found ok		found ok
40	11/08/2021	OK	found ok		found ok
41	11/11/2021	OK	found ok		found ok
42	12/02/2022	OK	found ok		found ok
43	12/05/2022	OK	found ok		found ok
44	12/08/2022	OK	found ok		found ok
45	11/11/2022	OK	Found OK		Found OK
46	01/02/2023	found ok	Good		found ok
47	02/05/2023	found ok	Good		found ok
48	02/08/2023	Found OK	Good		Found OK
49.	03/11/2023	Found OK	Good		Found OK



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Document Name : FORMS & FORMATS