



KAMAL INDUSTRIES

Manufacture of Assembly Automation Lines, Conveyors, Pokayoke Systems.

PLOT NO.:- 08, GUT NO.:-22, SAI UDYOG NAGARI, NEAR
COSMOFILMS, MIDC WALUJ, AURANGABAD-431136

METHOD STATEMENT FOR FABRICATION WORK

A				
JOB DESCRIPTION		Machine / Fixture Trial / Repairing		
Area Location				
Plant				
Aux Permit Type		General Work Permit		
B				
Major hazards associated with the job:		1) Falling Object		
		2) Press Hand / Fingures		
		3) Slip Spanner / Allen Key & Hit To Operator		
What Wrosts Can Happen		1 Minar Injury		
C				
PPE'e Required For Job:		Safety Shoes / Goggles / Hand Gloves		
Resources / Tools Required For This Job		Spanners / Allen Key / Screw Drawer ETC. Tester / Plier / Hand Grinder		
D				
Activites Sequence (What, Who & Why)				
Sr No	Activity	Who Will Do	Risk Involved	Risk Mitigation / Control Measure
1	Take Work Permit	Executor will take the permit signed by respective authorities	Nil	Full Compliance to PTW Process
2	Provide the training for the persons who will work Fabrication activity.	SHE Officer/ Site Engineer Area Owner, Shift In Charge	Nil	Training to cover all the associated risks and job detail/method, PPE usage training, tool box talk shall be taken before start the activity. Only experince persons would e selected for the job.



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3	Assessment of the work area before job starting	Area Owner	Some Scrap / Chips Can Fall	Assessment of the job area to ensure area must ne cleaned for work
4	Assessment of the job area to ensure area must ne cleaned for work	Approved Contractor	Trip hazard due to improper handling Equipments and machines.	Ensure that the m/c machine are properly carried.
5	Start the Programming work grinding/drilling if required	Trained and experinced persons from contractors	As per attached hazards categories	Ensure that all work must be done by train person. Hand Gloves, safety goggles, must be required.
6	Removal of scraped material after work completion.	Contract Employees	Westage	safety shoes, cotton hand gloves
7	Closing of Permit	Permit Executor and contractor	Violation of Permit	The permit should be handed over after getting it signed from Executor.

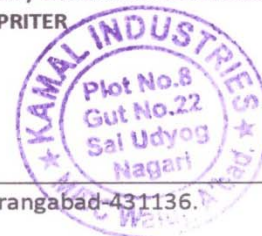
E

Special Instructions/Note:

- 1 Get the permit to work along with height work permit from authorized person
- 2 Follow all the work instruction's strictly as per work permit
- 3 The switch board used must have ELCB
- 4 No cable Joints in portable electric equipment is acceptable.
- 5 Close Supervision while performing the work.

FOR M / S KAMAL INDUSTRIES
PROPRITER

Aphcelke



Plot No.-8, Gut No.-22, Sai Udyog Nagari, Near Cosmo Films, MIDC Waluj Aurangabad-431136.