APS CONTROL

Subject: SOP for "Control Panel"

Objective: To establish a Procedure for making Control Panel

Policy: To complete the work in timeline.

Control Panel should be fulfill the customer's requirements.

It should be proper and well placed devices on the control panel

Scope: This SOP shall be applicable for all control panels.

Responsibility: Control Engineer & Electrician

Procedure:

- 1. List the required components as per customer's requirement for making control panel
- 2. Find out the dimensions of devices & components
- 3. Select the control panel according to the size of components & devices
- 4. Have appropriate tools like tester, Multi-Meter, Wire stripper, lugs, Ferule, Crimper, cutter & Drill Machine.
- 5. Place and mount the components and devices properly on base plate of control panel
- 6. First connect the power wiring properly & check all the possibilities of shot circuit connections by using Multi-meter.
- 7. Connect all PLC input & Output wiring then make continuity test
- 8. Do proper feruling & routing to the wiring
- 9. Power on control panel & check the inputs
- 10. Check all input & outputs using software

You're faithfully



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