	FORM - 13		
	REPORT OF EXAMINATION OF PRESSURE F (See Rules 65 and 73		NT / VESSEL / GAS HOLDER
			INDO SCULP AUTO COMPONENTS (P.) LTD
1	Name and address of the Factory		Plot.No:- A-67, MIDC
-	Name and address of the ractory	•	Nagar, Ahmednagar, 414 111
			Vertical Air Receiver Tank of Nitrogen Gas Plant, Size:- 300
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas	:	MM dia x 1100 MM Ht, Code of Construction:- ASME-SEC-VIII,
2	Holder	•	Identi.No:- ISA/AR-02.
			Sam Gas Projects (P.) Ltd
3	Name and address of maker	-	E-30, Udyog Kunj industrial Area, Dasna Ghaziabad- 201001
3		•	(U.P)
4	Nature of process in which it is used	:	Nitrogen Gas Generation (Nitrogen Plant).
4 5	Particulars of Plant/Vessel-	•	
<b>5</b> (a)	Date of Construction	:	01-04-2009
5 (a) 5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM, Dish Thk:- 8.00 MM
. ,			
5 (c)	Date on which it was first taken into use	:	01-04-2010
5 (d)	Safe working pressure recommended by maker	:	7.00 Kg/cm2
5A	Particulars of Plant/ Vessel/ Gas Holder		
а	Parts of the gas holders examined by electronics or other accurate devices		It is not gas holder
	or by cutting sample discs and results thereof		
b	Particulars as to the condition of:-		
	i) Crown		NA
	ii) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	v) Other structure, if any, columns (Framing and bracking)		NA
C	Particulars as to the position of the lift at the time of examination		NA
d	Particulars as to whether the tank and lifts were found sufficiently level for		NA
	safe working		
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		
1	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA
			Hydraulic Tested to 11.50 Kg/cm2 & Found Ok on 04/04/2009
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or		& Pneumatic Tested to 8.00 kg/cm2 & Found Ok. On
	4 years.)		27/09/2023.
	Ultrasonic Test (Please quote number and date of the certificate issued by		
iv	Chief Inspector, permitting ultrasonic test in lieu of internal examination		Shell Thk:- 5.86/5.87 MM DISH THK:- 7.79/7.82 MM
	and hydraulic test)		
•	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii)		
9	for sizing cylinders-		NA
10	Condition of Pressure Plant		
а	Vessel		Found Ok
b	Piping		Found Ok
11	Conditions of fittings and appliances		
i)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Set at 6.5 Kg/cm2)
iii)	Stop Valve		Found Ok
iv)	Reducing Valves (give reasons if not necessary)		NA
v)	Additional safety valve (required in case reducing valve is necessary)		NA
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
•1)	Are all fittings and appliances properly maintained and in good condition,		
vii)	repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.
,			
,	Safe working pressure recommended after examination (specify the		5.00 Kg/cm2 ( Opr.Pr).
12	all a second a factor of the second the second s		
12	allowances made for condition of working such as heat, corrosion etc.)		
12 13	Specify repairs if any and period within which they should be executed		Not Requird
12			Not Requird Nil To be operated under safe working condition

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Signature of Competent Person

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE				
Qualification		DME				
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.				
Date		27-09-2023				
Next Due Date: 26/02/2024						

	FORM - 13		
	REPORT OF EXAMINATION OF PRESSURE I		NT / VESSEL / GAS HOLDER
_	(See Rules 65 and 73	3-A)	
1	Name and address of the Factory	:	INDO SCULP AUTO COMPONENTS (P.) LTD Plot.No:- A-67, MIDC Nagar, Ahmednagar, 414 111
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas Holder	:	Vertical PSA Tower (N2 Absorber) of Nitrogen Gas Plant, Size:- 250 MM dia x 1500 MM Ht, Id.No:- A, Sr.No:- PSA Tower No.01, Qty:- 1 Nos.
3	Name and address of maker	:	Sam Gas Projects (P.) Ltd E-30, Udyog Kunj industrial Area, Dasna Ghaziabad- 201001 (U.P)
4	Nature of process in which it is used	:	Nitrogen Gas Generation (Nitrogen Plant).
5	Particulars of Plant/Vessel-	:	
5 (a)	Date of Construction	:	01-04-2009
5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM.
5 (c)	Date on which it was first taken into use	:	01-04-2010
5 (d) <b>5A</b>	Safe working pressure recommended by maker Particulars of Plant/ Vessel/ Gas Holder	:	7.00 Kg/cm2
а	Parts of the gas holders examined by electronics or other accurate devices or by cutting sample discs and results thereof		It is not gas holder
b	Particulars as to the condition of:-		
	i) Crown		NA
	ii) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	v) Other structure, if any, columns (Framing and bracking)		NA
С	Particulars as to the position of the lift at the time of examination		NA
d	Particulars as to whether the tank and lifts were found sufficiently level for safe working		NA
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		Dana & Faund Oli
	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok NA
li lii	Internal Examination (Give reasons if it is not carried out six monthly) Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or 4 years.)		Hydraulic Tested to 11.50 Kg/cm2 & Found Ok on 04/04/2009 & Pneumatic Tested to 8.00 kg/cm2 & Found Ok. On 27/09/2023.
iv	Ultrasonic Test (Please quote number and date of the certificate issued by Chief Inspector, permitting ultrasonic test in lieu of internal examination and hydraulic test)		Shell Thk:- 5.88/5.90 MM.
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii) for sizing cylinders-		NA
10	Condition of Pressure Plant		Found Ob
a	Vessel		Found Ok
b 11	Piping Conditions of fittings and appliances	-	Found Ok (Size:- 25 MM NB x 4.5 MM thk.)
11 i)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Common in System)
iii)	Stop Valve	-	Found Ok
iv)	Reducing Valves (give reasons if not necessary)		NA
v)	Additional safety valve (required in case reducing valve is necessary)		NA
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
vii)	Are all fittings and appliances properly maintained and in good condition, repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.
12	Safe working pressure recommended after examination (specify the allowances made for condition of working such as heat, corrosion etc.)		5.00 Kg/cm2 ( Opr.Pr).
13	Specify repairs if any and period within which they should be executed	-	Not Requird
14	Specify reduced working pressure pending repairs		Nil
14	Other observation /conditions subject to which the plant is to be operated		To be operated under safe working condition
	hat on <b>27-09-2023</b> the pressure plant / vessel described above was thorough	y clea	

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Signature of Competent Person

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE				
Qualification		DME				
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.				
Date		27-09-2023				
Next Due Date: 26/02/2024						

	FORM - 13		
	REPORT OF EXAMINATION OF PRESSURE I		NT / VESSEL / GAS HOLDER
	(See Rules 65 and 73	3-A)	
1	Name and address of the Factory	:	INDO SCULP AUTO COMPONENTS (P.) LTD Plot.No:- A-67, MIDC Nagar, Ahmednagar, 414 111
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas Holder	:	Vertical PSA Tower (N2 Absorber) of Nitrogen Gas Plant, Size:- 250 MM dia x 1500 MM Ht, Id.No:- B, Sr.No:- PSA Tower No.02, Qty:- 1 Nos.
3	Name and address of maker	•	Sam Gas Projects (P.) Ltd E-30, Udyog Kunj industrial Area, Dasna Ghaziabad- 201001 (U.P)
4	Nature of process in which it is used	:	Nitrogen Gas Generation (Nitrogen Plant).
5	Particulars of Plant/Vessel-	:	
5 (a)	Date of Construction	:	01-04-2009
5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM.
5 (c)	Date on which it was first taken into use	:	01-04-2010
5 (d)	Safe working pressure recommended by maker	•	7.00 Kg/cm2
<b>5A</b> a	Particulars of Plant/ Vessel/ Gas Holder Parts of the gas holders examined by electronics or other accurate devices or by cutting sample discs and results thereof		It is not gas holder
b	Particulars as to the condition of:-		
	i) Crown		NA
	ii) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	v) Other structure, if any, columns (Framing and bracking)		
С			NA
d	Particulars as to the position of the lift at the time of examination Particulars as to whether the tank and lifts were found sufficiently level for safe working		NA
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		
1	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or 4 years.)		Hydraulic Tested to 11.50 Kg/cm2 & Found Ok on 04/04/2009 & Pneumatic Tested to 8.00 kg/cm2 & Found Ok. On 27/09/2023.
iv	Ultrasonic Test (Please quote number and date of the certificate issued by Chief Inspector, permitting ultrasonic test in lieu of internal examination and hydraulic test)		Shell Thk:- 5.91/5.93 MM.
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii) for sizing cylinders-		ΝΑ
10	Condition of Pressure Plant		
a	Vessel		Found Ok
b	Piping		Found Ok (Size:- 25 MM NB x 4.5 MM thk.)
11 ;)	Conditions of fittings and appliances		Found Ok
i) ::)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Common in System)
iii)	Stop Valve Reducing Valves (give reasons if not reasons and	-	Found Ok NA
iv)	Reducing Valves (give reasons if not necessary) Additional safety valve (required in case reducing valve is necessary)		NA
v) vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
vii)	Are all fittings and appliances properly maintained and in good condition, repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.
12	Safe working pressure recommended after examination (specify the allowances made for condition of working such as heat, corrosion etc.)		5.00 Kg/cm2 ( Opr.Pr).
13	Specify repairs if any and period within which they should be executed		Not Requird
14	Specify reduced working pressure pending repairs		Nil
15	Other observation /conditions subject to which the plant is to be operated		To be operated under safe working condition
-	hat on 27-09-2023 the pressure plant / vessel described above was thorough	y clea	

:

Signature of Competent Person

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE				
Qualification		DME				
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.				
Date		27-09-2023				
Next Due Deter 26/02/2024						

	FORM - 13		
	REPORT OF EXAMINATION OF PRESSURE F (See Rules 65 and 73)		NT / VESSEL / GAS HOLDER
		5-A)	
1	Name and address of the Factory	:	INDO SCULP AUTO COMPONENTS (P.) LTD Plot.No:- A-67, MIDC Nagar, Ahmednagar, 414 111
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas Holder	:	Vertical Nitrogen Serge Vessel, Size:- 250 MM dia x 1500 MM Ht, Sr.No:- 01
3	Name and address of maker	:	Sam Gas Projects (P.) Ltd E-30, Udyog Kunj industrial Area, Dasna Ghaziabad- 201001 (U.P)
4	Nature of process in which it is used Particulars of Plant/Vessel-	:	Nitrogen Gas Generation (Nitrogen Plant).
5		:	
5 (a)	Date of Construction	:	01-04-2009
5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM, Dish Thk:- 8.00 MM
5 (c)	Date on which it was first taken into use	:	01-04-2010
5 (d)	Safe working pressure recommended by maker	:	7.00 Kg/cm2
5A	Particulars of Plant/ Vessel/ Gas Holder		
а	Parts of the gas holders examined by electronics or other accurate devices or by cutting sample discs and results thereof		It is not gas holder
b	Particulars as to the condition of:-		
	i) Crown		NA
	ii) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	<ul><li>v) Other structure, if any, columns (Framing and bracking)</li></ul>		NA
C	Particulars as to the position of the lift at the time of examination		NA
d	Particulars as to whether the tank and lifts were found sufficiently level for safe working		NA
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		
1	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or 4 years.)		Hydraulic Tested to 11.50 Kg/cm2 & Found Ok on 04/04/2009 & Pneumatic Tested to 8.00 kg/cm2 & Found Ok. On 27/09/2023.
iv	Ultrasonic Test (Please quote number and date of the certificate issued by Chief Inspector, permitting ultrasonic test in lieu of internal examination and hydraulic test)		Shell Thk:- 5.85/5.87 MM Dish Thk:- 7.89/7.90 MM
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii) for sizing cylinders-		NA
10	Condition of Pressure Plant		
а	Vessel		Found Ok
b	Piping		Found Ok (Size:- 25 MM NB x 4.5 MM thk.)
11	Conditions of fittings and appliances		
i)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Common in System)
iii)	Stop Valve		Found Ok
iv)	Reducing Valves (give reasons if not necessary)		NA
v)	Additional safety valve (required in case reducing valve is necessary)		NA
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
vii)	Are all fittings and appliances properly maintained and in good condition, repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.
12	Safe working pressure recommended after examination (specify the allowances made for condition of working such as heat, corrosion etc.)		5.00 Kg/cm2 ( Opr.Pr).
13	Specify repairs if any and period within which they should be executed		Not Requird
14	Specify reduced working pressure pending repairs		Nil
14	Other observation /conditions subject to which the plant is to be operated		To be operated under safe working condition
-	hat on <b>27-09-2023</b> the pressure plant / vessel described above was thoroughly	v clea	

Signature of Competent Person

:

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE			
Qualification		DME			
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.			
Date		27-09-2023			
Next Due Date:- 26/03/2024					

	FORM - 13 REPORT OF EXAMINATION OF PRESSURE I	ז א וס	
	(See Rules 65 and 73		NT / VESSEL / GAS HOLDER
		, ,	INDO SCULP AUTO COMPONENTS (P.) LTD
1	Name and address of the Factory		Plot.No:- A-67, MIDC
-			Nagar, Ahmednagar, 414 111
	Name, Description and distinctive number of Pressure Plant / Vessel / Gas		Vertical Nitrogen Storage Tank, Size:- 1200 MM dia x 2300
2	Holder	:	MM Ht, Sr.No:- ISA/NST-01, Cap:- 2600 Ltrs.
			Sam Gas Projects (P.) Ltd
3	Name and address of maker		E-30, Udyog Kunj industrial Area, Dasna Ghaziabad- 201001
5			(U.P)
4	Nature of process in which it is used	:	Nitrogen Gas Generation (Nitrogen Plant).
5	Particulars of Plant/Vessel-	÷	
5 (a)	Date of Construction	:	01-04-2009
5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM, Dish Thk:- 8.00 MM
5 (c)	Date on which it was first taken into use	:	01-04-2010
5 (d)	Safe working pressure recommended by maker	:	6.00 Kg/cm2
5A	Particulars of Plant/ Vessel/ Gas Holder	•	
37	Parts of the gas holders examined by electronics or other accurate devices		
а	or by cutting sample discs and results thereof		It is not gas holder
b	Particulars as to the condition of:-		
5	i) Crown		NA
	i) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	v) Other structure, if any, columns (Framing and bracking)		NA
С	Particulars as to the position of the lift at the time of examination		NA
d	Particulars as to whether the tank and lifts were found sufficiently level for		NA
u	safe working		NA
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		
1	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA
			Hydraulic Tested to 11.50 Kg/cm2 & Found Ok on 04/04/2009
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or		& Pneumatic Tested to 8.00 kg/cm2 & Found Ok. On
	4 years.)		27/09/2023.
	Ultrasonic Test (Please quote number and date of the certificate issued by		
iv	Chief Inspector, permitting ultrasonic test in lieu of internal examination		Shell Thk:- 5.94/5.96 MM Dish Thk:- 7.96/7.99 MM
	and hydraulic test)		
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii)		NA
,	for sizing cylinders-		
10	Condition of Pressure Plant		
а	Vessel		Found Ok
b	Piping		Found Ok
11	Conditions of fittings and appliances		
i)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Set at 6 kg/cm2).
iii)	Stop Valve		Found Ok
iv)	Reducing Valves (give reasons if not necessary)		NA
v)	Additional safety valve (required in case reducing valve is necessary)		NA
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
vii)	Are all fittings and appliances properly maintained and in good condition,		Yes properly maintained & condition found ok during testing.
vii)	repairs if any required and period within which they should be executed.		res property maintained & condition round ok during testilig.
12	Safe working pressure recommended after examination (specify the		5.00 Kg/cm2 ( Opr.Pr).
12	allowances made for condition of working such as heat, corrosion etc.)		
	Specify repairs if any and period within which they should be executed		Not Requird
13	specify repairs if any and period within which they should be executed		
13 14	Specify reduced working pressure pending repairs		Nil

Signature of Competent Person

:

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE			
Qualification		DME			
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.			
Date		27-09-2023			
Next Due Date:- 26/03/2024					

	FORM - 13 REPORT OF EXAMINATION OF PRESSURE F	PLAI	NT / VESSEL / GAS HOLDER
	(See Rules 65 and 73		
		,	INDO SCULP AUTO COMPONENTS (P.) LTD
1	Name and address of the Factory	:	Plot.No:- A-67, MIDC
			Nagar, Ahmednagar, 414 111
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas Holder	:	Vertical Air Receiver Tank , Sr.No:- 3080118, Cap:- 3000 Ltrs.
3	Name and address of maker	:	Omega-Thermo Engineering D-1 Block, Anant Machinery Compound, MIDC, Chinchwad, Pune- 411 019.
4	Nature of process in which it is used	:	For Storage & Supply of Compressed Air.
5	Particulars of Plant/Vessel-	:	
5 (a)	Date of Construction	:	01-01-2011
5 (b)	Thickness of Walls	:	Shell Thk:- 5.00 MM, Dish Thk:- 5.00 MM.
5 (c)	Date on which it was first taken into use	:	01-02-2012
5 (d)	Safe working pressure recommended by maker	:	8.00 Kg/cm2
5A	Particulars of Plant/ Vessel/ Gas Holder		
а	Parts of the gas holders examined by electronics or other accurate devices or by cutting sample discs and results thereof		It is not gas holder
b	Particulars as to the condition of:-		
	i) Crown		NA
	ii) Side sheeting including grips and cups		NA
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA
	iv) Tank		Found Ok
	v) Other structure, if any, columns (Framing and bracking)		NA
C	Particulars as to the position of the lift at the time of examination		NA
d	Particulars as to whether the tank and lifts were found sufficiently level for safe working		NA
6	Date of -		
i)	Last External Examination		27-03-2023
ii)	Last Internal Examination		27-03-2023
iii)	Last Hydraulic Examination		27-09-2023
iv)	Last Ultrasonic Test		27-03-2023
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE
7	Whether lagging was removed for purpose of examination		No Lagging
8	Description of examinations carried out and findings		
I	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or 4 years.)		Hydraulic Tested to 12.00 Kg/cm2 & Found Ok on 27/09/2023
iv	Ultrasonic Test (Please quote number and date of the certificate issued by Chief Inspector, permitting ultrasonic test in lieu of internal examination and hydraulic test)		Shell Thk:- 4.93/4.96 MM Dish Thk:- 4.97/4.98 MM
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii) for sizing cylinders-		NA
10	Condition of Pressure Plant		
а	Vessel		Found Ok
b	Piping		Found Ok
11	Conditions of fittings and appliances		
i)	Pressure Gauges		Found Ok
ii)	Safety Valves		Provided & Found Ok (Set at 8 kg/cm2).
iii)	Stop Valve		Found Ok
iv)	Reducing Valves (give reasons if not necessary)		NA
v)	Additional safety valve (required in case reducing valve is necessary)		NA
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA
vii)	Are all fittings and appliances properly maintained and in good condition, repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.
12	Safe working pressure recommended after examination (specify the allowances made for condition of working such as heat, corrosion etc.)		7.00 Kg/cm2 ( Opr.Pr).
13	Specify repairs if any and period within which they should be executed	-	Not Requird
13	Specify reduced working pressure pending repairs		Nil
14	Other observation /conditions subject to which the plant is to be operated		To be operated under safe working condition
	hat on <b>27-09-2023</b> the pressure plant / vessel described above was thoroughly	v clea	

Signature of Competent Person

:

Name of Competent Person		DATTAPRASAD GANGADHAR KARALE			
Qualification		DME			
Address		H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.			
Date		27-09-2023			
Next Due Date:- 26/03/2024					

## Next Due Date:- 26/03/2024

	FORM - 13						
	REPORT OF EXAMINATION OF PRESSURE PLANT / VESSEL / GAS HOLDER						
(See Rules 65 and 73-A)							
1	Name and address of the Factory	:	INDO SCULP AUTO COMPONENTS (P.) LTD Plot.No:- A-67, MIDC Nagar, Ahmednagar, 414 111				
2	Name, Description and distinctive number of Pressure Plant / Vessel / Gas Holder	:	Vertical Air Receiver Tank, Sr.No:- 16155, Cap:- 1000 Ltrs.				
3	Name and address of maker	:	Atlas Copco Seva Nagar, Old Mumbai Rd.				
4	Nature of process in which it is used	:	For Storage & Supply of Compressed Air.				
5	Particulars of Plant/Vessel-	:					
5 (a)	Date of Construction	:	01-01-2015				
5 (b)	Thickness of Walls	:	Shell Thk:- 6.00 MM, Dish Thk:- 6.00 MM				
5 (c)	Date on which it was first taken into use	:	01-01-2015				
5 (d)	Safe working pressure recommended by maker	:	10.00 Kg/cm2				
5A	Particulars of Plant/ Vessel/ Gas Holder						
а	Parts of the gas holders examined by electronics or other accurate devices or by cutting sample discs and results thereof		It is not gas holder				
b	Particulars as to the condition of:-						
	i) Crown		NA				
	ii) Side sheeting including grips and cups		NA				
	iii) Guiding mechanism (roller carriages, roller, pins, guide, ropes etc.		NA				
	iv) Tank		Found Ok				
	v) Other structure, if any, columns (Framing and bracking)		NA				
С	Particulars as to the position of the lift at the time of examination		NA				
d	Particulars as to whether the tank and lifts were found sufficiently level for safe working		NA				
6	Date of -						
i)	Last External Examination		27-03-2023				
ii)	Last Internal Examination	1	27-03-2023				
iii)	Last Hydraulic Examination		27-09-2023				
iv)	Last Ultrasonic Test		27-03-2023				
6A	By Whom it is carried out?		TESTED BY DATTAPRASAD KARALE				
7	Whether lagging was removed for purpose of examination		No Lagging				
8	Description of examinations carried out and findings						
I	External Examination (Give reasons if it is not carried out six monthly)		Done & Found Ok				
li	Internal Examination (Give reasons if it is not carried out six monthly)		NA				
lii	Hydraulic Test (Give reasons if this is not carried out at interval of 2 years or 4 years.)		Hydraulic Tested to 16.50 Kg/cm2 & Found Ok on27/09/2023.				
iv	Ultrasonic Test (Please quote number and date of the certificate issued by Chief Inspector, permitting ultrasonic test in lieu of internal examination and hydraulic test)		Shell Thk:- 5.85/5.86 MM Dish Thk:- 5.91/5.93 MM				
9	Safe Working Pressure calculated as per methods given in sub rule 5 (c) (ii) for sizing cylinders-		ΝΑ				
10	Condition of Pressure Plant						
а	Vessel		Found Ok				
b	Piping		Found Ok				
11	Conditions of fittings and appliances						
i)	Pressure Gauges		Found Ok				
ii)	Safety Valves		Provided & Found Ok (Set at 9 kg/cm2).				
iii)	Stop Valve		Found Ok				
iv)	Reducing Valves (give reasons if not necessary)		NA				
v)	Additional safety valve (required in case reducing valve is necessary)		NA				
vi)	Other devices (please specify particularly in case of jacketed vessel)		NA				
vii)	Are all fittings and appliances properly maintained and in good condition, repairs if any required and period within which they should be executed.		Yes properly maintained & condition found ok during testing.				
12	Safe working pressure recommended after examination (specify the allowances made for condition of working such as heat, corrosion etc.)		8.00 Kg/cm2 ( Opr.Pr).				
13	Specify repairs if any and period within which they should be executed		Not Requird				
14	Specify reduced working pressure pending repairs		Nil				
15	Other observation /conditions subject to which the plant is to be operated		To be operated under safe working condition				

15Other observation /conditions subject to which the plant is to be operatedTo be operated under safe working conditionI certify that on 27-09-2023 the pressure plant / vessel described above was thoroughly cleaned and (so far as its construction permits) made accessiblefor thorough examination and for such tests as were necessary for thorough examination and that on the said date. I thoroughly examined this pressurevessel/Plant including its fittings and that the above is true report of my examination.

Signature of Competent Person

Name of Competent Person	DATTAPRASAD GANGADHAR KARALE	
Qualification	DME	
Address	H.No.201, Kaushlya Park Apartment, Gaikwad Colony, Savedi.	
Date	27-09-2023	

## Next Due Date:- 26/03/2024

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