

# INSPECTION STANDARD CHECKSHEET

## Part Description

JAIRAJ ANCILLARIES PVT LTD.-  
AURANGABAD

Part Name & no.: Protection Cover F2GA023020

RM Specification : PPCP





Colour : Black

MB Colour & Ratio : Black ( 2 %)





Sampling Plan : As per IS 2500 Part I ( for Visual Inspection ) and Part II ( for Dimentional Inspection )



## Dimensional Inspection

Sr. No.	Parameter	Dimensions	Equipments / gauges used	Snap
1	Outer Dia	$\varnothing 68 \pm 0.3 \text{ mm}$	DVC	
2	Inner Dia	$\varnothing 63.5 \pm 0.3 \text{ mm}$	DVC	
3	Width	$20 \pm 0.2 \text{ mm}$	DVC	
4	Length	$80 \pm 0.3 \text{ mm}$	DVC/HTG	

## Visual Inspection

5	Dust Mark	Free from Dust mark	VISUAL	
6	Scratches	Free from scratches (ओरखडे नाही)	VISUAL	
7	Flashes	Free from flashes (flash नाही)	VISUAL	
8	Burn Mark	Free from Burn mark (Burn mark नाही)	VISUAL	

NOTE : ▼ This symbol is for Critical Dimension / Important Dimension

\* Samples are selected as per sampling plan for dimentional checking for INPROCESS INSPECTION & PRE-DISPATCH INSPECTION but 5 representative reading will be recorded

PREPARED BY :

APPROVED BY :