



- THE INFORMATION CONTAINED HEREIN IS STRICTLY CONFIDENTIAL - CRITICAL AND IS A PROPERTY OF ENDURANCE SUSPENSION DIVISION, AURANGABAD AND ANY USE EXCEPT THAT FOR WHICH IT IS AUTHORIZED IS STRICTLY PROHIBITED. ANY MISUSE OR INFRINGEMENT THEREOF WILL RESULT IN LEGAL ACTION TO PROTECT OUR RIGHTS. IF YOU ARE NOT THE INTENDED RECIPIENT YOU HAVE RECEIVED THIS IN ERROR PLEASE DONOT REVIEW OR COPY THIS DOCUMENT AND KINDLY NOTIFY AT THE MENTIONED ADDRESS.  
 - ITEM CODES ENDING WITH 'O' REPRESENTS DRAWINGS. CORRESPONDING PART NOS/CODES WILL END WITH 'M' OR 'B' BASED ON COMPANY'S MAKE OR BUY DECISION.  
 ASK IF IN DOUBT ALL DIMENSIONS ARE IN mm (IF NOT SPECIFIED)

S.NO	F/P M/C PART NO	REV	F/P RAW	F/P MACHINED LENGTH (mm)	IDENTIFICATION GROOVE YES/NO	L1 (mm)	L2 (mm)
01	080FA04433	XA	550FA11900	539.1	NO	-	-
02	080FA04633	XA	550FA13100	512.5	NO	-	-
03	550FA10833	XB	550FA13900	548	NO	-	-
04	550FA07833	XA	550FA13200	568	NO	-	-
05	550FA13633	XA	550FA13600	559.5	NO	-	-
06	550FA15133	XA	550FA15100	520	NO	-	-
07	550FA18933	XA	550FA18900	517	NO	-	-
08	550FA17533	XA	550FA17500	568	YES	10	10
09	550FA12133	XA	550FA12100	559.5	YES	10	5
10	F2FA003033O	XA	F2FA003000O	522	NO	-	-
11	080FA00933	XA	080FA00900	505.8	NO	-	-
12	080FA01033	XA	080FA01000	526.5	NO	-	-
13	080FA01133	XA	080FA01200	542.5	NO	-	-
14	080FA01333	XA	080FA01400	532.5	NO	-	-
15	080FA04433	XA	520FA04900	539.1	NO	-	-
16	080FA04633	XA	550FA05800	512.5	NO	-	-
17	550FA10833	XA	550FA10800	548.0	NO	-	-

NOTE:-  
 1. NO LEAKAGE AT 5 Kgf/cm2 MIN. AIR PRESSURE  
 2. NO DENT, SCRATCH MARKS AFTER MACHINING.  
 3. REMOVE BURR FROM ID

DATE	REV	ALTERATION	ECN	DRN	MATERIAL	WEIGHT	VOLUME	AREA	PROJECTION ANGLE	DRG. No./PART No.	REV	SCALE	SHEET NO.
21.10.13	XI2	1. PARTS SR. NO. 11 TO 17 ADDED. 2. DRAWING RE-DRAWN CONVERTED FROM AUTOCAD TO PRO-E.		DR 1358	REFER TABLE	gms	mm <sup>3</sup>	mm <sup>2</sup>	DRG. No./PART No.	550FACH007	XI	1:1/NTS	1 OF 1
16.08.13	XH1	1. PART NO. F2FA030000 ADDED		DR1376									
07.08.13	XG3	1. IDENTIFICATION GROOVE DIM. ADDED IN TABLE AS L1 & L2 2. PART NO. 550FA12133 ADDED 3. L1=10, L2=10 WAS 10 & 3 RESPECTIVELY.											
11.06.13	XF3	1. PART NO. 550FA17533 ADDED 2. IDENTIFICATION GROOVE ADDED. 3. TABLE MODIFIED.		DR1354									
NOTE: 1. UNSPECIFIED TOLERANCES AS PER IS-2102 (PART-1) MEDIUM SIZE : 2. DO NOT SCALE (REFERENCE ONLY)					SAFETY CHARACTERS: ● = 0, ○ = 1 SIGNIFICANT CHARACTERS: ● = 0, ○ = 1 O/E PART NO.: REF. PART NO.: 550FA11935 XA SUPERCEDES PART NO.: 550FACH007 REV XH <b>FORK PIPE MACHINED</b> DRAWN BY: [Signature] CHECKED BY: [Signature] APPROVED BY: [Signature] ENDURANCE SUSPENSION DIVISION E-92, MIDC WALUJ, AURANGABAD (M. S.)-431136, INDIA Ph.:+91-240-2554902,25564595. Fax: +91-240-2555423								