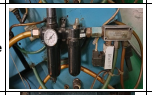
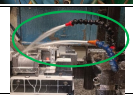
		Machine Make :- CHIRON DZ 15 W					DAILY MAINTENANCE CHECK POINTS																			Document No :- F/AE/MNT/08							
		Machine No :-																								Date :- 30/05/2023							
ANANT ENTERPRISES		Month :-					DATES																			Rev,No:- 04							
Specification	Location in machine	Checking method	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
Coolant Concentration 10% Min		Refractrometer				*							*							*							*						
Air pressure 5 ~ 6 bar		Visual Verification				*							*							*							*						
Air leak (Pneumatic pipe and Regulator)		Visual Verification				*							*							*							*						
Coolant Flow Pressure		Visual Verification				*							*							*							*						
AC Filters condition (Dirty)		Visual Verification				*							*							*							*						
AC Tempreture 30°c - 45°c		Visual Verification				*							*							*							*						
Working of chip conveyor		Visual Verification				*							*							*							*						
Check the Plastic cap on tool adapter taper		Visual Verification				*							*							*							*						
Air leakage	Check all numetic pipe line	Visual Verification				*							*							*							*						
Hydraulic pressure (as per machine wise std, sheet)		Visual Verification				*							*							*							*						
Hydraulic oil level (Min ~Max level)		Visual Verification				*							*							*							*						
Hydraulic oil leakage in machining fixture		Visual Verification				*							*							*							*						
Fixture cleaning properly no burr allowed.		Visual Verification				*							*																				
Remarks						*							*							*							*						
Checked by						*							*							*							*						