













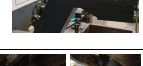


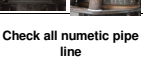





		Machine Make :- CHIRON DZ 15 W		DAILY MAINTENANCE CHECK POINTS																				Document No :- F/AE/MNT/08										
ANANI ENTERPRISES		Machine No :-		DATES																				Date :- 01/01/2023										
Month :-																								Rev.No:- 03										
Specification	Location in machine	Checking method	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
Coolant Concentration 10% Min		 Refractometer				*							*								*							*						
Air pressure ~ 6 bar		 Visual Verification				*							*								*							*						
Air leak (Pneumatic pipe and Regulator)		 Visual Verification				*							*								*							*						
Coolant Flow Pressure		 Visual Verification				*							*								*							*						
AC Filters condition (Dirty)		 Visual Verification				*							*								*							*						
AC Temperature 30°c - 45°c		 Visual Verification				*							*								*							*						
Working of chip conveyor		 Visual Verification				*							*								*							*						
Check the Plastic cap on tool adapter taper		 Visual Verification				*							*								*							*						
Air leakage	Check all numetic pipe line	 Visual Verification				*							*								*							*						
Hydraulic pressure (as per machine wise std, sheet)		 Visual Verification				*							*								*							*						
Hydraulic oil level (Min ~Max level)		 Visual Verification				*							*								*							*						
Hydraulic oil leakage in machining fixture		 Visual Verification				*							*								*							*						
Remarks						*							*								*						*							
Checked by						*							*								*						*							