## **ACTION EVIDENCIES --- Detection**

**BEFORE** 

<b>AFTER</b>
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Accrete, E-31		Samp	oling Plan	Rev-00 Date-04-08-20
AS PER IS STA	NDERD: - IS-9001-20	015		
		SIZE		SAMPLING SIZE
Sr. No.	LOTS	, ize	LEVEL S4	LEVEL-II
01	02 TO 08		02	02
02	09 TO	0 15	02	02
03	16 TO	O 25	03	05
04	26TC	0 50	0.5	08
05	51 TO 90		05	13
06	91 TO 150		08	20
07	151TG	O 250	13	32
08	251 T	O 500	13	50
09	501 TO	0 1200	20	80
10	1201 T	O 3200	32	125
11	3201TC	O 10000	32	315
12	10001 T	O 35000	50	313
2) For dia 3) If the i	nensional inspection nos of accepted sam	et the samples from L n select the samples f ples are equal to the s ples are less than the carried out for these n	sample size, lot shall be accessample size, lot shall be rej	epted. jected.

STR IN   STR IN   SAMPLING SIZE   LEVEL S4   LEVEL S5   LEVEL S5		E-31	Sampling Plan	Rev.No-01: Rev date -21/07/2024	
SAMPLING SIZE   LEVEL S4   LEVEL S4   LEVEL S4   LEVEL S4   LEVEL S4   LEVEL S5   LEVEL S6   LEVEL S7   LEVEL S6   LEVEL S7   LEVEL S6   LEVEL S6   LEVEL S6   LEVEL S7   LEVEL S6   LEVE	AS PER IS STA	NDERD: - IS-9001-2015			
01     02 TO 08     04     04       02     09 TO 15     04     04       03     16 TO 25     06     10       04     26TO 50     10     16       05     51 TO 90     10     26       06     91 TO 150     16     40       07     151TO 250     26     64       08     251 TO 500     3     52     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201TO 10000     64     400       12     10001 TO 35000     100     630	Sr. No.	LOT SIZE		SAMPLING SIZE	
02     09 TO 15     04     04       03     16 TO 25     06     10       04     26 TO 50     10     16       05     51 TO 90     10     26       06     91 TO 150     16     40       07     151 TO 250     26     64       08     251 TO 500     452     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201 TO 10000     64     400       12     10001 TO 35000     100     630	01	02 TO 08		. S4 LEVEL-II	
03     16 TO 25     06     10       04     26 TO 50     10     16       05     51 TO 90     10     26       06     91 TO 150     16     40       07     151 TO 250     26     64       08     251 TO 500     452     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201 TO 10000     64     400       12     10001 TO 35000     100     630	1000		04	04	
04     26TO 50     10     16       05     51 TO 90     10     26       06     91 TO 150     16     40       07     151TO 250     26     64       08     251 TO 500     452     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201TO 10000     64     400       12     10001 TO 35000     100     630			04	04	
10			06	10	
06     91 TO 150     16     40       07     151TO 250     26     64       08     251 TO 500     3     52     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201TO 10000     64     400       12     10001 TO 35000     100     630	10.00		10	16	
06     91 TO 150     16     40       07     151TO 250     26     64       08     251 TO 500     4 52     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201TO 10000     64     400       12     10001 TO 35000     100     630       1) For visual inspection select the samples from LEVEL II.			10	26	
07		91 TO 150	16		
08     251 TO 500     3     52     100       09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201 TO 10000     64     400       12     10001 TO 35000     100     630       1) For visual inspection select the samples from LEVEL II.	07	151TO 250	26		
09     501 TO 1200     60     160       10     1201 TO 3200     64     250       11     3201 TO 10000     64     400       12     10001 TO 35000     100     630       1) For visual inspection select the samples from LEVEL II.	08	251 TO 500	× 52		
10     1201 TO 3200     64     250       11     3201 TO 10000     64     400       12     10001 TO 35000     100     630       1) For visual inspection select the samples from LEVEL II.	09	501 TO 1200		100	
11     3201TO 10000     64     400       12     10001 TO 35000     100     630       1) For visual inspection select the samples from LEVEL II.	10	1201 TO 320			
12 10001 TO 35000 100 630  1) For visual inspection select the samples from LEVEL II.	11	3201TO 1000	0		
1) For visual inspection select the samples from LEVEL II.	12	10001 TO 3500			
	For visual     For dimen	inspection select the sar	nnles from LEVEL II	630	
2) For dimensional inspection select the samples from LEVEL-IS.  3) If the no's of accepted samples are equal to the sample size, lot shall be accepted.  4) If the no's of accepted samples are less than the sample size, lot shall be rejected.  & 100% inspection to be carried out for these rejected lots.	4) If the no's	of accepted samples are of accepted samples are aspection to be carried or	equal to the sample size, lot shall be accepted than the sample size.	cepted. ejected.	
	CC 10070 II		F		
	CC 10070 II	300		Approved By	

Before: DU Bush Od checking Sampling Plan 26/500 Nos.is not adequate to detect.

After: Define Checking Sampling Plan 52/500 Nos.