```
PROGRAM
00012
NØ3 ;
                                (FG:EDIT)
T000 M07;
G28 U0. 0 W0. 0 ;
T0203;
#702=#702+1 ;
IF [#702 GE #802] GOTO 02000;
G97 S1600 M04 ;
GØ G40 X22. Ø Z5. Ø ;
Z-5.00;
G76 P010060-Q120 R0. 02;
G76 X26. 00 Z-27. 50 P812 Q264 F1. 0;
                          OS 120% L
  CNC program for Tool life monitoring
```

