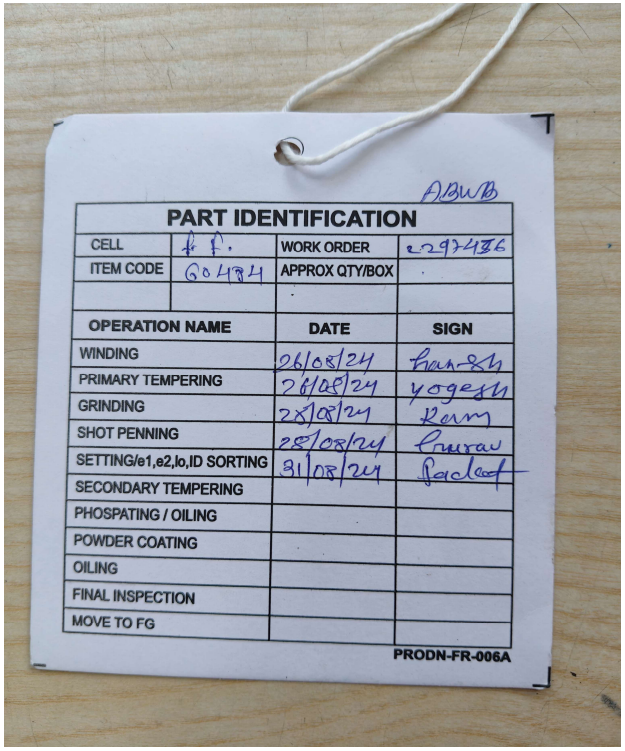
Occurance

Before



Operator Verify only Part Name, Item code/Part No. not Verify

After

To Avoid Mix-up Matrix for Main Spring — FF - Matrix-01

Sl. No.	Model	Item Code	Part No	Plant Supply	Wire Dia.	Free Length	Middle OD	SCR. HT.	e2	Rate	Nt	Mixup Possiblity
1	K3	FFFS60025	550GN05302	K228	4.75	388 + 4	31.30 ± 0.20	280.0	1.0	2	49.10	Not Possible
2	C5- RE	FFFS60030	550GN03861	K228	4.50	400 + 4	28.30 + 0.30	273.0	0.57	2	54.00	Not Possible
3	REML	FFFS60091	520GN03602	K228	4.50	532.30 ± 2	28.30 + 0.30	384.7	0.57	2	54.60	Not Possible
4	K-11	FFFS60134	550GN08802	K228	4.00	436 + 4	23.10 ±0.20	291.0	0.47	1	65.60	K9207
5	JL	FFFS60135	550GN07402	K228	5.00	494 + 4	30.90 ±0.20	349.0	1.0	2	63.50	K8
6	K1	FFFS60136	F2GN06202B	K228	4.00	464.5 + 4.0	23.3 ± 0.2	336.0	0.5	2	76.00	JZ
7	BM150	FFFS60137	550GN08202	K228	3.80	345.0 + 4	23.3 + 0.3	225.0	1.0	1	50.70	Not Possible
8	AVENGER	FFFS60139	520GN00902	K228	3.80	400 + 4	26.6 ± 0.2	245.0	1.0	1	54.20	Not Possible
9	K60	FFFS60140	520GN00102	K228	3.60	377.5 +4	23.3 +0.3	249.5	1.0	2	59.00	2LP/B104
10	CT100	FFFS60141	550GN02402	K228	3.60	404 ± 2.0	23.3 +0.3	269.0	1.0	1	47.60	Not Possible
11	B104E	FFFS60142	F2GN07302B	K228	3.60	392.5 + 4	23.3 +0.3	247.5	1.0	2	59.00	2LP/K60
12	DISCO (JZ)	FFFS60144	550GN07602	K228	3.80	452+4	23.3 ± 0.2	328.0	1.0	2	75.00	K1
13	D104	FFFS60153	F2GN08602O	K228	3.60	446.5 +4	23.3 ± 0.2	318.5	1.0	2	78.00	Not Possible
14	K8	FFFS60179	F2GN03102O	K228	5.00	467 + 4.0	30.90 ±0.20	355.0	1.0	2	63.50	JL
15	J1A/J1D	FFFS60192	F2GN12502B	K228	5.00	390.0 +4.0	35.5 ± 0.2	250.0	1.0	2	42.80	7902/60108 /60109/KT06 /250 Advt.
16	AABM	FFFS60196	F2GN08202B	K228	4.75	440.0 ± 2.0	31.0 ± 0.2	295.0	1.0	2	49.80	ABWA
17	2LP	FFFS60204	F2GN14502O	K228	3.50	365.6 +4	23.3 ± 0.2	228.0	1.0	2	55.20	K60
18	XF1D1	FFFS60229	F2GN15802B	K228	4.50	312.3 +4.0	35.5 ± 0.2	184.1	1.0	2	33.80	XF1C1
19	XF1C1	FFFS60245	F2GN16402O	K228	4.50	321.4 +4.0	35.5 ± 0.2	195.2	1.0	2	36.40	XF1D1
20	K9207	FFFS60250	F2GN09402O	K228	4.25	458.5 +4.0	23.1+0.3/-0.1	344.5	1.0	1	64.00	K11
21	ABWA	FFFS60441	F2GN11402O	K228	4.75	480 ± 2.0	30.0 ± 0.2	335.0	1.0	2	55.70	AABM
22	ABWB	FFFS60484	F2GN11802B	K228	4.50	589.6 ± 2.0	30.0 ± 0.2	379.6	1.0	2	66.60	Not Possible
23	KT06	FFFS60004	550GN10802	E92/93	5.00	345.0±2.0	37.0 ± 0.2	200.0	0.7	2	35.00	7902/60108/ 60109/JJD /250 Advt.
24	MY17	FFFS60005	550GN07902	E92/93	4.75	350 ± 2.0	37.0 ± 0.2	190.0	0.7	3	36.2 ± 0.25	7902/60108/ 60109/JJD
25	MY17	FFFS60108	F2GN06002B	E92/93	4.75	345 ± 2.0	37.0 ± 0.2	196.4	0.7	2	33.50	7902/60108/ 60109/JJD /250 Advt.
26	MY17	FFFS60109	F2GN06102B	E92/93	4.50	345 ± 2.0	37.0 ± 0.2	185.7	0.7	2	32.40	7902/60108/ JLD/KT06 /250 Advt.
27	390 ADVT	FFFS60271	F2GN17102B	E92/93	4.75	325 + 4	38.2 ± 0.2	165.0	1.0	1	26.30	Not Possible
28	K10B New	FFFS60371	F2GN19402B	E92/93	4.50	384 +4	31.0 ± 0.2	239.0	1.0	2	40.10	K17B
29	KOAJ -LH	FFFS60398	F2GN20502O	E92/93	4.50	312.4 +4	33.5 ± 0.2	181.8	0.7	2	33.20	KOAJ-RH
30	KOAJ -RH	FFFS60399	F2GN20402O	E92/93	4.75	355 + 4	35.4 ± 0.20	203.0	0.7	2	34.80	KOAJ -LH
31	690SMC	FFFS60577	F2GN23902O	E92/93	5.30	450 ± 2	43.2 ± 0.20	216.6	1.0	1	29.90	Not Possible
32	ABWB Adjust.	FFFS60403	F2GN18702B	E92/93	4.50	547.8 +4.0	-	216.6	-	2	58.60	Not Possible
33	K17B/A	FFFS60845	F2GN41102	E92/93	4.50	360 + 4.0	31.3 ± 0.20	211.9	0.7	2	38.90	K10B New
34	250 Advt.	FFFS60403	F2GN18702B	E92/93	4.75	385 +4.0	37 ± 0.20	217.7	1.0	2	37.00	7902/60108/ 60109/JLD /J1A
35	K74	FFFS60152	550GN12902	K120	3.60	215.0 +4.0	34.2 ± 0.2	85.0	0.7	2	85.00	Not Possible
36	Halol	FFFS60672	S1HT017090	K120	4.00	254 ± 2.0	27.1 ± 0.25	161.0	1.0	2	27.1 ± 0.25	SOM AUTO
37	H107	FFFS60763	F2GN36602	E92/93	2.90	207.9+4.0	20.3+0.3	127.1	0.41	2	36.90	SOM AUTO

Similar Parts Lengthwise Matrix Made and Displayed on Scragging Stage - (As well Inform to Operator to verify as per Item Code)