



NOTE:
 1) VARIATION IN WALL THICKNESS WITHIN 0.1mm
 2) PART TO BE FREE FROM BURR, SHARP EDGES & RUST
 3) UNSPECIFIED CHAMFER SHOULD BE 0.5X45°
 4) FINISH :- MFeZn8-S ALKALINE TRIVALENT ZINC PLATING AS PER HMCS D- 0006

SAFETY CHARACTERISTICS	● = 0
SIGNIFICANT CHARACTERISTICS	◐ = 0
O. E. PART NO	-
REF. PART NO	520HL00202
SUPERCEDES PART NO	F2HL004020 REV XD

26.07.23	XE	SIGNIFICANT SYMBOL REMOVED AND TABLE UPDATED	-	7171	MATERIAL CEW TUBE AS PER IS : 3074	WEIGHT 54.4 gms VOLUME - mm ³ SURFACE AREA P/C OR PLTG 4072.8 mm ²	DESCRIPTION OIL LOCK COLLAR	
23.08.19	XD	FINISH UPDATED	-	2130	PROJECTION ANGLE	DRG. No./PART No. F2HL004020	REV XE	
22.01.18	XC	1) VIEW UPDATED AS PER TEMPLATE 2) PLATING CHANGED TO ALKALINE TRIVALENT ZINC PLATING IN NOTE	-	ECR-4681-S	DRAWN BY	CHECKED BY	APPROVED BY	
27.07.15	XB	1) C 0.5x45° WAS C 0.5x45° & C 1.5x30° 2) NOTE NO.3 MODIFIED	-	ECR-2358	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>	
03.08.13	XA	NEW RELEASE FOR DEVELOPMENT	-	-	DATE	SCALE	SHEET NO.	
	REV	ALTERATION	CO	CR		2 : 1	1 OF 1	
NOTE: 1. UNSPECIFIED TOLERANCES AS PER IS-2102 (PART-1) MEDIUM 2. DO NOT SCALE (REFERENCE ONLY)					SIZE: A4	ENDURANCE SUSPENSION DIVISION E-92, MIDC WALUJ, AURANGABAD (M. S.)-431136, INDIA Ph.:+91-240-2569625,2569600. Fax: +91-240-2569689		
MM 0 4 8 12 16 20 30 40 50 60								