

Activity	KK	JH	QM	PM	SH	OTPM	DM	ET
Result Area	P	Q	C	D	S	M		
Defect Type	A	A		A				

Shop:	Final Inspection	M/C:	--	Reg. No:	4
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Kaizen Theme: Improve the checking at final inspection for visualization.	Kaizen Idea: Regular method which was check on bear eyes on surface its not efficient to sustain quality.
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Problem/Present Status:	Countermeasure:	Bench Mark	
<p>Regular method which was check on bear eyes on surface its not efficient to sustain quality.</p>		Target	
		Kaizen Start	07.07.2024
		Kaizen Finish	15.07.2024
		Team Members:- S . Patil, H . Patil, K.Wankhede, A. Nikumbh	
Benefits:- Visualization is properly done for all defects.			

Analysis:

- 1.Final inspection stage parts checked visual (bear eyes) which was not efficient for small dent & damage.
- 2.Sometimes by mistake small dent on id machining not visualized.

Result:

Used magnifying glass. Parts will visualized properly.

Sustenance of Kaizen

What to do:- Daily updates final inspection report.

How to do:- Daily maintained in final inspection report.

Scope and Plan for HD

No	M/C	T/date	Res.	Statu s