



MAYUR INDUSTRIES

M 181- M.I.D.C. AREA WALUJ. AURANGABAD.

AN ISO 9001-2015

IN PROCESS INSPECTION REPORT

MI.PROD.07

DATE 05 Oct 2024.

SHIFT EST

M/C NO:- 08

PART NAME:- P.Rod R.Diesel / S.Diesel

CYCLE TIME:-

OPERATOR NAME:-

PART NO.:-

OPERATION NAME:-

राजेश चौर

PROCESS:-

Grinding

Observations

PARAMETER	DIMENSION	1	2	3	4	5	6	7	8	9	10	11	12
O.D.	12-445 to 15	12-446	12-448	12-450	12-452	12-454							
O.D.													
O.D.													
O.D. T.length	215 ± 0.2	215.06	215.04	215.06	215.04	215.06							
Taper	0.010	0.002	0.003	0.002	0.003	0.004							
Straightness	0.015	0.010	0.007	0.009	0.006	0.008							
Ringmark/Linemark	Visual	OK	OK	OK	OK	OK							
Wheel Dash	Visual	OK	OK	OK	OK	OK							
Lobbing	Feeling	OK	OK	OK	OK	OK							
Ra For Rough	1.6 Max	-	-	-	-	-							
Ra For Finish	0.35 Max	0.146	OK	0.164	OK	0.175							
DRESSING	300 NOS.	OK	OK	OK	OK	OK							
Visual Inspection Under Magnifying glass	Visual	OK	OK	OK	OK	OK							
Dent & Damage	Visual	OK	OK	OK	OK	OK							
Material Defect	Visual	OK	OK	OK	OK	OK							

OPERATOR SIGN

REJECTION QTY.

PRODUCTION QTY.

SUPERVISOR SIGN

SUPERVISOR SIGN