
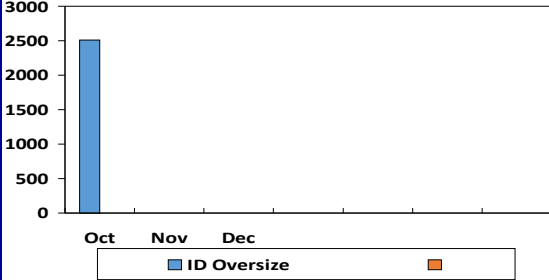




Kaizen Idea Sheet

Activity	KK	JH	QM	PM	SH	OTPM	DM	ET
Result Area	P	Q	C	D	S	M		
Defect Type			A					

Shop:	PRESS SHOP	M/C:	Power press	Reg. No:	AP/KZ/50															
1)Kaizen Theme: To eliminate Rejection for ID undersize size Striker cap Mono 530BU00202			Kaizen Idea : Dimple punch & rod (cam) relative Length to be maintain. .																	
Problem/Present Status: <div style="background-color: #ADD8E6; padding: 10px; text-align: center;">PHOTO NOT AVAILABLE</div> <p>Striker cap Mono m Dimn 43.6 -0.3 IDundersize up to 43.2 mm</p>		Countermeasure :  <p>Dimple punch & rod (cam) Length maintain. .</p>		<table border="1"> <tr> <td>Bench Mark</td> <td>2511 NOS</td> </tr> <tr> <td>Target</td> <td>0 PPM</td> </tr> <tr> <td>Kaizen Start</td> <td>12.10.2024</td> </tr> <tr> <td>Kaizen Finish</td> <td>18.10.2024</td> </tr> </table>		Bench Mark	2511 NOS	Target	0 PPM	Kaizen Start	12.10.2024	Kaizen Finish	18.10.2024							
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<p>Why – Why Analysis</p> <p>Notch Depth oversize. Why Notch punch pressure excess</p> <p>Why Dimple punch stroke is completed but of rod (cam) stroke stroke pressure is excess.</p> <p>Why Dimple punch & rod (Cam) relative Length not maintain .</p> <p>Why rod (cam)punch Length more</p>		<p>Result:</p> <p>1)Rejection for ID undersize Striker cap mono</p> 		<p>Team Members :</p> <p>SAG PDK SDP DDI</p> <p>Benefits :Rejection reduced</p> <p>Scope and Plan for HD</p>																
		<table border="1"> <thead> <tr> <th>No</th> <th>M/C</th> <th>T/date</th> <th>Res.</th> <th>Status</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>N.A</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>		No	M/C	T/date	Res.	Status	1	N.A										
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INSPECTION SIDE ACTION FOR MONO STRIKER CAP 530BU00202 XE 13.10.2024

Action plan for Sticker Cap mono Gauge under size observed 43.25 After correction 43.3 mm
Before -Sampling Inspection . After -100% Inspection by Gauge 13.10.2024

Gauge ID undersize -Gauge wornout



Gauge corrected 43.3 mm

