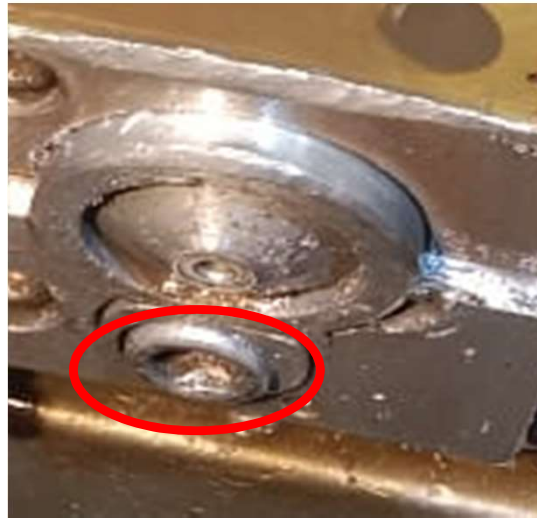


**Customer Complaint :-**Incomplete Head Forming

**Before**



**Die locking bolt observed loose in forging 2nd stage**