

INSPECTION STANDARD CHECKSHEET

Part Description

JAIRAJ ANCILLARIES PVT LTD.-
AURANGABAD

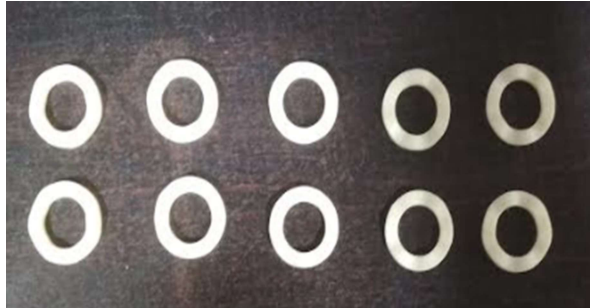
Part Name & no.: Rebound Stop S3KJ002020

RM Specification : Nylon Zytel



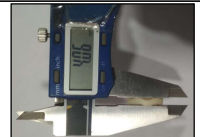
Colour : Natural

MB Colour & Ratio : NA





Sampling Plan : As per IS 2500 Part I (for Visual Inspection) and Part II (for Dimentional Inspection)



Dimensional Inspection

Sr. No.	Parameter	Dimensions	Equipments / gauges used	Snaps
1	Outer Dia.	$\varnothing 20 \pm 0.1 \text{ mm}$	DVC	
2	Inner Dia.	$\varnothing 12.50 + 0.1 \text{ mm}$	DVC	
3	Thickness	$4 \pm 0.2 \text{ mm}$	DVC	

Visual Inspection

4	Short Mold	Free from short mold (शॉर्ट मोल्ड नाही)	VISUAL	
5	ID Step ▼	Free from Step in ID (आईडी ला स्टेप नाही)	VISUAL	
6	Flashes	Free from flashes (फ्लॅश नाही)	VISUAL	
7	Colour Shade Variation	Natural & as per limit sample (न्याचुरल आणि रेफेरेंस पार्ट नुसार)	VISUAL	

NOTE : ▼ This symbol is for Critical Dimension / Important Dimension

* Samples are selected as per sampling plan for dimentional checking for **INPROCESS INSPECTION & PRE-DISPATCH INSPECTION** but 5 representative reading will be recorded

PREPARED BY :

APPROVED BY :