

Eye Sequence chart

Customer: Endurance Technologies pvt.ltd, MIDC, waluj, Aurangabad

PART NAME- HOLDER BRACKET FINISHED RE J1C1 Rear

PART No.: B2FP053130

Rev.:

XB/22.02.2021

SR. NO	PARAMETERS	SPECIFICATION	INSTRUMENTS /GAUGES Least count	METHAD OF INSPECTION WITH PHOTO	FREQUENCY	RESPONSIBILITY
1	Visual Inspection	Free from loose Burr, Dent , Damages. Free from Casting defects.:- Non-filling , Blow hole, Soldering , Chip off etc	Visual		100%	Inspector
2	Powder Coating	Powder Bubble,Shade Variation,Uncover	Visual		100%	Inspector
3	Tapping/ SLOT	M8 x 1.25 - 6H	TPG		5/hr	Inspector
4	Slot DISTANCE/ Slot WIDTH	22.3+0.10/8.0+0.20	WIDTH GAUGE		5/hr	Inspector
5	ID	17.1+0.20/10.51+0.1	PPG		5/hr	Inspector
6	BOSS FINISHED	No any scratch mark,machine damage,chipp of,line mark,etc.	Visual		100%	Inspector

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