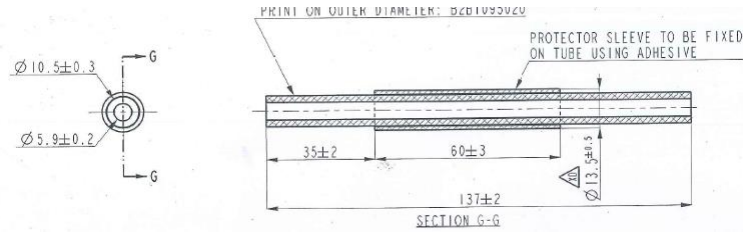


Tube Inspection Quality Plan

Customer :	<i>M/s Endurance Technologies Ltd</i>	Ref.	JP/QP/ Micro / B2BT095020
Part Name :	<i>Reservoir Tube , Rear</i>	Drawing No.	B2BT095020
Part NO.	<i>B2BT095020</i>	Mod. No.	XD /25.12.2019



All dimensions are IN MM

Sr. No.	Parameters	Specification	Inspection Method	Alternative Control	Frequency & Sample Size	Quality Record
1	Part ID	5.9 +/- 0.2 mm	Plug gauge	Pin gauge	Each Lot / Inspection as per Sampling Plan with AQL 1.5%, Level -II	Inspection as per Sampling Plan with AQL 1.5 %, Level -II (Record for 10 No. In PDI)
2	OD	10.5+/-0.3	Vernier Caliper	PP		
3	Length	137+/-2	Fixture	Scale		
4	Color	Black	Visual	--		
5	Cut Marks, Cracks, Damages, Flash, Porosity , Belt mark	Not Permissible	Visual 100% By Inspector	--		
6	Print marking location Check	Print should not go outside the seew	Visual 100% By Inspector	--		
				--		

Rev. No.	Revision Details	Date	Prepared by	Authorized By.
3	Print marking visual check 100% point added	12.11.2024	Mr. Vinayak Shinde	Mr. Mehta
2	Documents revised as per PPAP audit	25.07.2023		
1	New Adhesive and its verification points added	05.05.2023		
0	New Release	3-Jan-20		

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