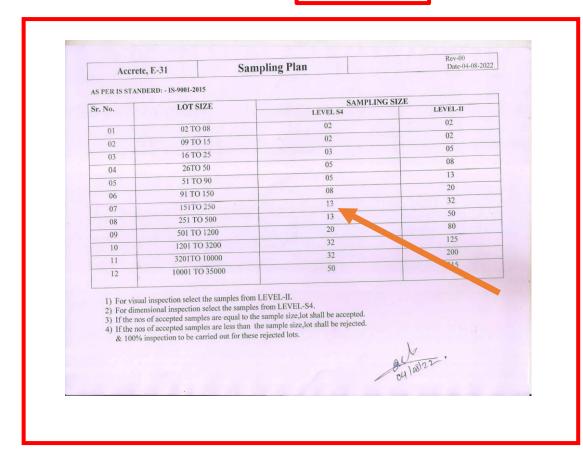
ACTION EVIDENCIES --- Detection

BEFORE



AFTER

Accrete, E-31	Samp	Sampling Plan	
AS PER IS STANI	DERD: - 18-9001-2015		
Sr. No.	LOT SIZE	SAMPLING	G SIZE LEVEL-II
		LEVEL 84	
01	02 TO 08	04	02
02	09 TO 15	04	02
03	16 TO 25	06	05
04	26TO 50	10	08
05	51 TO 90	10	13
06	91 TO 150	16	20
07	151TO 250	26	32
08	251 TO 500	26	50
09	501 TO 1200	40	80
10	1201 TO 3200	64	125
11	3201TO 10000	32	200
12	10001 TO 35000	100	315
For dimer If the nos If the nos 100%	t inspection select the samples from LE asional inspection select the samples from a cecepted samples are equal to the samples are equal to the samples are less than the samples are less than the sample of accepted samples are less than the sample of these rejution to be carried out for these rejutions.	om LEVEL-S4. imple size, lot shall be accepted, sample size, lot shall be rejected.	lelse124

Before: Sampling Plan 13/500 Nos.is not adequate to detect.

After: Sampling Plan 26/500 Nos.