

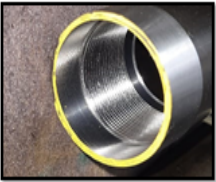



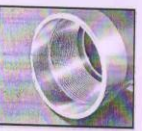



ACTION EVIDENCIES ---Detection

BEFORE

| ACCRETE ELECTROMECH PVT. LTD. AURANGABAD | | Eye Sequence Chart / नेत्र अनुक्रम चार्ट | |
|---|---|--|---|
| Area/ क्षेत्र | Q -Gate,CNC M/C क्यू-गेट, सीएनसी एम/सी | Issue date | 16.09.2022 |
| Description | Fork Line | Rev No. | 0 |
| Responsibility | Final inspector / Supervisor /अंतिम निरीक्षक/पर्यवेक्षक | Doc. no. | AE/ESC/FP/02 |
| दृश्य निरीक्षण / VISUAL INSPECTION | | | |
| क्रमांक: | जांच बिंदु /Check Point | दोषपूर्ण फोटो | निरीक्षण विधि / Inspection Method |
| 1 | Thread not ok / धागे की क्षति |  |  |
| 2 | Short Length /Face Unclean / कम लंबाई/चेहरा अशुद्ध |  |  |
| Inspection Frequency/ निरीक्षण आवृत्ति | | 1/30 | |
| Inspection Frequency/ निरीक्षण आवृत्ति | | 1/30 | |
| Prepared By: Sandeep | | Approved By: Bharath d | |

AFTER

| ACCRETE ELECTROMECH PVT. LTD. AURANGABAD | | Eye Sequence Chart / नेत्र अनुक्रम चार्ट | |
|---|---|---|---|
| Area/ क्षेत्र | Q -Gate,CNC M/C क्यू-गेट, सीएनसी एम/सी | Issue date | 08.06.2024 |
| Description | Fork Line | Rev No. | 1 |
| Responsibility | Final inspector / Supervisor /अंतिम निरीक्षक/पर्यवेक्षक | Doc. no. | AE/ESC/FP/02 |
| दृश्य निरीक्षण / VISUAL INSPECTION | | | |
| क्रमांक: | जांच बिंदु /Check Point | दोषपूर्ण फोटो | निरीक्षण विधि / Inspection Method |
| 1 | Thread not ok / धागे की क्षति |  |  |
| 2 | Short Length /Face Unclean / कम लंबाई/चेहरा अशुद्ध |  |  |
| Inspection Frequency/ निरीक्षण आवृत्ति | | 1/10 | |
| Inspection Frequency/ निरीक्षण आवृत्ति | | 1/10 | |
| Prepared By: Dethe s s | | Approved By: | |

Before : Inspection freq. Set As Sampling Plan 01/30 Nos.is not adequate to detect .

After freq. Set As Sampling Plan 1/ 10 Nos.