JAIRAJ ANCILLARIES PVT LTD.	ON JOB TRAINING RECORD	DATE : 22/11/24 TIME : 2 PM - 2:20 PM

Venue:

TRAINING TOPIC / SUBJECT	DURATION	FACULTY	DEPARTMENT
Bottom case Ring 202 Part broken issue @ Assy.	20 Mins	QA	QA

SN.	NAME OF PERSONNEL ATTENDED	SIGNATURE	EFFECTIVENESS REVIEW BY HOD(CONCERNED)/HR
1)	Pratap Shegaonkar	Shegaon	QA - Inprocess
2)	Yogesh Rautray		QA - Inprocess
3)	Priyanka Shelke	Priyanka	Firewall Insp.
4)	Anita Jawale	अनिता	firewall Insp
5)	Priyanka Kalwale	प्रियंका	Firewall Insp
6)	Alka Masre	अलका	firewal / Insp.
7)	Vaishali thorat	Vthorat.	Firewall Insp
8)	Sapnashilla sawant	सपनाशिला	Firewall Insp
9)	Suretha Jadhav	Sadhav	firewall Insp

Detail of training Provided:-

Customer Compliant - Bottom case Ring 202 Part broken issue erratically at K228 Assy Line.
Root cause Analysis - Part is getting Annealing in tank at 70°C for 15 Mins. Due to small tank - Parts volume not covered or dipped inside water Medium. Insufficient Annealing results into part breakages erratically.
Qty - 42 nos Rej.

SIGN. OF CONCERND HOD

F/MR/21/00/01.01.20) ISSUE : 00 DATE : 01.01.2020

- 100% Inspection started after part Annealing.
- Inspection on part softness at weld joints.